MOTORAGE

A CHILTON PUBLICATION

FEBRUARY 1961

SPEEDOMENER



Vital Methods to Help YOU Sell Service

THE FUNDAMENTALS OF TIRE AND VALVE SERVICE page 44

MANAGEMENT IDEAS FOR THE SERVICE DEPARTMENT page 47

MERCHANDISING IDEAS FOR SUCCESSFUL SELLING page 60



It's easy and fun to enter...just predict the qualification speed of the pole position winner in the 1961 Speedway time trials!

Plan now to live it up like a king this year at the Indianapolis Speedway Classic! You'll get the full red carpet treatment with a first class round trip by air. Four enjoyable days... hotel accommodations and meals—a special tour—and \$50.00 pocket money. If you are a winner you may bring any male employee of your Perfect Circle supplier as a guest. And all winners and guests who make the trip automatically qualify for the grand prize Thunderbird drawings. All you need do is estimate the winning pole position speed in the qualifying time trials and send it in with a PC box part number tab.

You compete only with entrants in your area and you may enter many times. Contest ends April 30, 1961 so enter early —enter often Complete contest rules are on the official entry form—get one at your PC supplier and test your skill today!

HURRY! Hurry!



Contest ends April 30!

PERFECT OCIRCLE

Hagerstown, Indiana

ANOTHER BLUE STREAK SECRET SERVICE TIP FOR YOU.

SHERLOCK MCKANICK and MIKE

The Case of the MISSING LEAK"





AH HA! JUST AS I SUSPECTED. THE DIAPHRAGM IS GONE ON THE VACUUM SPARK ADVANCE I'LL REPLACE IT. UH, HUH.

THE VACUUM SPARK ADVANCE OPERATES OFF THE INTAKE MANIFOLD AND, BY TURNING THE BREAKER PLATE ON THIS DISTRIBUTOR, MAKES THE POINTS OPEN AND CLOSE EARLIER. LOOK AT THIS BULLETIN!

OF COURSE, AS THE ENGINE SPEEDS UP, THE SPARK IS AUTOMATICALLY ADVANCED THROUGH THIS LINKAGE!

AND AN ADVANCED SPARK MAKES FOR MORE COMPLETE GASOLINE COMBUSTION

BETTER GAS MILEAGE!

GEE! BLUE STREAM BULLETIN #102 SURE MAKES THE WHOLE SYSTEM EASY TO



MECHANICS: GET YOUR FREE COPY. WRITE TO: STANDARD MOTOR PRODUCTS, INC. 37-18 NORTHERN BLVD., LONG ISLAND CITY 1, N.Y.



NO WONDER 42,000 REGISTERED DEALERS SAY BLUE STREAK IS BETTER FOR YOUR

BUSINESS.)



WORLD'S FOREMOST HEAVY-DUTY IGNITION LINE

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"... on the spot when we need special service"

says VICTOR GOLDSMITH, Ford dealer, Queens Village, N.Y.

"We have found Commercial Credit on the spot when we need special service in financing our nationwide fleet operation. We get our answer within 24 hours—and the answer always has been 'yes.' On the retail side, in addition to fast service, the excellent name and reputation of the Commercial Credit Plan help us in competing against bank financing. Commercial Credit's Morning Meeting Guides and 'Salesmen Tell Us' program have been helpful in training and enthusing our salesmen—while point-of-sale items help sell customers. For our part, we use double closings and salesman bonuses to sell the house plan."

Commercial Credit serves successful dealers

For complete information on how our service can help promote your success, call or write the COMMERCIAL CREDIT CORPORATION office nearest you.





BUY ONE RACK... VICTOR MAKES IT USEFUL FOR YEARS

This big, new gasket assortment sets you up right for handling more exhaust system service business. The time it saves means bigger profits for you. It has been carefully selected to cover your needs for most cars on the road. Just check the listings by make, and pick your gasket by number.

The Victor storage-display rack also is something new and good. It won't be outdated come later car models. Because, next year and next, Victor sends you—free—a replacement backboard with new, up-to-date listings, making your rack good as new. Buy one rack now—Victor keeps it current for years.

For prompt delivery, order today from your Victor Jobber. Specify No. JV480A for the sturdy-built wall rack, and No. JV481A for the most practical exhaust gasket assortment ever offered. You'll like the prices. Victor Mfg. & Gasket Co., P.O. Box 1333, Chicago 90, Ill. Canadian Plant: St. Thomas, Ont.



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The 100% Coverage Line . . . for Cars, Trucks, Tractors, Stationary Engines

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ONLY TWO STAGE LIFT

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2nd Stage - **62**"



Never Becomes Obsolete. Inexpensive adapters available.

LIFTS ALL CARS & FLATBED TRUCKS

NEW, SAV-T-STANDS

Three Sizes with "Adjustable Spring Loaded Scissor Lock"

*Eliminates all problem of finding hole.

*Solid Metal Plate—does not pit asphalt.

*Precision fit-closer tolerance to height of car.

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FEBRUARY 1961

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NEW FRAM WEAR PROVED GREA IN ENGINE SINCE DETE



Fram research has developed a new technique to assure that all Fram Filters measure up to Fram's top quality standards. The pleated fiber in new Fram "Wear-Guard" Filters is impregnated with an exclusive resin 282-RD which assures product uniformity and maximum filtering ability of every filter that comes off the Fram production line.

Tests show new "Wear-Guard" construction traps up to 40% more dirt than any other filter tested! Guards engines against unnecessary wear...stops fuel waste!

Here is one of the most significant filter improvements in a decade! Tests by the most modern methods known — including radioactive tracer techniques — prove new Fram "Wear-Guard" Filters will keep car engines safer than any other filters tested!

The secret is in construction. Thousands of tiny filter pockets are packed inside Fram "Wear-Guard" Filters with new pleated fiber. These tiny pockets hold up to 40% more dirt than was previously possible.

-GUARD FILTERS TEST ADVANCE PROTECTION RGENT OILS!

Along with the new "Wear-Guard" process, Fram Air Filters are flameproof to reduce danger due to backfires. By trapping more dirt, Fram Air Filters extend engine life, as well as delivering maximum gas mileage.

Because of the extra margin of safety and the unequalled quality built into every Fram Filter, you'll find more car manufacturers equip their 1961 cars with filters made by Fram than any other filter!



YOUR FIRST LINE OF ENGINE PROTECTION



Radioactive tracer techniques—one of the newest uses of nuclear physics in industry—were used in tests to determine the increased efficiency and superiority of new Fram "Wear-Guard" Filters.

OIL AIR FUEL WA

FRAM CORPORATION, PROVIDENCE 16, RHODE ISLAND

MOTOR AGE . February 1961

PROTECT YOUR

Keep your reputation good by keeping

your customers happy Here's the secret...

Customers who are sold on the good work you do keep coming back for more. Bring you more service business and bigger profits. To *keep* your customers sold, use the motor oil that gives valve jobs top protection for smooth, customerpleasing performance.

That oil is Pennzoil—the world's richest, most complete motor oil. So rich, it gives double the protection demanded! So complete, users never need extra additives! Because the special power ingredient, Z-7, keeps parts *clean*—stays on the job for the full life of each oil change.

Pennzoil Z-7 makes customers happy . . . builds more business . . . boosts your profit! So protect all your engine jobs with Pennzoil. Call your Pennzoil distributor, listed in the Yellow Pages, or write Pennzoil, Oil City 3, Pa.

Great Motor Oils!

This great pair of 100% pure Pennsylvania Motor Oils with Z-7 stays tough full time—keeps moving parts clean and free of excessive wear. Use them—recommend them, for top customer satisfaction.

Famous Pennzoll with Z-7 in all correct service grades. Pennzoll 10W-30 with Z-7, world's only oil-rich, multiple-viscosity oil.





Member Penn. Grade Crude Oil Assn., Permit No. 2, Oil City, Pa.

COMPLETE!

MOPAR ANNOUNCES a complete quality line of remanufactured parts for all makes of vehicles

Now you can

- -install with confidence
- -cut service costs
- -save time and space
- -increase profits
- -provide more dependable service

These parts are not just overhauled. They're R-E-M-A-N-U-F-A-C-T-U-R-E-D on modern assembly lines . . . to meet exacting specifications. Yet prices are competitive!

Because of the superior quality of these parts, a 90-day or 4000-mile warranty is offered by the MoPar Approved Parts Remanufacturers through a coast-to-coast network of participating Chrysler Motors Corporation Dealers.



for other makes of vehicles

See your Chrysler Motors Corporation Dealer or MoPar Parts Wholesaler for these remanufactured parts:

6 and 8 cylinder engines (short and complete blocks) automatic transmissions fuel pumps oil pumps generators and armatures starters and armatures voltage regulators connecting rods crankshaft kits clutch assemblies carburetors torque convertors



for Chrysler Corporation vehicles

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Packard Electric has a complete line of quality automotive cables. They are used on more cars than all other makes combined. From Connectors to Highand Low-Tension Cable, through Battery Cable and T.V.R.S. (Television-Radio Suppressor) Cable, Packard Electric Products have a well-earned reputation for reliability and are packaged for profit and convenience.



Engine Compartment Cable

T.V.R.S. Cable IKET BON

SPECIAL DEAL-

A CASCO ELECTRIC BLANKET FOR ONLY \$11.95

A \$20 order for any combination of Packard products qualifies you. All you have to do is figure your cable needs for the season. Ask your U-M-S supplier to explain just how easy it is to get one of these Casco Electric Blankets, twin or double size.





Sell September Prices at JUNE PROFITS



all Season Long!

and you can increase your volume . . . because you DOUBLE YOUR MARKET with -

The all-new Frostemp 400 is the most compact, best styled, finest engineered underdash unit ever built! It will sell at top price in any market. The Frostemp is priced to promote . . . to meet all competition, yet it's the very same unit that rated top price all across the country last season!

FROSTEMP 400 (top) FROSTEMP (bottom)

Easier to Sell

Frostemp offers you the most eye-appeal, the best performance, a favorable market price position and a dynamic array of sales aids to make it easier for you to sell!

OVERNIGHT DELIVERY

Frostemp's warehouses, strategically located throughout the country, solve your stocking problems and afford you fast delivery to serve your customers better!

Minimum Investment

With warehouses strategically located to solve your stocking problems, Frostemp offers you a lucrative business opportunity with minimum risk capital.

INCREASE PROFITS

Frostemp's TWO price lines, each designed for quick-easy installation in a wide range of foreign, domestic and compact cars, opens the door to increased volume . . . and increased profits!

your Opportuni

To sell Frostemp for September prices and June profits! Return the coupon Today!

LINDUSTRIES, Inc. 1041 Foch Street Fort Worth, Texas Phone EDison 2-7933

PUROLATOR'S

Features this SYLVANIA



1961 BONANXA \$3495*

Transistor Radio

Here's all you do to get this \$3495 transistor radio at no extra cost!

- ✓ Get the Purolator Bonanza assortment of 27 fast-moving filters for \$49.95.*
- ✓ Included right in the same package is your \$34.95* Sylvania radio (and an Eveready transistor battery for immediate play).

PUROLATOR'S NEW LISTEN TO THE MAN..! PROMOTION WILL

MAKE 1961 YOUR BEST YEAR IN FILTER SALES... for details, Turn to Pages 22, 23



Suggested Prices

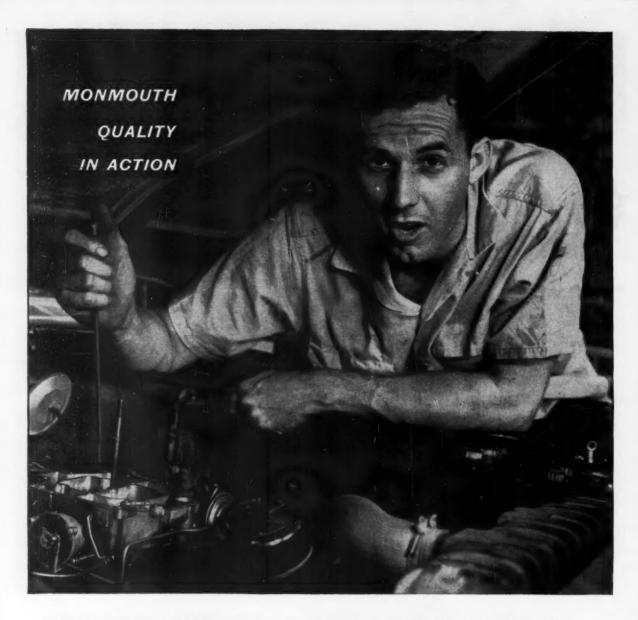


The Standard Equipment Line

PUROLATOR

OIL, AIR & FUEL FILTERS

PUROLATOR PRODUCTS INC., Rahway, N. J.; Toronto, Ontario, Canada



"Bearings? We've always used Monmouth...

... as far back as I can remember. My father was in business here for 38 years and you might say that I grew up with Monmouth. Our reputation for quality work means a lot to us. That's why we've stuck with Monmouth—they always give us a good performance."

For quick service on top-quality bearings call your nearby NAPA jobber. He has the complete line of Monmouth bearings backed by Monmouth service.

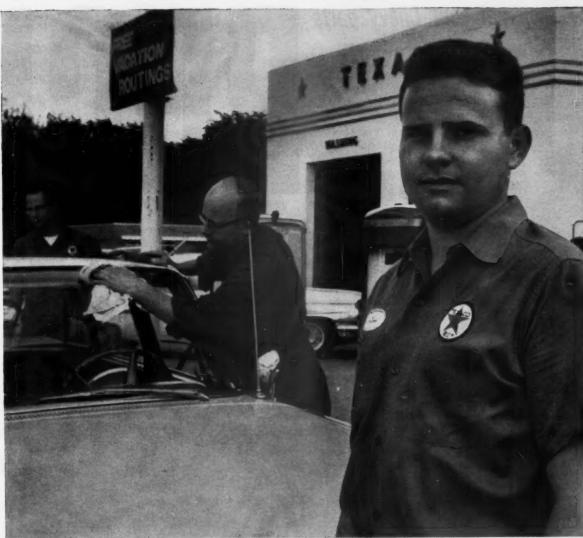
MONMOUTH Engine Bearings

CLEVITE SERVICE: Cleveland Graphite Bronze . Division of Cleville Corporation . Cleveland 3, Ohio

says John Robinson, Owner Robinson's Auto Repair Shop Jackson, Mississippi



MOTOR AGE . February 1961



DUANE (LEFT), WALTER AND DON LONGACRE, FREMONT, NEBRASKA

"Our gallonage has almost tripled since we went with Texaco in 1951. That goes for our TBA and service business, too. People like Texaco Products. Our Texaco credit card sales alone are about \$1,500 a month. And, we like to do business with the Texaco people—they are cooperative and always ready to help. It has paid us well to sell the best—Texaco."

WHY THERE'S A PROMISING FUTURE WITH TEXACO

Here are 6 reasons why Dealers and Distributors grow with Texaco.

1. The best retailer policy - Texaco

helps its Dealers. 22,502 Dealers have been with us for more than 10 years. 2. Texaco is jobber-minded. *Proof*: 842 Consignees and Distributors have been with us over 20 years, some over 45 years.

3. The best opportunity to cash in on "touring" business — because when Texaco customers are touring they like to stop at Texaco stations. This means you have more than 40,000 other Texaco Dealers helping you.

4. The best customer credit card—in fact, the only petroleum credit card honored under one sign throughout the entire United States, and in Canada, too.

5. The best national advertising program, year after year . . . constantly selling Texaco Products and Dealer service. The best sales promotional material to help build customers.

6. The best petroleum products, known and accepted nation-wide. Continuous research and development insure that Texaco will always have outstanding products.

TUNE IN: TEXACO HUNTLEY-BRINKLEY REPORT -MON. THROUGH FRI., NBC-TV. ALSO -- METROPOLITAN OPERA RADIO BROADCASTS ON SATURDAYS.

	NAGER, TEXACO INC. 2nd STREET, NEW YORK 17, I	MA-2
sibility of te	to get complete information earning up with Texaco as a; ee Dealer (Some investme	Distributor
NAME		
STREET	-	
CITY		
STATE		

you get your Chevy parts

PDQ



at your Chevrolet dealer's!

P. D. Q. means Parts Delivered Quick. Chevy car and truck parts, including Corvair and Corvette—high-turnover parts, hard-to-get parts, new model parts, old model parts. Whether the job calls for an eyelet-size grommet or a transmission overhaul kit, your Chevy dealer either has it on his shelves or he can get it for you pronto (via teletype, if necessary) from a factory warehouse.

When you install genuine Chevrolet parts, both you and your customers know they are right, because they're quality built to fit and perform to Chevrolet's exacting specifications. And Chevrolet parts are reasonably

priced—all of which means more profitable business for you as a service specialist.

Besides giving you P.D.Q. parts delivery, your Chevy dealer is in a position to help instruct your mechanics in Chevrolet's factory servicing methods and counsel with you on job estimates. Many dealers offer additional conveniences ranging from credit arrangements to modern machine shop service facilities.

These are just a few of the ways it pays to make your Chevrolet dealer your partner in service. . . . Chevrolet Division of General Motors, Detroit 2, Michigan.

CHEVROLET

there's no business like Chevrolet business . . . make your Chevy dealer your partner in service!





VALUABLE PREMIUMS FREE WITH SPARK PLUG BOX TOPS

A whole catalog full of stuff. Watches, tableware, encyclopedia sets, sprinklers, hot dog cookers, sweaters, roller skates . . . we could go on and on. The point is it's all free, but only if you sell Autolite Spark Plugs. If you don't, you're out of luck. You Autolite Dealers, want to know how you can get all this free merchandise? Nothing to it. Simply tear off the printed box top, with the part number on it, from every spark plug box and lock them up in your safe. Or take 'em home and let

you've got a fistful, pick out what you want from our free catalog sheets (or send us two bits for the big, beautiful catalog). Pick out what you want. Or let your wife do it. You know how they love poring through catalogs. And you fellows who sell some

other brand of spark plugs, we'd like you to get in on this good deal, too. Just call your Autolite Supplier. You'll find there's a good

> many reasons why it pays to sell Autolite Spark Plugs. Why not call him now, and go Autolite for '61.



Your customers come back for the best...so tell 'em you always use Timken® tapered roller bearings



RADIO WILL GET Purolator's "Listen to the Man" message to your customers. All Summer Monitor's 200 NBC stations... Spring and Fall there's local radio in 70 major markets—a total of 50,000 radio announcements.

To help you sell filters, filters and more filters

Purolator says "LISTEN TO THE MAN"

... the biggest promotion in filter history stresses your know-how and service

Purolator brings you into its 1961 advertising program . . . helping you sell more filters, more of all the products and services you offer.

How? Simply by telling your customers to listen to you... to take your expert advice when you suggest an oil and filter change... or make any recommendations for better car care.

To be sure your customers get this sound advice—Purolator's "Listen to the Man" promotion is big—coast-to-coast network radio

... local radio in 70 key markets ... 600 reflectorized full-color highway signs.

So get ready to sell more Purolator filters, more oil changes, more of everything. Tie into the program, by using the colorful new "Listen to the Man" displays in your station.

Remember, Purolator filters are a big profit item. You make an average profit of \$3 on every oil and filter change . . . and every Purolator air filter you sell is an extra \$4.00 sale.

SEE THE FABULOUS 1961

PURO

OIL, AIR, &
GASOLINE FILTERS
"Purolator" Rea. U.S. Pat. Off.

LISTEN TO THE MAN ..!



600 HIGHWAY SIGNS will blaze out the "Listen to the Man" message 24 hours a day, 365 days a year on major highways.

LISTEN TO THE MAN ..!



THERE'S TV, TOO . . . chances are good the special Purolator "Car Care Series for Women" will be seen by your customers during 1961. It reminds your women customers that you are the car-care expert . . "The man" to listen to!

LISTEN TO THE MAN ..!



BE "THE MAN" to listen to ... talk up good car care. Don't miss an opportunity to tell your customers why good filtration prevents needless engine wear.

LATOR

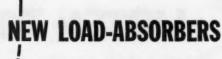
BONANZA...TURN TO PAGES 14, 15

SELL THE "PERFECT PAIR" FROM GABRIEL

and get your share of the booming shock absorber market!

SHOCK ABSORBERS

Gabriel shock absorbers embody such quality features as exclusive O-Ring piston seal, which prevents leakage between piston and cylinder wall...greater piston exposure, for greater damping control... and the finest, most precise valving of any shock absorbers made. When you sell Gabriel you sell quality!



Gabriel Load-Absorbers help prevent dangerous rear end sag and side sway under heavy loads . . . deliver a safer, more comfortable ride under all load and road conditions. For a perfect combination, ask your customers to let you install Gabriel Ajustomatics in front and Gabriel Load-Absorbers in back!

Without a doubt shock absorbers offer one of the biggest profit opportunities in the replacement market today. And it's a lead pipe cinch you'll do best with the great Gabriel line.

For Gabriel not only offers the Hydroshox, finest standard shock made ... Gabriel also offers two top-selling adjustable models—the Ajustomatic and the hefty Adjustable "E"—that let

each motorist select the ride he wants, for the roads he rides. And Gabriel rounds out the finest, most complete line in the industry with the incomparable Load-Absorber, the revolutionary new air-oil device that keeps every car at its level best.

So now is the time to tie in with Gabriel... and cash in on the hottest profit opportunity of the year!

The Gabriel Company Cleveland 15, Ohio



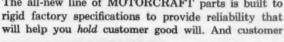


THIS IS THE BEGINNI

OF THE FINEST TUNE-UP JOB YOU'VE EVER DONE...

A MOTORCRAFT QUALITY IGNITION POINT SET THAT'S BUILT TO BACK UP YOUR BEST WORK WITH RELIABLE PERFORMANCE!

The all-new line of MOTORCRAFT parts is built to rigid factory specifications to provide reliability that will help you hold customer good will. And customer satisfaction means increased tune-up and repair business for increased profits! Here, for example, are a few reasons why MOTORCRAFT point sets are reliable.



- Two metal pieces, instead of one, are used for conductor and spring . . . in controlling breaker arm movement and electrical characteristics.
- Insulation eyelet is designed to maintain proper tension throughout life of the points.
- Rubbing block is double-riveted to movable breaker arm, and secure fastening is further provided by rigorous endurance test that "bounces" the rubbing block time and again . . . much harder than in normal usage.
- MOTORCRAFT tungsten tips are cut with a diamond wheel from the highest grade (99.3% pure) tungsten rod ... only tungsten rod insures superior graining structure.
- The stationary point is ventilated ... MOTORCRAFT points last up to three times longer than non-ventilated types.

And, throughout assembly . . . 21 gauges, including functional test equipment, are used to inspect the point assemblies. High quality control like this is typical of the manufacture of all the parts in the fast-moving MOTOR-CRAFT line. MOTORCRAFT parts cover a wide range for electrical, ignition and carburetor tune-up and repair jobs, and are available from leading jobbers everywhere. Give your jobber a call-and ask about MOTORCRAFT's Quick Reference catalog.



BUILT TO BACK UP YOUR CUSTOMERS' BEST WORK



WORLD'S LARGEST CHRYSLER DEALER





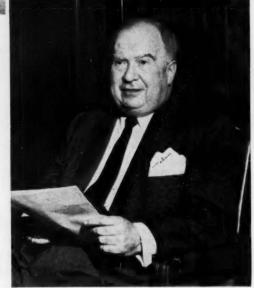
walton motor's location covers large area.



THIS NATIONAL repays its cost every year.



WORLD'S LARGEST CHRYSLER-IMPERIAL DEALER IS A NATIONAL USER.



JOSEPH LEVY, BOARD CHAIRMAN of Walton Motor Sales, Inc., reading congratulatory letter from E. M. Braden, Gen. Sales Mgr. of Chrysler Corp., acknowledging Walton leadership for 7 consecutive years in sale of Chrysler and Imperials.

"Our National System

saves us \$4,000 a year...

returns 100% annually on investment."

-Walton Motor Sales, Inc., Chicago, III.

"Our National System is a great asset in maintaining our stature as the world's largest Chrysler-Imperial dealer," writes Joseph Levy, Chairman of the Board, Walton Motor Sales, Inc.

"For one thing, the speed of our National System provides us with immediate departmental information. This National benefit is important because it permits us to keep our records on a current basis. Next, our National System is accurate. Its automatic totalization feature gives us certified assurance that all data is correct.

"This system is a highly efficient money-saver. Our National System saves us \$4000 a year . . . returns 100% annually on investment."

Jost Long C. B.

Chairman of the Board Walton Motor Sales, Inc.

THE NATIONAL CASH REGISTER COMPANY, Dayton 9, Ohio 1039 OFFICES IN 121 COUNTRIES • 77 YEARS OF HELPING BUSINESS SAVE MONEY

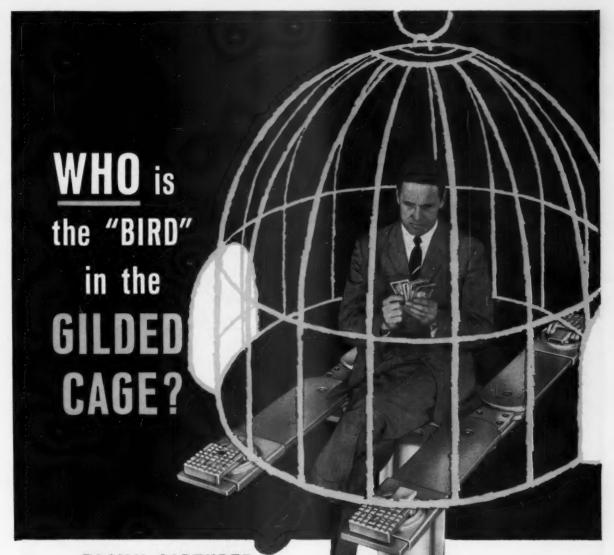
Your automotive business, too, can benefit from the many time- and money-saving features of a National System. Nationals pay for themselves quickly through savings, then continue to return a regular yearly profit. National's world-wide service organization will protect your profit. Ask us about the National Maintenance Plan. (See the yellow pages of your phone book.)

TRADE MARK REG. U. S. PAT. OFF.

National

CASH REGISTERS - ADDING MACHINES
ACCOUNTING MACHINES

HCR PAPER (NO CARBON REQUIRED)



EASILY CAPTURED...

LOYAL IF WELL TREATED...

SINGS 49 DIFFERENT PROFIT TUNES

...LAYS GOLD EGGS — \$3½ BILLION WORTH YEARLY

...HE'S YOUR "CAPTIVE CUSTOMER" MARKET!

See how to increase your service sales...
write for free Bulletin 169-L today!



THE JOYCE-CRIDLAND COMPANY

Designers and builders of lifting equipment since 1873

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CANADA: MIDLAND FOUNDRY & MACHINE CO., LTD., MIDLAND, ONT.

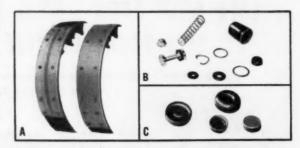




BUICK PARTS ARE BEST FOR BUICKS—BEST FOR YOU!

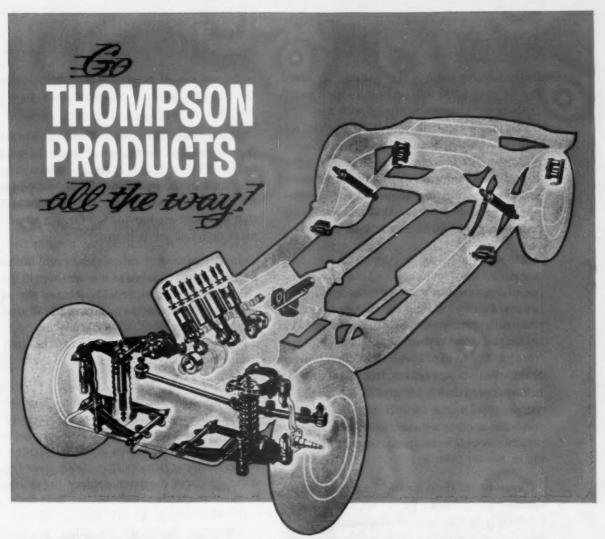
At up to \$5 an hour, who can afford to fiddle away a mechanic's time with problem parts? You don't have to when you use Buick Factory Engineered Parts for Buicks. Engineered by the same people who made the car, you're sure they fit perfectly, work perfectly. Another big plus. You can tell your customers you used Genuine Buick Parts. It builds good will. And, word gets around—brings you new Buick business. Best of all, a complete inventory is as close as your nearest Buick Dealer. (And, his parts or service manager is a ready and willing ear for any problems you may come across.)

YOUR ONE-STOP SOURCE FOR BUICK PARTS IS
YOUR AUTHORIZED QUALITY BUICK DEALER



 BUICK Brake linings, made of specially blended compounds, are highly wear-resistant. BUICK Master Cylinder Kit makes rebuilding master cylinder a quick, profitable job.

(i) BUICK Wheel Cylinder Kit restores phenomenal Buick braking power, avoids leaks.



Original Equipment
Experience
pays you an
extra profit on
every car
you service

Every mechanic, every shop owner and manager in the automotive repair field knows that a satisfied customer means additional business, additional profits. And the way to build customer satisfaction is by restoring original performance standards to every car you service.

Profit-wise repair shops don't gamble. They depend on Thompson Products original equipment precision parts for every engine, automatic transmission and chassis replacement because Thompson parts produce a better profit. They save expensive man hours! They fit right, speed re-assembly, require minimum breakin time, deliver long trouble-free service after the customer leaves their shop.

For the best one-stop service in the replacement field—see your local Thompson Products distributor, today.



Cleveland 3, Ohio

How Top Brake Shops Build

Brake relining today is big business, accounting for over \$700 million in sales each year! Quality workmanship coupled with a quality brake lining can help you get your share of this big market. So why not start now to boost your '61 profits! Start by using the sound, tried-and-true installation methods used successfully by thousands of professional brake mechanics to prevent annoying comebacks and build repeat business.

Let's begin at the beginning. A car has just pulled into your shop and the driver has complained that he's having trouble with his brakes. Just by pushing the brake pedal you can learn plenty. Check free play of the brake pedal with your hand. It should be from 1/4" to 1/2" on most non-power brakes. With power brakes, free pedal should be anywhere from 1/16" to 1/8". Now push the pedal with your foot. If it binds or locks you have another valuable clue. It indicates possible trouble in the pedal linkage, mounting or master cylinder.

Pressure build-up should be smooth and constant. If pressure builds up, then drops off sharply, it may be a sticking master cylinder, wheel cylinder, or partially blocked hydraulic line... usually a hose. When you make the pedal test you are also checking

pedal reserve. If reserve is low, it indicates the need for brake work, or at least an adjustment.

If the pedal "floor-boards" when you press it down, it is an indication of low fluid level in the master cylinder, excessive shoe travel, or a leak in the hydraulic system. So pump the pedal. If pressure builds up, it indicates that the shoes are moving too far. An adjustment or reline job is in order.

In performing a reline job, each brake part should be checked as it is removed. This checking-as-you-go speeds the job and allows you time to procure any parts required that might not be in stock. Check the wheel bearings and grease seals carefully when the front drums are removed. Always replace the seals when doing the complete brake job.

Drums should be turned in pairs. The two front drums and/or the two rear should be turned to the same diameter. Always check the drum diameter before and after turning. If the diameter is more than .060" over the standard drum diameter, replace the drum. Remember that brake drums are heat reservoirs. They absorb a lot of heat during braking. The less metal the drum has, the less the drum's capacity to absorb heat properly.

If drums have been turned, be sure to use



Free play: 1/4" to 1/2" on most non-power brakes, 1/16" to 1/8" on most power brakes.



Each part should be checked as it is removed to speed job.

Volume Repeat Business!

proper thickness American Brakeblok lining. Check the lined shoe in the brake drum. It is recommended that from .005" to .012" clearance be allowed at each end of the long lining segment. Never allow clearance between center of lining and drum. This is a sure-fire cause of noise, as well as a contributor to brake pull.

Check the cylinders thoroughly. Wheel cylinders are a very critical part of the brake system. Extreme care should be taken to prevent dirt or abrasive elements from getting into the cylinder area. Use only alcohol or brake fluid for cleaning these parts.

When you install the brake shoes be sure you have them in their proper position. Check your American Brakeblok service manual for complete details. After you have installed the brake shoes and springs, make a final inspection to be sure every part is in its proper place before installing the drum. Brake drums are easily distorted when tightening wheel lugs. Never completely tighten one wheel lug before starting the others.

Completely bleed the brake system before making adjustments. A power or pressure bleeder is recommended. Start bleeding the wheel cylinder farthest from the master cylinder. In cases where there are two wheel cylinders on a brake, bleed the lower one first. Allow sufficient fluid to flow through each wheel cylinder to insure a complete flushing of the system and remove all air.

If brake is of such design that it has adjustable anchors, give it a very careful and complete major adjustment. If brake does not have adjustable anchors, then proceed with minor adjustment. In the case of servo or self energizing brakes, back off star wheel adjuster 14 notches from a tight brake.

Needless to say, every job which leaves your shop should be the very best job it was possible for you to do. (Never return a car to the customer with any drag between lining and drum.) Satisfied customers mean repeat business. They also are your prime new business builders. The good word gets around . . . and you profit by it! (Just as you will profit by using high-quality American Brakeblok on all your relining jobs!)



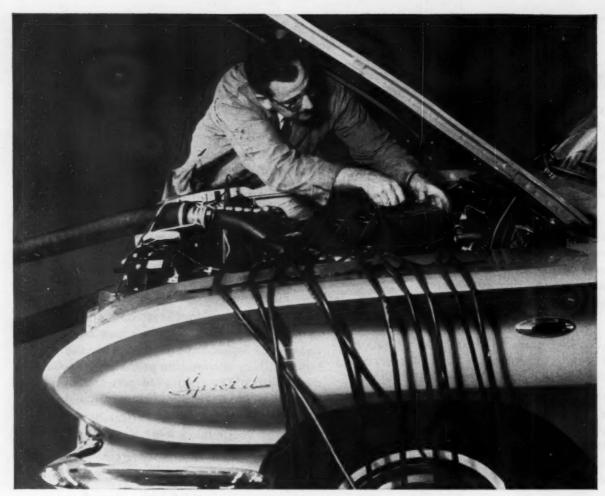
P. O. BOX 21 . BIRMINGHAM, MICHIGAN



Check wheel bearings and grease seals carefully.



Drums should be turned in axle pairs.



Car is installed on a chassis dynamometer which is set to simulate exact road-load conditions. (These are determined by making an instrumented 2-way road run.) Cables over fender are leads from special Champion thermocouple spark plugs that act as "thermometers," telling exact plug temperatures inside running engine.

RECOMMENDED CHAMPION SPARK PLUG

DUICK	CHRYSLER
(except "Special") J-12Y	C300 Series 1-9Y
Special (Aluminum V-8) UL-15Y	All others J-12Y
CADILLAC J-12Y	COMET F-14Y
CHEVROLET 6-cyl.	CONTINENTAL F-11Y
(except Corvair)	DE SOTO
Corvair UL-15Y	Ram Engine
348-cu. in.	All others
V-8 (¾ " reach) UN-12Y or N-12Y	All others Fizi
283-cu. in.	DODGE
(except Corvette) 1-12Y	Lancer & other 6-cyl UN-12Y
Corvette Normal Service J-12Y	V-8 Ram Engine
Sustained High Speed J-9Y	All other V-8's J-12Y

FALCON	F-141
FORD	
6-cyl. (except Falcon)	860
292-cu. in. V-8	F-14
390-cu. in. V-8 engine	
hi-performance model	
and Police Interceptor	F-91
All other V-8's	F-111
IMPERIAL	J-121
LINCOLN	E.111

DILLCK

Here's why you can be sure you're right when you install Champions in all 1961 cars

For months Champion engineers and technicians have been busy—on the road and in the lab—carefully matching spark plugs to the '61 engines. A big, precise job... because only the right type of spark plug will draw true top performance from an automobile engine. Here's how that job was done... and a complete list of the '61 recommendations...



Thick tubes circulate car's water through special "cooling tower." Oscilloscope is also used to warn if plugs approach preignition point. Securely fastened down on dynamometer, car is then "driven" at different speeds. Engine often runs all day for different readings.



3. Tachometer and vacuum readings (being taken above) pinpoint exact simulated "speed" of car. Results of tests are analyzed to see which plug type has greatest resistance to fouling and preignition in engine being tested, and thus will deliver best performance. Dynamometer tests are backed by extensive road testing before recommendations are approved.

TYPES FOR 1961 MODEL AMERICAN CARS

MERCURY 6-cyl. Meteor	F-14Y
OLDSMOBILE V-8's (except F-85)	J-12Y UL-15Y
PLYMOUTH	. J-9Y
PONTIAC All Models (except Tempest)	J-12¥

(Tempest)	
V-8—Aluminum Engine	UL-15Y
4-cylinder Engine	J-12Y
RAMBLER American	
OHV Engines	N-18Y
All others	
STUDEBAKER	
All Models 6 & V-8	H-14Y
THUNDERBIRD	F-11Y
WILLYS	J-8



DIRT-SEALED trigger



- Easy-Out Replaceable Bushing. You don't have to buy a new hammer case when you want to replace the bushing on an I-R Impactool.
- Life Guard Commutator. Exclusive I-R construction prevents motor damage, permits easy dressing, provides long brush life.
- Job-Tailored Motor. Not "adapted" but built specifically for rugged Impactool duty.
- "2-Pack" Construction. Either the impact mechanism "pack" or the motor "pack" can be serviced individually without disturbing the other.
- Electronic Precision. Special electronic equipment double-checks machined parts for perfect mating of all surfaces and bores.

best design—biggest line look for the red ball extras

Ingersoll-Rand
11 Broadway, New York 4, N. Y.

56A-18

Automotive Career Opportunities Committee Swings Into Action



Rollin McBurney

Past President of California Automotive Wholesalers' Association and members of the Board of Directors of the Automotive Service Industry Association

ROLLIN McBurney, past-President of the California Automotive Wholesalers' Association and member of the Board of Directors of the Automotive Service Industry Association, recently announced formation by CAWA and ASIA of the Automotive Career OpporThis Committee formed by the
California Automotive Wholesalers'
Association and the Automotive
Service Industry will present
automotive job opportunities to
graduating high school students

tunities Committee to present job opportunities to graduating high school students this spring.

Composed of California wholesalers, garage men and factory
representatives, the Committee's
first programming is beamed at
three pilot areas—Los Angeles,
San Francisco and Sacramento.
"It is our hope," said McBurney,
"that as the program develops in
these three pilot areas, jobbers
and other automotive employers
will want it for their own communities. In this way, the program will ultimately be extended
to high schools throughout California."

Descriptive Brochure

Distribution of a descriptive brochure developed jointly by CAWA and ASIA, will be broadly effected by ASIA and CAWA wholesaler members, who will rubber-stamp their firm names on the face of each brochure they distribute. These same whole-salers will then act as career consultants for all young people who inquire. IGO garage operators and AAR/Booster factory men will similarly serve those interested in auto mechanics or in factory sales.

Committees Appointed

Committees of industry employers representing the participating associations have been appointed in the three pilot areas as shown in chart.

"Co-sponsored by CAWA and ASIA, this program," said McBurney, "illustrates a grass-roots approach to a problem through the splendid cooperation of the participating trade associations and their members."

Service on Equipment is Selling theme for jobber

Servicing what they sell enables this jobber to keep a check on customers needs for equipment replacement



Customer is shown a new jack after leaving old one in jobber shop for repairs.

BY stressing its service policy and service department when automotive equipment is being purchased by customers, the Service Parts Company, 2230 Reisterstown Road, Baltimore, Md. feels that it has added better than 10 percent to its sales volume of this equipment.

"Our long standing policy of "servicing what we sell"—has stood us in good use in making sales," explains jobber manager, Morton B. Tenner. "Customers buying from automotive jobbers do not have time to hunt around

Drive-in area at store front is an inducement to the quick service type of customer.



for service when it is needed on specific pieces of equipment which they are using," adds Tenner. "Therefore, we make this a major part of our sales presentation whenever a customer becomes interested in this type of equipment."

In the main, Service Parts Company tries to service as much of the equipment which it sells as possible. In other cases, the equipment is returned to the source of manufacture and this saves the customer the time and effort necessary to handle this situation. In other cases of equipment which is not easily movable, Service Parts will see that a mechanic gets to the location of the equipment and does the necessary repairs here. In combination, this practically eliminates the time and effort which average customer has to go to in order to repair or service various equipment that is in use. Because they know that they can depend upon Service Parts for this necessity, it has helped this automotive

jobber to move more equipment.

Hydraulic jacks, battery rechargers and other equipment are some of the items serviced by this jobber. Repair costs are held to as nominal as possible so that customers realize that this jobber is trying to cooperate with them in this relationship as much as possible. As a result, when the customer becomes interested in replacement equipment or additional new equipment, they return to this jobber to make their selections.

"Our service facilities have also enabled us to maintain a closer check on our customers when they are in need of replacement or new equipment," explains Tenner. "Sometimes, equipment which is turned into us for repair is so old that it pays the customer to buy a new replacement unit. In other cases, the cost of repair may be so great that it may advisable for the customer to buy a replacement item. This means that we get "first crack" at selling a

customer replacement equipment through our service department."

Service Parts does not have much of a problem in moving used equipment when it is turned in as a trade-in unit. There are many customers who are seeking automotive equipment for occasional use-just as there are customers who are seeking equipment with strict economy in mind. Reconditioning this equipment and placing it in the showroom helps to move it out almost as quickly as it is ready for re-sale. This equipment is also listed in the firm's direct mailing to its three hundred fifty regular monthly accounts.

"We recently had a customer bring a charger in which needed repairs that amounted to \$50.00," points out Tenner. "We pointed out to the customer that rather than make this investment in the piece of equipment that they ought to buy a replacement item which was retailing at \$125.00.

Manager instructs customer on proper use of new equipment. He mentions that when service is needed, jobbers service department can handle it promptly.



THE

PULSE

OF

AUTOMOTIVE

BUSINESS

Automotive Wholesaler's Sales and Inventories

Data from the Bureau of the Census, Dept. of Commerce

	Per Cent Change in Inventories			tories	
Region	Nov. 1960 from Nov. 1959	Nov. 1960 from Oct. 1960	11 Mos. 1960 from 11 Mos. 1959	Nov. 1960 from Nov. 1959	Nov. 1960 from Oct. 1960
New England			***		
Middle Atlantic	0	+6	+2		-7
East North Central	-6	-10	+3	+5	0
West North Central	-3	-11	+1	-1	0
South Atlantic	+1	-2	+2	+2	0
East South Central	-4	-6	+1	-1	-1
West South Central	-4	-3	-4	+5	+2
Mountain		+2	-8		-2
Pacific	+9	-4	+4	+5	-4
United States	+6	-4	+8	+7	-2

Monthly Sales of Automotive Jobbers incl., Tire and Tube Wholesalers*

All Data Are in Millions of Dollars

Month	1960	1950	Per Cent Change
Jan. Feb. Mar. Apr. May. June. July. Aug. Sept. Oct. Nov. Dec.	\$ 374 383 418 449 443 469 427 472 467 469 450	\$ 352 333 375 392 389 429 419 405 428 439 429 379	+ 6.15 +15.01 + 9.87 +14.54 +13.88 + 9.32 + 1.91 +16.54 + 9.11 + 6.83 + 4.90
Total-Year Total11 Months	\$4,821	\$4,461	+ 8.07

* Estimated by the Bureau of the Census.

Monthly Sales of Franchised Car Dealers*

All Data Are in Millions of Dollars

Month	1960	1959	Change
Jan	\$ 2,577	\$ 2,531	+1.81
Feb	2,670	2,450	+ 8.98
Mar	3,038	2,921	+ 4.00
Apr	3.120	2,492	+25.20
May	3.054	3.033	+ 0.69
June	3.075	3,198	- 3.88
July	2,467	2.903	-15.02
Aug	2,615	2,772	- 5.66
Sept	2.324	2.385	+ 0.82
Oct	2,688	2.956	- 9.07
Nov	2.654	2.284	+16.20
Dec	***	2,177	***
Total-Year		\$32,472	***
Total 44 Shouths	830 000	\$20 DOE	0 154

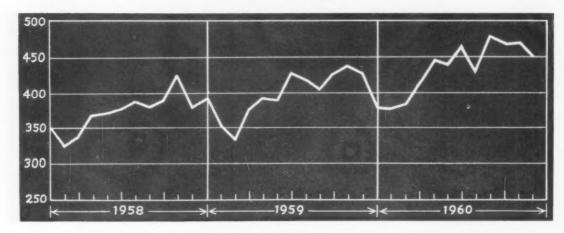
Monthly Sales of Gasoline Service Stations*

All Data Are in Millions of Dollars

Month	1980 1956	Per Cent Change
Jan	\$ 1,356 \$ 1,28	2 + 5.77
Feb	1,286 1,19	7 + 7.68
Mar	1,388 1,31	8 + 4.85
Apr	1,457 1,34	B + 8.09
May	1,489 1,42	7 + 4.34
June	1,525 1,45	
July	1,587 1,51	
Aug	1,568 1,50	
Sept	1,471 1,41	
Oct	1,506 1,46	
Nov	1,451 1,43	
Dec	1,43	7
Total-Year	\$16,79	
Total —11 months	\$16,084 \$15,35	6 + 4.74

MONTHLY SALES OF AUTOMOTIVE WHOLESALERS— INCLUDING TIRE AND TUBE WHOLESALERS

(All Data in Millions of Dollars)



Name Changed

Name of the Jobber Division of Purolator Products, Inc. has been changed to the Warehouse-Distributor Division, as announced by John Bury, Sales Manager of the Division. The change, which became effective January 1, was made to more clearly define the functions of the Division.

Columbus Expands Facilities

"Because of the increased sales growth of Columbus shock absorbers, the manufacturing facilities at Dyersburg, Tennessee have been greatly expanded through new construction and machinery," said James Balough, sales manager of the Columbus Parts Corporation of Toledo, Ohio. Columbus Parts, a national supplier of shock absorbers, was formed last summer by the AP Parts Corporation as a whollyowned subsidiary.

Global Development for Blackhawk

Blackhawk Mfg. Company, Milwaukee, Wisconsin, has expanded their program for global development as revealed recently by Philip G. Brumder, President.

Highlighting the program is the advancement of Fred T. Page to vice president in charge of international operations. Page, has been with Blackhawk since 1954 as director of commercial development. He will continue his responsibilities for this parent company operation, according to Brumder. Most of Page's business career has been in international operations.

Missouri Automotive Wholesalers Meet

At a meeting held in Joplin, Missouri, January 15, 1961, a set of by-laws was adopted and approved for the new Automotive Wholesalers Association of Missouri. Many plans for future activities of this newest state association were discussed. Wholesalers will receive an invitation to become members of the association in the next few weeks. They will be invited to attend an afternoon meeting in Jefferson City, Missouri, Sunday, March 19, 1961.



Pictured at a recent strategy session is the sales management team of Standard Motor Products, Inc. The group discussed merchandising plans for the company's Blue Streak ignition line and Jiffy Kit carburetor products. From left to right are: Phil Scales, Southern Regional Sales Manager; Steve Hall, Central Regional Sales Manager; Dick Patterson, Western Regional Sales Manager; Ralph Free, Eastern Regional Sales Manager; Bernard Fife, President; Nat Sills, Vice president.

J. E. Echlin, right, President of The Echlin Manufacturing is shown with newly elected Vice President, H. T. "Dubie" Dubendorff. "Dubie," as he is familiarly known throughout the industry will continue to direct all sales for both divisions of the company—Echlin Ignition and United Brake Parts.





Mississippi automotive jobbers met in December in the state capital of Jackson to organize a state-wide association for the estimated 175 automotive jobbers in the area. During the program, arranged by the Automotive Service Industry Association, the benefits of state associations were explained by Richard A. Melvin, Executive Assistant, A.S.I.A., G. C. Morris, Executive Director, Automotive Wholesalers of Texas, and J. E. Wilson, Motor Parts and Supply Co., Houston, Texas. Temporary officers and directors selected to guide development of the latest state group are: President, Herman Crowder, Crowder Auto Parts, Columbus; Vice president, William Harwell, Harwell Distributing Co., New Albany; Treasurer, Frank Bryan, Bryan-Rogers Automotive, Tupelo.



United Motors Service recently sponsored the Delco Battery Hollywood TV contest. One of the national winners obtained her entry blank from Scott Ahearn Chevrolet, Inc. of Milford, Mass. As a result that company shared in the prize award. A check for \$2,000 was sent to the dealership and it was divided among the car dealers' employees. In the picture are some of those who are happy with the results. From left to right are: William Scott, partner in Scott Ahearn, Inc., Ray Ehler, United Motors Service Boston Zone Manager, Ed Robbins of Standard Auto Gear Company in Milford, and Vincent Ahearn.

Gould-National Plans Wilkening Stock Purchase

Mr. Albert H. Daggett, Chairman of Gould-National Batteries, Inc. reports the first half of its current fiscal year had higher sales, greater profits and a larger profit per share of stock than for the corresponding period of last year.

Gould-National reports reaching an agreement to purchase the capital stock of the Wilkening Manufacturing Company of Philadelphia, Pa. Wilkening is a well-established manufacturer of piston rings under the names "Wilkening" and "Pedrick" with annual sales of about \$5,500,000.

Gould's agreement to purchase the Wilkening stock is contingent upon approval of the transaction by the United States Government.

Calif. Jobbers Elect Pres.

The 3rd annual convention of the California Automotive Wholesalers' Association was climaxed by the election to the 1960-61 Presidency of Mr. P. Ted Johnston (Motor Parts Depot, Los Angeles).

Continue "Giveaway" Program

Because of its popularity with dealers and wholesalers, the Fram Corporation "Million-Dollar Giveaway" program will be continued until June 30, 1961, according to Robert T. Kosten, vice president in charge of Wholesaler Sales for Fram. In addition, many new gift items have been added to the array from which dealers may make their selections.

I.A.S.I. Show Expects New Attendance Record

The International Automotive Service Industry Show will be held at the Los Angeles Memorial Sports Arena, February 16, 1961. This gigantic international exhibition of automotive service parts, accessories, tools, equipment and supplies will be presented by Pacific Automotive Show. J. K. Wilkinson, Pomona Motor Parts, Pomona, Calif., is show president for 1961.

The countdown begins Feb. 13–14. Occasion will be the Automotive Booster Club International convention at the Statler-Hilton Hotel in Los Angeles. Also the Automotive Service Industry Association (ASIA) convention at the Biltmore, Feb. 14–15.

On the 13th, ASIA will also conduct a warehouse distributors breakfast, a luncheon for past presidents, a membemship reception and a dinner for parts rebuilder members. Motor & Equipment Manufacturers Association will hold its annual banquet on the 14th. The entire week of February 12–19 will be declared "Automotive Service Industry Week" by Mayor Poulson of Los Angles.

The Show slogan is, "The Big ONE in '61." There are many reasons for this bigness, Show officials point out.

To realize the tremendous scope of such an event, the visitor must visualize more than a thousand booths filling the Sports Arena and overflowing into Portico Annex. These will be filled with the newest products of automotive parts manufactures throughout the country and visited during the four-day exhibition by wholesalers and warehouse distributors from the U.S., Canada, Mexico and more than 30 foreign countries.

During the big trade days (beginning at 6 PM on February 17), thousands of key personnel from the retail service trades in the West Coast area will also be admitted.

MEMA 1961 Officers

At a meeting of the Motor and Equipment Manufacturers Association Board of Directors in Coral Gables, Florida on December 8, the following were elected. President, F. L. Bredimus, Globe Hoist Company, Philadelphia, Pa.; Vice President, G. H. Goehrig. Blackhawk Manufacturing Company, Milwaukee, Wisc.; Secretary, S. S. Gordon, Republic Gear Company, St. Clair Shores. Mich.; Treasurer. Charles H. Seibert, Behr-Manning Company, Troy, N.Y.

A.W.O. Convention Plans Complete

Final arrangements have been made for the Automotive Wholesalers' of Oklahoma 7th annual Convention and Booth Conference, Tom Moxley, Auto Parts and Machine, Oklahoma City, Convention Chairman announced.

The Zebra Room, Oklahoma City Municipal Auditorium has been selected as the site. The Black Hotel in Oklahoma City has been selected as the Headquarters Hotel.

Extended Lifetime for Dowgard

The Dow Chemical Company announced recently that it has extended the lifetime of Dowgard, "Full-Fill" coolant, which was introduced to motorists last spring. In an announcement by Garland G. Fritts, branch manager, at a sales meeting in Clare, Michigan, it was stated that users may now leave Dowgard coolant in their cars up to a period of two years time, rather than only one year as initially stated. This applies to 1958 and newer models.

A one million dollar contest highlighted by a first prize of an airliner and crew for personal use anywhere in North America has been developed by Champion Spark Plug Company. The "Trip of a Lifetime Contest" is geared to attract motorists, service station operators and attendants, garagemen and salesmen selling to retailers. It will offer 1160 prizes to motorists and duplicate awards to dealers and to salesmen. First



prize winner may fly a party of 11 relatives and friends anywhere on the continent over a two week vacation. Besides the use of the airliner and expert crew, he will receive \$5,000 (tax paid) spending money.



John Norwood, Director of Advertising of Sealed Power Corporation has been selected as the 1961 Ad Man of the Year by the Advertising and Sales Club of Western Michigan. The club sponsors this annual award to recognize men who have given outstanding advertising service. A luncheon in his honor was given on February 8. During the program he received the Silver Medal Award from the Advertising Federation America. The luncheon was part of the activities marking National Advertising Week, Feb. 5-11, 1961.



Feb. 14, 1961—General Membership Meeting, Automotive Affiliated Representatives, Biltmore Hotel, Los Angeles, Calif.

Feb. 14-15—Automotive Service Industry Association national convention, Biltmore Hotel, Los Angeles, Calif.

Feb. 16-19—Pacific Automotive Show presents ASI Show, Sports Arena, Los Angeles Memorial Coliseum, Los Angeles, Calif.

Feb. 18-26—Chicago Auto Show, Chicago Exposition Center, Chicago.

Feb. 22-26—11th Annual National Autorama, Connecticut State Armory, Hartford, Conn.

March 13-14—Louisiana Automobile Dealers Association, Roosevelt Hotel, New Orleans.

March 20-22—Motor Vehicle Maintenance Conference, Univ. of Washington, Seattle, Wash.

March 26–28—lowa Automobile Dealers Assn. Meeting, Hotel Fort Des Moines, Des Moines, Iowa.

April 13-15-43rd Anniversary National Truck, Trailer & Equipment Show, Great Western Exhibit Center, Los Angeles, Calif.

April 23–25—Automotive Trade Assn. of Virginia meeting, John Marshall Hotel, Richmond, Va.

April 27-29—Upper Midwest Automotive Trade Show's Service Clinic, Minneapolis Auditorium, Minn.

May 11-13—Pennsylvania Automotive Assn. meeting, Hilton Hotel, Pittsburgh, Pa.

Motor Age's

WHO'S WHO



Albert S. Burgoyne has been appointed vice president and general manager of Chicago-Latrobe, cutting tool

manufacturer and a division of United-Greenfield Corporation.



Waldo V. Tiscornia has been elected president and general manager of Auto Specialties Manufacturing Com-

pany. He joined the company in 1917 and has served as executive vice president and assistant general manager. He succeeds his brother, James W. Tiscornia, who passed away in December.

William B. Rose has been appointed sales manager for the Automotive Shock Absorber Division of Armstrong Hydraulics.

Arthur Kelly, executive vice president of The B. F. Goodrich Company has been elected a member of the company's Board of Directors.



R. Warren Aldridge, Jr. has been named Florida division manager for Van Norman Machine Company (automo-

tive division). He will be in charge of the sales and service of the company's automotive equipment in the Florida area.



James L. Taylor has been appointed new territory manager for The Columbus Parts Corporation. His territory

will be in northwestern Ohio and Michigan. Company is the shock absorber subsidiary of The AP Parts Corporation.

M. L. (Larry) Poulk has been appointed assistant sales manager for the Eis Automotive Corporation's Midwest division. His territory will include N. and S. Dakota, Neb., Kan., Minn., Wisc., Ill., Ind., Ohio and Mich.



William A. Raferty, left and Jerome H. Prodoehl have been appointed vice presidents of Signal-Stat, automotive lighting and safety equipment firm.



Robert C.
Heston has been advanced to service manager of Black-hawk Automotive Division.
He will be re-

sponsible for all activities relating to Blackhawk Automotive's service operations, including all franchised service depots across the U.S. and Canada.



Richard L.
Carpenter has been appointed manager of the Dallas Service & Training Center of Eutectic Welding Alloys-

Southwestern Division, Inc.

S. R. Zimmerman, Jr., has been appointed executive vice president of Raybestos-Manhattan, Inc.

William H. Shinn has been named general manager of the Gunite Foundries Division, Kelsey-Hayes Company.

Ross E. Nielsen has been named assistant manager of Champion Spark Plug Company's Automotive Technical Services Department.



Edward B.
Maire, has been appointed general manager of Robertshaw-Fulton Controls Company's Bridgeport

Thermostat Division at Milford, Connecticut and assistant vice president of the corporation.



Bernard E.
Wall has been named a territory manager of the AP Parts Corporation.
His territory will be in Loui-

siana and Southwest Mississippi.



Harold E.
Myers has been appointed advertising manager of Weaver Manufacturing Division of Dura Corpora-

tion. He has served as assistant advertising manager at Weaver since October, 1960.

MOTOR AGE

newscoop

Imported Car Sales Drop
Vehicle Registrations Climb
Dual Exhausts Fading Out
More 4-Cylinder Engines
Nation On Wheels
Interstate Highway Program
AMA Conducts Survey

In the days ahead HERE'S WHAT TO LOOK FOR !!!

(Items gathered and edited by Ed Janicki, Bill Montgomery and Neil Regeimbal)

New Automatic Transmission For '62 Chryslers

CHRYSLER READYING NEW AUTOMATIC TRANSMISSION for introduction of 1962 cars.... Unit will be larger version of present six-cylinder Torqueflyte transmission, with 40 fewer parts to simplify maintenance.

Present plans are to use new transmission initially in Plymouth and Dodge.... It's expected to appear later on the Chrysler line.... Present Powerflyte transmission, first introduced by Chrysler in 1954, will be dropped.... More than 3 million Powerflytes have been produced since it was first brought out for the Imperial and New Yorker.

Factory Warranty Costs Zoom

NEW 12,000 MILE OR 12 MONTH WARRANTIES are expected to add new cost burdens to manufacturers.... More customers are coming in with petty problems and unreasonable demands.... Companies hope to combat this by watching quality more closely.

Companies feel quality eventually will overcome any additional service costs.... New efforts also are being made to spell out more clearly in warranties exactly which items are covered and which ones are not.... One company plans to clearly list in bold type items which "are not" covered by its warranty.

Warranty costs have been increasing over past five years... Increased costs of labor and parts have been blamed for this upward trend... One company notes that labor rates have been creeping up 10 percent a year over the past three years... Changes to more liberal policies over years have also played big role in increasing manufacturers' costs.

Imported Car Sales Drop

THE AUTOMOBILE MANUFACTURERS ASSN. comes up with some interesting figures on imported car sales.... It notes that last year imports dropped below previous year during every month with exception of February and March.... During all other months percentage decline ranged from 2.6 percent in April to a whopping 60 percent in September.

Most of the decline in numbers, according to AMA, took place from July to October.... During that period imports fell 55 percent or more below the previous year.... Meanwhile, exports of passenger cars from U.S. plants jumped by about 17 percent.

Motor Vehicle Registrations Climb

MOTOR VEHICLE REGISTRATIONS in U.S. at end of last year climbed to 73.8 million, according to preliminary estimates.... Total included 61.5 million passenger cars and 12.3 million commercial vehicles.

California led all states.... It counted 7.7 million cars and 1.9 million commercial units.... New York came in second in passenger car registration.... Texas ranked second in commercial vehicles.

Sale of Seat Belts Discouraging

SO FAR SEAT BELTS HAVE NOT caught on with public.... Most drivers and passengers still refuse to wear them because they consider them a nuisance.... Car companies report that individual orders for seat belts are still discouraging.

However, there seems to be some different thinking on the safety aspects of seat belts among fleet operators.... National Safety Council, for example, reports that a sample made among members who operate motor vehicle fleets revealed that of the 85,156 cars, 43 percent were equipped with belts.

Dual Exhausts Fading Out

DUAL EXHAUSTS ON CARS are fading out.... They cost too much to replace.... Also many garages refuse to touch them because of the difficult labor involved.

Cadillac, first company to offer them as standard equipment, has discontinued them... Chrysler has dropped dual pipes from several models.... It is making them available only in certain cases as an option.... Duals are still offered on certain high performance jobs.... But even these models are expected to be without them next year.

1960 Second Best Year Thanks To Compacts

1960 ended up as second best production year on record, thanks to compact cars... Auto producers turned out 7.9 million motor vehicles, an increase of 17.6 percent above 1959.... Year's output included 6.7 million cars.... This was topped only by the 7.9 million units turned out in record 1955.... This year got off to a slow start.... Last month (Jan.) car companies were scheduling only 485,000 cars.... This was lowest January in six years.

Compact cars accounted for increase in total production last year....
Had it not been for smaller cars, total automobile output would be down
2 percent under 1959.... There were 1.9 million compacts turned out in
1960 versus 785,112 the previous year.

Service Stations Do More Auto Repairs

AUTO DEALERS CONTINUE TO LOSE BACK SHOP business to gasoline service stations.... In last three years, notes NADA, service stations have increased their share of repair work from 26 to 30 percent.... Mean—while, dealership service departments have dropped from 23 to 19 percent.

According to NADA, percentages of repair jobs done by independent garages and individual motorists have remained constant at 36 percent and nine percent, respectively.

More Four-Cylinder Engines Coming

FORECAST OF MORE FOUR-CYLINDER ENGINES was made by a panel of Detroit auto engineers attending a meeting of the Society of Automotive Engineers in Detroit last month (Jan.)... Pontiac Tempest is only U.S. car currently using a four-cylinder powerplant... Other companies are experimenting with them.... You may see at least one more appearing in 1962 models.

New Transportation Planning Chief

CLARENCE D. MARTIN, JR., Santa Monica, Calif., Cadillac-Oldsmobile dealer, is new head of government's transportation policy division....
Mr. Martin, a member of NADA, was appointed by President Kennedy as Undersecretary of Commerce for Transportation.

New transportation planning chief, 44, is son of a former governor of Washington State, and was graduated from Harvard in 1938.... He studied law at University of Washington, was a Navy pilot in World War II, and is active in local civic and service groups.

White House says he will bring to his new post "a background of successful activity in business development and administration, real estate, investment financing, and farming."

Car Sales To Hold Steady In 1961

CAR SALES THIS YEAR WILL HOLD STEADY at 1960 level of 6.5 million... Imports will remain at about the same level.... Production of U.S. factories will drop.... Current inventories will be reduced.... This is forecast of government automotive experts.... They say that U.S. production will drop 13 percent below 1960 (to 5.8 million, compared with 6.7 million last year).... However sales will remain steady with balance being made up out of current inventories.

Nation On Wheels

AMERICA IS STILL A NATION on wheels.... Travel on highways is continuing to increase.... Last year, motor vehicle travel hit 720 billion vehicle-miles.... It was up 3 percent over 1959, and about 9 percent from 1958.... Passenger cars account for 82 percent of travel; trucks for 17 percent, and buses the rest.

Average car goes 9,529 miles a year.... It uses 666 gallons of gasoline, and gets 14.3 miles per gallon.... Forty percent of all travel is on main rural roads and highways and 46 percent on city streets, with the rest on local rural roads, U.S. Bureau of Public Roads reports.

Buick's New Power Pack

BUICK MOTOR DIVISION HAS DEVELOPED a power-pack for its new aluminum V-8 engine in the Special series which will boost horsepower from 155 to 185.... New option, which includes a four-barrel carburetor and other modifications, will give the lightweight Special one of the highest power-to-weight ratios of any American car, it was stated... Compression ratio, with four-barrel carburetor, will be 10.25 to 1, instead of 8.8 to 1.... Option engine will be available on all Specials, whether they are equipped with an automatic or standard transmission.

Interstate Highway Program Needs Funds

COUNTRY WILL HAVE TO SCRAPE UP another \$11.6 billion to complete the 41,000-mile interstate highway program... Government roadbuilders say program will still cost \$41 billion, as originally planned.... But Congress still has to put up final \$11.6 billion... President Eisenhower, in his final budget proposal to Congress, urged that special gasoline tax be boosted another 1/2-cents to 4-1/2 cents, and retained through 1972 to finish program on time.... He opposed permitting vehicle excise taxes to be switched from general funds to the highway fund this June as scheduled.

Meanwhile, total federal and state funds available for highways are expected to climb half-a-billion dollars to \$12 billion in 1961, with \$8 billion coming from highway users.... Growth of compact cars will cut about \$500 million off what these taxes would otherwise bring.... Highway program is now under direction of Rex M. Whitton, former Missouri highway department chief, as the new head of the U.S. Bureau of Public Roads under Kennedy Administration.

Average Annual Income Climbs

AVERAGE ANNUAL INCOME for America's families and individuals climbed to all-time record levels in the 12 years from 1947 to 1959, the U.S. Census Bureau reports.... Median family income during period rose 80 percent, from \$3,000 to \$5,400.... Although much of this increase was due to inflationary trends, Bureau says there was "a substantial increase" of real purchasing power—averaging about \$120 a year.

Testing Smog Control Devices

CALIFORNIA HIGHWAY OFFICIALS will begin testing smog control devices March 1.... At least two devices will be tested for approval by state officials to meet a new state law which requires these devices on all cars in the state by 1965.

AMA Conducts Consumer Survey

THE AUTOMOBILE MANUFACTURERS ASSN. conducted its own little consumer survey at the recent National Automobile Show, with the aid of R. L. Polk Co.... While the results are not considered representative of the total population, they are nonetheless interesting.... We pass them on.

Why make compact cars any smaller?... Nearly 70 percent of consumers participating in the survey thought they were "about right."... Only 11.2 percent said they were "still too big."... Fifty-seven percent of those queried said they would like to own one standard-sized car and one smaller-sized one... Less than 25 percent indicated they would like to own two standard-sized cars.

What do they think about quality and workmanship on today's cars?.... There's still something to be desired apparently.... Only 15 percent rated both as "excellent.".... Forty-one percent said it was "good,".... Only 11-1/2 percent thought it "poor.".... Most said quality was most important factor in their decision to buy a new car.



THE SAFE DEED

■ Everywhere cars are dying by smashups. Everywhere we can help to alleviate this national problem. Everywhere there should be a control over vehicles which need inspection every so often—(meaning, at least once every six months). ■ Mr. Colbert, of Chrysler, talked on this in California. He said, "Highway safety is inescapably associated with our industry. By taking an increasingly positive stand in favor of highway safety . . . we can push our industry up into a high place of honor in the national consciousness."
■ That is the challenge; YOU are the man to do the deed.

CHECK CARS DAILY

Faithfully yours,

Frank Plighe.





Left: Carburetor repair or clean-out kits are a must at tune-up time.

Above: Rings, pistons, bearings, valves and springs all wear as the Speedometer mileage builds up.

SPEEDOMETER

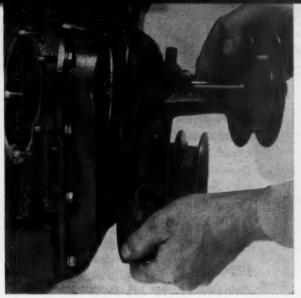
HE Automotive industry has embarked upon the era of the greaseless automobile and the 12,000 mile warranty. Many owners and too many servicemen seem to have developed a mental block with regards to the kind of care a car will now require. One thing for sure: They will still need the same care and attention lavished upon them in the past. Still, some owners will stick their foot to the floor and run the bottom out of their cars before they stop for service of any kind. Of course when they do stop for service, they'll really need it!

This type of owner was more than likely raised by a horse or wife beater, as such there's no hope for him. Thank goodness he's in the minority. It's the other fellow that makes life worth living.

Your customer then will appreciate your interest and advice in helping him maintain his car in tip-top condition. His car isn't a luxury. In many, many areas it is his sole means of transportation to his place of employment. It's an essential phase in his struggle for a living. With today's industry moving to the suburbs more and more he must use his car. The mileage build-up on his vehicle is such that he is unaware of its rapid increase. With today's freeways and turnpikes it doesn't take long to ring up high mileage on the speedometer.

You Must Sell Service

Your business still depends on your ability to sell and do the kind of service your customers want and demand. One solid, time-



Water pumps wear and errode as mileage builds up. Replacement cures em.



Brake systems should have frequent inspections and are easy to sell.

By Frank P. Tighe and Terence J. McCabe

SELLING

Today's drivers build up mileage rapidly. Underscore it for high profits by Speedometer Selling!

proven method is the use of SPEEDOMETER SELLING. Examine the speedometer reading on your customers cars as an indicator of the type of service your customers should be ready for.

Check those door-post stickers, or ask the owner how many miles has it been since he last had his drive shaft bearings repacked? Most owners can't give you a direct answer as to mileage between service periods. It's up to you to grab the bull by the horns and say, "better let us take care of this for you sir."

Continued on next page

Test equipment coupled with Speedometer Selling a sure way to high profits.



OR TWICE YEARLY



EVERY 10,000 MILES

Lubricate chassis
Change crankcase oil, renew oil filter
Check rear and transmission oil
Clean and oil carburetor air cleaner
Service crankcase vent valve and filters
Check power steering oil level

GENERAL

Tighten all body and sheet metal bolts
Check shock absorbers, bounce method
Minor brake adjustment
Check automatic transmission oil level
Switch tires and balance wheels
Check brake lining
Touch up rust spots, apply preservative
chemicals to car finish
Minor tune-up
Clean fuel pump filters and carburetor
Replace disposable gasoline filters
Check anti-freeze or yearly coolants

Lubricate chassis
Change oil and filter
Repack front wheel bearings
Inspect brake linings
Check shock absorbers, bounce method
Major tune-up
Clean positive crankcase vent valve
Check emergency brake
Check stop and signal lights

GENERAL

Flush cooling system, add rust inhibitor Install premium coolants
Check front end alignment
Adjust automatic transmission bands
Check battery and charging system
Adjust clutch and brakes
Switch tires, balance wheels
Check windshield wipers and washer unit
Lubricate hand brake cables
Check universal joints
Drain and flush hydro-electric system

Tell him its good insurance against a drive shaft breakdown on the road. Perhaps a chart with the number of times a particular part operates every 10,000 miles would help close the sale on many service items. As an example: speedometer cable rotates 10,000,000 time in 10,000 miles, spark plug cables will have delivered 1,350,000,000 volts, valves will open and close 15,000,000 times and contact points will have opened and closed a total of 90,000,000 times in 10,000 miles.

Practically every service operation on a car can be sold by using the SPEEDOMETER as a selling guide. Especially those service operations that the customer and the mechanic cannot see readily. These could be the switching of tires to the selling of a complete engine overhaul. Normally, the service is sold that is visible evident to both the customer and mechanic. Tire switching when the tires have been cupped or worn irregular, engine overhaul when smoking or knocking are in evidence.

Educating your service people and your customers to think in terms of speedometer mileage can result in many more dollars of profitable work for your service operation.

Besides using the verbal approach to SPEEDOMETER SELLING, set up a mileage follow-up system for all of your customers. There are many good mail follow-up programs available to you from commercial sources.



EVERY 25,000 MILES

1

EVERY 50,000 MILES

Grind valves, clean carbon
Overhaul distributor
Clean and adjust carburetor
Clean and check fuel pump
Replace shock absorbers
Check starter and generator brushes
Change automatic transmission oil

GENERAL

Repack universal joints

Pressure test cooling system and cap
Install new water hose and clamps
Inspect exhaust system piping

Pull all wheels, check drums, linings, hydraulic components and repack wheel bearings
Install new wheel seals, balance wheels

Tighten car chassis completely

Re-ring engine—includes: grind valves, clean carbon, new wrist pins, new pistons or resize, new bearings, seals, valves and springs Install new filters, gas, oil and air Completely tune engine, test on dynamometer Overhaul starter, generator, distributor and water pump; install new fan belts; test alternator Remove radiator and clean, install new thermostats and gaskets Install premium coolants for full protection

GENERAL

Check front end and rear end parts for wear; inspect tie rod ends, king pins, knuckle and ball joint supports; check for spring sag
Check tracking and front end alignment
Replace shock absorbers
Overhaul carburetor and fuel pump
Switch tires and balance wheels
Adjust automatic bands, change oil
Touch up rust spots and wax and polish car
Renew floor mats, seat covers and pedal pads

Then too, you can develop a system of your own by using a monthly chart or file system. Set it up so each month you would have a regular number of customers who in that time should be ready for a specific mileage service. The average driver does about 10,000 miles per year. A hand written post card to the owner reminding him that according to your records, his or her vehicle should have reached XXXXXX number of miles and thus, should take advantage of the special service you have to offer.

Explain that a little care now can save many dollars later on in expensive repair bills. If you train your customers and your men to think in terms of mileage repairs, you'll reap a rich harvest in service volume and satisfied customers.

These in turn always result in filling the till to the top. Remember, to establish a thorough mileage maintenance program based upon vehicle mileage as indicated on the speedometer, you must let your men and your customers know what should be done at each mileage interval. To assist you, in this article a list of service items that can be painted on large cardboard sheets is carried.

These can be displayed where all concerned should have easy view of their contents. Some operators even add the price of the general quick service operations to speed the acceptance of them by the customers.

Fundamentals for Tire & Valve Service

Discussing techniques for complete service for your customers on the modern tubeless tires and their valves

HEN tubeless tires were first introduced to the motoring public in 1955 they were reviewed with a great deal of skepticism. Doubt was expressed as to whether they would be as reliable as the tube type tire. Little faith was placed in tubeless tires ability to hold air. Most repair men and service station attendants would only repair a tubeless tire by installing a conventional tube.

Part of the skepticism attached to the tubeless tire was justified, because at the time they were introduced there were many variations of the never-go-flat tire idea. Today the tubeless tires are the result of all the good features of their predecessors without any of the bad. The modern tubeless tire is almost the ultimate in trouble-free operation for the motorist.

Repairing Minor Leaks

If the reason for air losses is not immediately discovered, submerge the complete wheel assembly in a tank of water. Mark the tire rim at the point where the air is escaping. On tubeless tires do not use hammer or tire arms. Apply a liberal amount of rubber lu-

bricant or thin vegetable oil soap solution to both beads and remove the first bead, using a special machine. During this operation of breaking the beads away from the rim and removing the tire from the rim, take special care not to damage the sealing ridges along the tire beads.

Various repair kits are available for repairing tubeless tires and they all accomplish the same purpose. Always examine the rim flanges for sharp dents. Any dent visible to the eye should be straightened. Also check for loose rivets around the wheel. They should not be brazed, welded or peened. Check the tire for loose strings of rubber and remove if necessary. Prepare the rim by rubbing with coarse steel wool or emery cloth, removing all oxidized rubber, soap solution, rust, etc. If rim is badly pitted a file can be used. When mounting tire, apply a liberal amount of vegetable oil soap solution or approved rubber lubricant to rim edges and tire beads. Mount the tire and the wheel with the valve whole side up, using steam method.

Don't forget the important part the tire valve performs. Valves have but one purpose,

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Tire is tested before and after mounting to uncover leaks at the rim and casing.



Clean punctured area thoroughly before inserting repair plug.

Repair plugs are furnished with a wire to pull them in place.





Surface is roughed up and cement applied before pulling plug in place.
Pull repair plug in place and cut off flush with tread.





Special gun used for repairing small leaks without removing tire from rim.

Cleaning rim with emery paper will guard against leaks at valve stem.



Rolling this tool over patch insures proper adhesion.

Apply special lubricants to tire head and rim.





TIRES AND VALVES SERVICE

to provide access to the compressed air that supports the tire via gauging, inflating, deflating. Any valve design or installation that discourages accessibility for these vital services will seriously impair the life of the tire and eventually the safety of people who ride on them. Tires must be air serviced from any air line encountered, therefore, it is most important for the valve stem and core to be in good condition.

As a safety factor a new valve should be installed each time a new tubeless tire is installed. Many drivers are running with valves which have already served the full service life for which they were designed. A second

life in a new replacement tire or retread is asking far more of a tire valve than is expected of the original tire itself.

Tubeless Tire Valves give reliable service for the life of the tire, but not for the life of the car. The standard tire valve has been designed and built to outlast the finest tire.

Age of rubber affects elasticity. Rubber eventually loses its characteristic elasticity when it remains static for long periods of time. Since tubeless tire valves are metal inserts covered with rubber the seal to the rim depends on a pliable rubber base. Leaving the original valve in the rim for service with

Continued on page 65

Better Management

Ideas for the Service Department

IMMERMAN's of St. Charles and Geneva, Illinois, have a service department in connection with their sales display rooms. They have had several ideas which they feel are well worth mentioning with respect to cementing customer relationships.

Zimmerman's have each purchaser of a new or used car fill out an "Information Please" card on which is their name, address, birthday (month and day only), favorite hobbies, number of children in the family, their names and ages. Also the use to which they intend putting their car (business, pleasure, or both). On the card the customer is asked to indicate if husband and wife share use of the car. All of these questions are asked for a very definite reason.

Birthday Cards Sent

These cards are checked painstakingly. Birthday cards are sent to the car purchaser, greeting cards especially designed and definitely not "cheapies." At Christmas-time a Christmas "gift basket" is sent all who have purchased cars during the past year. The basket includes a pack of cigarettes, candy for the children, pot holders for the wife's usage, an automatic pen and pencil set, items with a total value of \$2.50 or so. The cost is well justified, says Zimmerman's, in view of the fact that customers have expressed their appreciation over both the birthday and Christmas remembrances.

Zimmerman's also have an interesting promotion. They have the "Just Turned Fifteen

Club" open to all boys and girls fifteen or over who come in and register, filling out a card with their name, name of parents, and the make of car the family possesses at present.

Holds Drivers Clinics

Zimmerman's then holds a Drivers Clinic every Saturday for two hours. Youngsters attend and receive individual instruction from expert mechanics, both in the art of driving safely and sanely, and in learning a little about the mechanics of a car. Each student pays 50 cents for this session.

Parents, as a rule, dislike teaching their young sons or daughters how to drive and this course lasts six full weeks before starting over again. Young drivers "graduating" receive a diploma and a credit slip worth \$10 towards purchase of any used automobile.

Teen-Age Corner Set-up

Zimmerman's has a Teen-Agers' Corner in both of its showrooms. Here are cars which are safety tested but which may not look like much-appearance wise. Youngsters care little for appearance, but place a high premium on performance. Some of the cars need a bit of tinkering with-but brakes, etc. are checked before they are assigned a "berth" in this corner.

Newspaper advertisements have a section "Cool Crates" which list every week or two "New Arrivals" in this category. Parents and teen-agers alike have shown considerable interest in this segment of the showrooms.



Assemble front shoes as a complete assembly. Retractor springs must be between shoes and back-plate.

After positioning shoes and "Micram" adjusters on anchors and wheel cylinders, pry lower shoe on.





Major brake service on the Morris Minor

HE Morris Minor manufactured by the British Motor Corp., is equipped with the Lockheed hydraulic brake system. It is a conventional type of hydraulic system which, of course, includes the master cylinder with the various hose and pipes required to operate the wheel cylinders in each wheel.

The master cylinder is located on the driver's side of the car under the floor board to the rear of the gas pedal. It has a conventional type filler plug and care must be exercised when filling any master cylinder. To check the fluid level, pull back the floor carpet and padding on the drivers side. Brush away sand sediment found around the area of the filler plug. Fill the master cylinder with an

approved brake fluid to within one half inch of the top of the reservoir. Replace the cap and secure tightly. (Before replacing cap, check that vent hole in cap is not plugged with dirt. Blow out with compressed air.)

Procedures of Service

In servicing the brakes, jack up the car and place trestles under each of the wheel supports. The Morris Minor has a torsion bar, front suspension. It is best to place the trestles either under the box frame or under the suspension arms. Never raise car by jacking under torsion bars. Remove the hub cap, either by using a screw driver placed adjacent to one of the three pegs securing the

Releasing "Micram" adjustment before installing drum. Notice the spiral springs used to retain shoes to plate.

Lifting lever on rear wheel cylinder before inserting assembly into the oblong hole in brake backing plate.





These procedures can also be applied to the service of most BMC vehicles



To adjust, insert screw driver and turn clockwise to tighten and counterclockwise one click to release.

hub cap and twist the screw driver. You can also utilize the lug wrench supplied with the car which has a screw driver bit that can be used for hub cap removal. Remove the lug bolts (four). Remove the spindle dust cap, extract the cotter pin and castelated nut. Using a wheel puller similar to the type you would use in removing the rear wheels from a Chrysler car, apply it to the brake drum.

Move the fingers on the puller to utilize three bolts in the brake drum. Center the stud of the puller in the center hole of the spindle. Remove the wheel by turning the puller and gently tapping the end of the puller screw with a hammer until the drum and bearing Continued on page 73

Below: Conventional brake drum lathe is used to true-up drum.





Above: Dealers' mechanics attending classroom session in van.

Service training program takes to the highway

American Motors Corp. is putting on service training techniques via 35-foot vans

By Edward Janicki, Detroit News Editor

OST car companies spend thousands of dollars to build service training centers for their dealers. The best of equipment goes into these schools. Instructors are topnotch. Yet, according to studies only 30 to 50 per cent of the service technicians take advantage of the courses offered by factories.

So when you hear about a company that has managed to draw better than 80 per cent of



Photo at left: C. M. Tillinghast, general service manager at American Motors, discusses itinerary of mobile training units with Fred Buck (right), service promotion and training manager.

Below: Picture of interior of one of the mobile training units. Classroom van extends thirty-five feet. Each trailer is fully lighted and air-conditioned for full comfort.

its dealers into a service training program, that's a rarity. The company with this service training record is American Motors Corp. How it achieved it is simple—it went direct to the dealer instead of trying to get the dealer to come to it. It puts its training schools on wheels.

The "wheels" are 35-foot van type trailers equipped with all the facilities for disassembly and assembly of any component found in an automobile. Designed to comfortably train 12 men at one time, the trailers carry hand tools, testing equipment, work benches, vises and a complete sound movie projection setup. in addition to sundry other items. Even actual components of an automobile are taken direct to a dealer's site. These are housed neatly in the sub-flooring of the trailers—items such as axles, transmissions, power steering units, power brakes, air conditioning parts and special tools. Each unit carries enough of these "props" to permit individual attention for each student. Each trailer is fully lighted, air conditioned.

So successful was the first mobile training



unit that within one year American Motors quickly added five more. Says Fred Buck, AMC's service promotion and training manager: "Response from our dealers has been great. The additional units lighten our job a little bit and we'll be able to get around the territory more often. We'll try to get around into each area at least three or four times a

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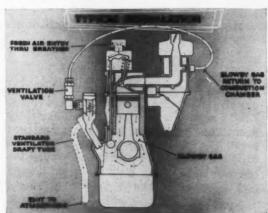
AFTER much controversy among air pollution experts in many cities, a measure of agreement has been reached concerning causes of big city smog. Various methods and means have been used to test the reasons for the presence of smog. Tests have indicated that automobile exhaust and crankcase emissions into the atmosphere contribute to a situation that can lead to smog. The items responsible for the condition are

called "olefinic hydro-carbons" and "nitrogen dioxide." These compounds, when exposed to sunshine in the correct proportions, produce smog.

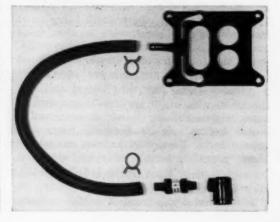
This process is called "photochemical stimulus." In other words, the reaction is triggered by exposure to the sun's rays.

It must be pointed out that not all unburned hydro-carbons found in air samples are from automobile emissions. But that proportion

Cross section of an engine with a typical closed type positive crankcase ventilation system. Note the flow control vent valve.



A complete adaptor kit is now available to convert engines to the new system of positive crankcase ventilation.



A report on what's being done to help control the unburned hydro-carbons in the air resulting from exhaust or crankcase emissions

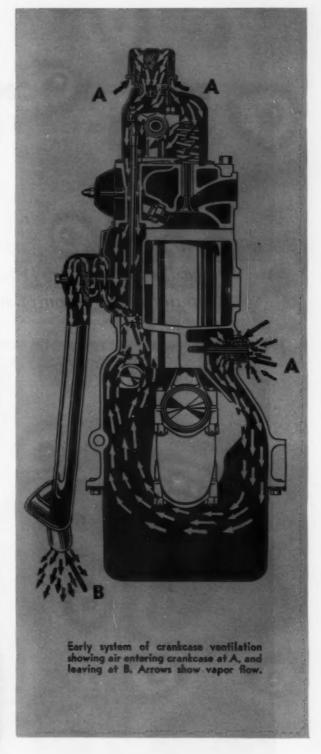
which does is large, and can be reduced in the opinion of many experts in the field. (California now has a state law designed to reduce these emissions.)

Two approaches to reducing emissions have been taken. The first deals with control of exhaust gas emissions; the second concerns control of crankcase gas emissions.

Three methods are currently being investi-Continued on page 65

Positive crankcase ventilation system installed on a typical V-8 engine. Note adaptor plate under the carburetor.





TOW TRUCK helps build shop profits

A successful auto and truck repair shop in Newtown Square, Pa. offers around-the-clock repair and towing service. It has built an enviable reputation for prompt service and good workmanship

By William M. Montgomery, News Editor

Joe Chandler, seated, gives each customer an emergency service card which lists 'phone numbers to call day or night for emergency service.



FFERING 24-hour emergency car and truck towing service has boosted one repair shop's profits in the immediate area of Newtown Square, Pa. The owner friendly and enterprising Joe Chandler, knows the value of offering around-the-clock towing and repair service. He has a road service jeep and a specially-made heavy duty service truck that he designed himself. They stand ready for all emergency calls.

The truck originally weighed 6,300 lbs. After Joe got finished adding a 50 to 1 winch, welding equipment, acetylene tanks and road service heavy duty equipment it weighed more than 10,000 lbs. Chandler's auto and truck repair shop also has a portable welder on a trailer for emergency on-the-street jobs.

Joe Chandler has been in the auto repair business for over thirty-five years. He started his own repair business in the little country town of Newtown Square, Pa. fifteen years ago. The business had as its first customers the local farmers who dropped in now and then for small repairs for their cars, tractors or trucks. Business was very slow in the beginning. Joe said that on some days he was mighty lucky to bring \$10 back from a day's work in the garage. Then as his fame slowly began to spread he got more and more business.

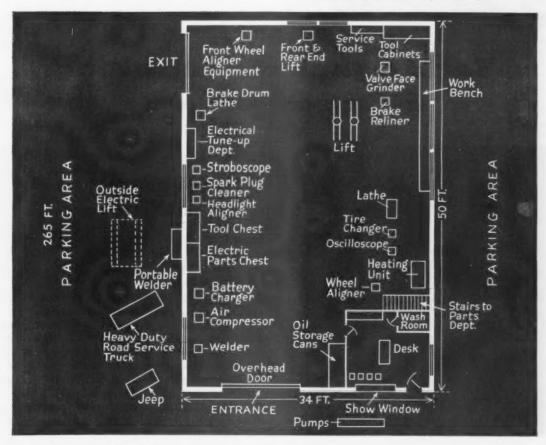
Joe is the friendly type and has a twinkle in his eye as he tells some of the experiences that he has had in the automotive repair field. He has worked on all kinds of cars and trucks and boasts the best equipped shop in the area.

Continued on page 102



Chandler stands beside the specially equipped heavy duty service truck that he designed.

Below: Floor plan and equipment arrangement of Chandler's auto and truck repair garage.





After old threads are tapped out, the centering jig shown here will help mechanic tap the new slightly oversize threads into the cylinder head spark plug hole.



Using proper tool mechanic screws new thread into plug hole by engaging thread insert tang into tool's "notched end."

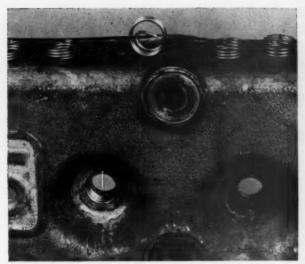
Techniques for repairing stripped threads

The advent of the Aluminum Engine now makes knowledge of this art mandatory

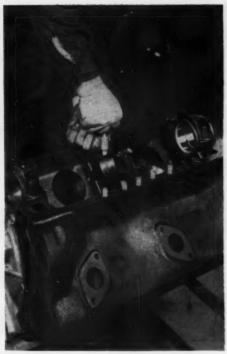
REPAIR shops and engine rebuilders are consistently running into the problem of bolt holes having stripped threads, especially on the new aluminum engine cards. If the proper size tap is not readily available, work is held up until a proper size tap is found.

Many of the engines received in this rebuilder's shop have damaged spark plug threads, especially in the newer light-weight aluminum cylinder heads. For the past number of years they have been solving this thread problem through the use of stainless wire thread inserts. That method of repair saves time, helps increase the shop's volume. In many cases, it actually saves a cylinder head, or a block from ending up in the scrap pile. Repairs made with thread inserts are fast, easy and permanent.

Here is how the repair is made on a spark



The plug hole at the left shows the newly installed insert as opposed to the unthreaded hole at the right. The insert on top of block shows "tang" to be removed.



Inserts may be used in the block when main bearing saddle bolt holes become stripped or damaged.

plug port in an aluminum cylinder head:

A centering jig is bolted onto the head using one of the existing headbolt holes and headbolt. Then, taking the special oversize tap from the repair kit, slightly oversize threads are tapped in the plug port. (This differs from general kit instructions inasmuch as they say to drill out old threads first. Material covered here is how one particular shop does the work after considerable experience with these kits).

Next, a thread coil is inserted onto the barrel of the inserting tool and the handle of the tool screwed down, which in turn screws the thread coil into tapped plug port, locking it in position. The thread coil is slightly oversize so that as it engages the tapped threads, it is compressed, exerting enough force to keep it installed when the installing tool is removed.

When the thread coil is in position, the small coil "tang" at the base of the coil must be broken off and removed. A special tang removal tool is contained in the kit for this step.

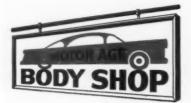
By referring to the photograph showing the "before and after" plug ports, the coil thread resting on the cylinder head clearly Continued on page 114 The lawn mower engine shown below is in the process of having threads inserted into the cylinder head.



Volume in the Body Shop thru volume in advertising

Back to back cars give considerable customer attention to our name.

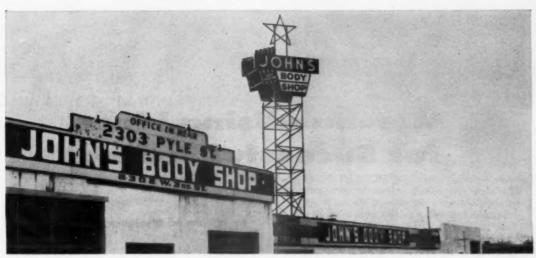




ONSISTENT advertising brings in a steady flow of business to John's Auto Body Shop, Wilmington, Del.

"We spend close to \$10,000 a year on advertising which we feel is the backbone of our ever-increasing business volume," explains John Debonaventura, owner. "Our name is constantly kept before the public which brings us a steady flow of traffic. Located as we are on the far West side of the city, we feel that we would only have a trickle of this traffic if we had to depend on customers seeking us out when they required our services.

"Our experience has been that regardless of where an auto body shop is located, suffi-



78 foot high neon sign is the greatest eye catcher and money maker.

Extensive advertising is the backbone of this shops everincreasing business volume

cient advertising will bring it to the attention of all prospects requiring the services of this shop. It means a greater volume of business."

Debonaventura has another remark to make about advertising for a body shop. The more it is advertised, the more motorists feel a sense of reliability about the shop. Motorists feel that when a body shop is consistently advertising that the shop's proud of its workmanship.

John's Body Shop covers almost half of a city block area. It is advertised as Delaware's largest and most modern body and paint shop that does all its work indoors. Some of the jobs handled by this shop include: Complete rebuilding of wrecked cars, wheel alignment service, expert painting, baking enamel on automobiles and appliances, fender and body Continued on page 112

"Mobile Billboards" on buses offer monthly "package" specials.



Merchandising ideas for Sucessful Selling

By William M. Montgomery, News Editor

O you want to stimulate your shop, dealership or service station's sales and services? Then take time out to analyze and correct any and all operations which are unprofitable or wasteful. Build a reputation for good repair work. This is important for the dealer as well as the independent shop. To do this the service department must be kept operating effectively and efficiently. One way to be sure that your shop or dealership is in a healthy condition is to give it a periodic check-up. Review all phases of

your service operation as often as possible.

In your review, check to be sure that the right man is on the right job. An analysis of the performance of the various jobs might uncover more profitable shifts in your shop personnel. Ask your men if they are satisfied doing the particular job or operation assigned to him. You may find that some of your men are dissatisfied and would do better work if shifted to another job category.

Another point in increasing profits is to check the tools and equipment in the service

BUILDING SIGNS SELL SERVICE—Let the building front of your shop or service station sell sales and services. Signs painted on the building will bring in new customers. List all the main services offered to the motorists. No shop front should be left completely blank. Signs cost so little and bring in such big cash returns. Ernest W. Fair, Bristow, Okla.



Stimulate sales and service by analyzing and correcting unprofitable and wasteful operations in your shop

department. Are they adequate? Good mechanics go where they can work with good tools. Most service men have their own tools, but special equipment is always necessary to do a complete and up-to-par repair job. Trained mechanics prefer to work in a shop or dealership that has the latest in modern tools and equipment. These tools are important in handling particularly tough jobs in the service department. Qualified mechanics know about and want to use the latest equip—

Continued on page 114

LEAVE IT TO THE GALS—Help a women's club to raise money for charity by sponsoring a car wash. This also tells everyone what a good guy you are and builds goodwill. M. J. Hite, New York, N. Y.



PLOW IN PROFITS—During the snow months your shop or service station can make additional profits by offering snow plowing services. Snow plow will be in constant demand.

GOOD GROOMING MIRROR CHECK—Install a full-length mirror in the office or service department. Put good grooming reminders along side to call attention to these items.







New Products Shopping Center

Ignition Scope

Provides more tests, fewer controls, simplified circuitry

Allen Electric and Equipment Co.: Two controls, three external connections, dial test selector are featured in the Allen 3/2 Scope. Feature is the color-coded hookup which calls for just three connections, made at the distributor. Use of an electronic locking-device insures pattern stability without adjustments of any kind, company states. As a result, there are just two controls, one for "pattern parade" and another for "pattern expand." These controls, plus a test selector switch, provide superimposed primary and secondary readings plus secondary voltage checks at 15 KV and 30 KV

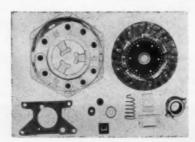


levels. Write: Allen Electric and Equipment Co., 2101 N. Pitcher St., Kalamazoo, Mich.

Clutch Sets

Sets are mate and sealed

Accurate ReNu Clutch Division: Clutch sets are introduced that are mate and sealed, matched, tested for release and balanced. Pressure assemblies are re-manufactured and contain all new pressure settings. Heavy duty rivets, are re-ground to precision standards of proper thickness to a thousandth of an inch, com-



pany states. Write: Herbert Schneider, Accurate-ReNu Clutch Division, 168 N. Michigan Ave., Chicago 1, Ill., or 'phone Andover 3-7676.

Sav-T Jack

Features two-stage lift

Sav-T-Engineering Company: New improved Sav-T Jack air operated end lift is featured. It has a two stage lift, 1st stage43 in. and 2nd stage 62 in. Adapters for the wide contact



frame and unconventional compact models adapters are available, the company states. The post hoist lift is included as standard equipment. Lifting capacity is 5000 lbs. and it will lift all cars and flat bed trucks. It is self-servicing with no seals to break. Write: Sav-T-Engineering Company, 316 East Beach Ave., Inglewood, California.

Ignition Parts Cabinet

Can carry greater volume of stock

P&D Manufacturing Co., Inc.: CAB-12, Ignition Parts Cabinet is being introduced. The top shelves on the CAB-12 will accommodate 2 C-2 boxes lengthwise or a C-12 box containing 10

C-2 boxes. On the inside of each door there is a holder to accommodate catalogs, price sheets, inventory controls, etc. There is a lock on each cabinet. The most important change is the heavier gauge steel used in the manufacture of the cabinet, company



states. Write: Sales Dept., P&D Mfg. Co., Inc., 19-02 Steinway St., Long Island City 5, N.Y., or 'phone Ravenswood 8-1600.

Lower Ball Joint Assembly

Features reinforced seat and floating joint

Carlson Manufacturing Company: Model GMC 20 lower ball joint assembly for 55-57 model

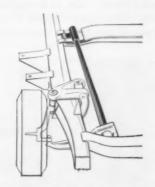


Chevrolets, 58-60 Buick and Pontiacs and 57-60 Cadillac cars has been announced. The unit has reinforced seat and floating joint. It includes several features which contribute to solving hard, noisy steering and front and

looseness as well as lengthening tire life, according to the manufacturer. Features include a grease fitting mounted on the top of the unit which assures lubrication to all parts; adjustment to take up future wear. An alloy floating seat and reinforced base gives strength necessary for easy action and longer life it is stated. Write: R. H. McCulley, Sales Mgr., Carlson Mfg. Co., 1890 So. Cherokee St., Denver 23, Colorado, or phone Race 2-5775.

Torsion Bars

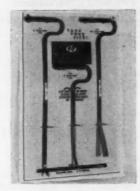
Designed for Chrysler made cars



Thompson Products Replacement Thompson-Ramo-Division. Wooldridge, Inc.: Company's Torsion Bars are made from chrome-manganese alloy steel that is heat treated, shot-peened, Magnafluxed and enameled for protection against corrosion. Each bar is designed for its side of the car. It is preset for right or left side installation. Bolt and Swivel Kits feature a free turning mechanism that permits adjustment of torsion bars for correct front end height. The replacement Seal Kits provide protection against corrosion. Write: Thompson Products Division, Thompson - Ramo - Wooldridge, Inc., 6402 Cedar Ave., Cleveland 3. Ohio, or 'phone HEnderson 1-6765.

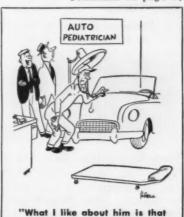
New Type Picks

Easier body work in hard to reach areas



P-F Automotive Division, H. K. Porter, Inc.: New type of picks for body work has been announced. They enable a body man to get into many difficult areas. These new P-F picks have non-slip, grease and oilresistant plastic handles. Picks have a flat spot on the shank for holding or applying leverage with pliers or wrench. They come in three styles-an 18 inch Round Point Pick, a 12 inch Round Point Pick and a 161/2 inch Chisel Point Pick. Write: A. L. Holmes, Mgr., Sales Service, P-F Automotive Division, H. K. Porter, Inc., Somerville 44, Mass.

Continued on page 64



he treats your car like a baby.'

New Products

• • • • Continued from page 63

Oil Pressure Switches

Calibrated in three ranges



Standard Motor Products: A new line of oil pressure switches is introduced. They are said by the manufacturer to be calibrated in three different pressure ranges. Company claims that its replacement switches will provide the car owner with the same protection against low oil pressure as the original units. To insure this claim the company tests every switch for correct calibration and high-pressure leaks. Write: Norman Brust, Indus. News Division, Standard Motor Products, Inc., 37-18 Northern Blvd., Long Island City 1, N.Y., or 'phone EXeter 2-0200.

New Filters

Designed to trap up to 40 percent more dirt



Fram Corporation: New "Wear-Guard" oil, air and fuel filters are being marketed. According to company new "Wear-Guard" filter construction is designed to trap up to 40 percent more dirt.

As regards engine air filtration, company states that it is offering "Wear-Guard" air filters with flame-proofed media 99 percent efficient to provide maximum engine air protection and to deliver top gas mileage. Write: Fram Corporation, Providence 16, R.I.

Brake Drum Lathe

Permits easy access to drum interior

Van Norman Machine Co.: A brake drum lathe is being marketed. Model 302 "Little Brute" Brake Drum Lathe, has a three-



inch revolving and sliding spindle to save set-up time. It permits access to the drum interior and gives rigid support to brake drums. It is ruggedly built for pleasure car and light truck work. Write: Van Norman Machine Co., Division of Van Norman Industries, Inc., 3640 Main St., Springfield 7, Mass.

Windshield De-Icer

Thaws glass surfaces and frozen locks

E. I. Du Pont de Nemours & Company: A spray can of new

Du Pont Windshield de-icer is being marketed. Kept in the glove



compartment for emergency use, de-icer goes to work speedily when needed on all glass surfaces, including headlights to improve driving visibility. It is also useful for thawing frozen locks and windows and for rapidly defrosting refrigerators and freezers. De-icer will not harm car finishes of any kind. Write: Allan Perry, Room D-8167, Du Pont Co., Wilmington 98, Del., or 'phone Prospect 4-2000.

Crankease Additive

Increases viscosity index and film strength of oil

Casite Division of the Hastings Manufacturing Company: A new crankcase additive called Motor Honey, developed from a German formula for a 100 percent petroleum additive. is nounced. Motor Honey, company claims, increases the viscosity index and film strength of oil. It stops oil pumping, increases oil pressure, quiets noisy engines, according to the manufacturer. It also reduces crankcase dilution by checking blow-by. Write: Marshall H. Cook, Hastings Mfg. Co., Hanover St., Hastings, Mich., or 'phone Windsor 5-2492.

Continued on page 86

Smog Stoppers Continued from page 53

gated to eliminate free hydro-carbons in the exhaust. They are all designed to replace the present muffler. They may cost from 4 to 12 times that of the present muffler system.

These systems are: direct-flame after-burner; high-temperature catalytic device; and a low-temperature catalytic device. In each case the object is to burn completely the free hydro-carbons or unburned fuel in the exhaust stream. These systems and their controls are still in the final stages of development. Heavy emphasis is being placed upon reducing the cost of the units to the car owner.

In the meantime, the next best is being accomplished. Action has been taken for immediate use of an inexpensive device for elimination of crankcase vent gases.

In the past crankcase vapors and gas have been purged into the atmosphere by means of a draft tube on the engine crankcase. This tube with its "kerfed" end is pulled along in the air stream by the forward motion of the vehicle. A draft or suction is created at the exit of the tube and thus crankcase gas and vapors are withdrawn from the crankcase. This system has been used for many, many years.

Originally, crankcase ventilation was used to prevent the condensation of moisture and fuel vapors in the crankcase. The moisture would cause the oil to congeal and form sludge. The fuel particles would act to dilute the oil. In combination with water, the fuel and oil would form sulphuric acid which further jelled the oil, producing sludge and gums. The acid would react against metal parts such as bearings, journals, pistons, valves, etc.

In addition, the acid had a hardening effect on valve springs which resulted in abnormal valve spring breakage. It can readily be seen that it is of the utmost importance to ventilate any internal combustion engine crankcase.

Two methods of ventilation are

available to engine designers. One is the open system with the natural draft tube, the other a closed system which feeds the vapors back into the engine cylinders to be burnt in the process of combustion.

The discharge of these vapors and gases into the atmosphere is now forbidden by law in the state of California, with the possibility of more states to follow. Currently all automobiles shipped into California must be equipped with a positive crankcase ventilation system. That is, it must not discharge its vapor or gas directly into the atmosphere.

The arrangement is quite simple and has been used on stationary and large truck engines for a number of years. It consists of a flow control valve in series between the crankcase and the intake manifold. This allows a variable negative pressure to be present in the crankcase at all times with a variable flow of vapor and gas to the manifold. The vapor and gas discharge is then burnt in the normal process of combustion within the engine.

The valve automatically regulates the flow of gases so that the normal operation of the engine is not disturbed. Under high vacuum conditions, such as idle or coast, the valve is held closed. This allows only a metered amount of gas to flow through the valve orifice into the manifold.

At low vacuum a spring holds the valve off its seat which allows greater amounts of gas to enter the manifold. This variable rate of flow coincides with variations in manifold vacuum, thus giving accurate control for crankcase ventilation in line with engine load.

The vent system will function satisfactorily as long as adequate preventative maintenance is performed on it. The control valve and its related tubing are subject to fouling by carbon formations and sludge. These formations are the direct result of carrying gas and vapor in the system which contain solids of this nature. At regular

intervals the regulating valve and tubing should be removed and cleaned. The valve, if so constructed, should be dismantled and cleaned.

All tubing should be blown clear of any obstruction with compressed air. Possibly, replacement of the rubber tubing would be preferred to cleaning. Where the valve is of the crimped or sealed type, replacement is the only recommended course to follow.

Tire & Valve

Continued from page 46

the next tire can be dangerous practice because the original valve rubber is not as new as the replacement tire rubber.

Removing tubeless valve tears seating surface. Once snapped into a rim, a standard tire valve forms a permanent seal for the life of a tire. Pulling a valve through the rim hole accidentally or for possible salvage and reapplication, permanently mars the sealing surface and weakens the original sealing qualities. For these reasons the service men should never reinstall the same valve.

Summer heat, winter freezing, ozone cracking and mismounting of rim covers are every day operating conditions and occurrences. A valve used for one full tire life does not have the resistance against heat, cold and ozone that the valve had when flush.

Road hazards, oil, tar, extreme temperature, and long exposures are factors which modify both tire and valve life simultaneously.

Sell Valve Cores and Caps as preventive maintenance against flats. Dirt can easily work into any valve mouth that is not protected with a valve cap. Inspection should take place while car is on lube rack or during a gas fill-up.

Magistrate: "Can't this case be settled out of court?"

Pat: "Sure, your honor. That is just what me and Mike was trying to do when the police interfered!"

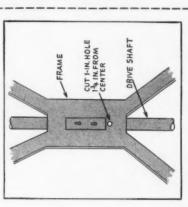
CAR and TRUCK Shop kinks

\$25 for KINK of the month \$10 paid for other KINKS

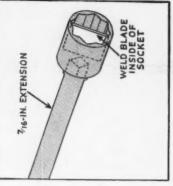
Dale Clatfelter, Clatfelter Chevrolet, West Union, Illinois Easy Way to Lubricate the Replacement U Joint

Kink of the Month

89. Here is an easy way U joint on Chevrolets. Cut a the center of the back hole of the carrier bearing. After the placed, it can be greased. This to lubricate the replacement 1-inch hole 134 inches from lubrication type U-joint is resaves from having to replace it very often.



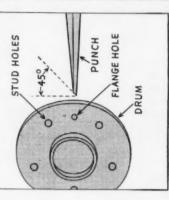
Bill Stockham, Corner Service Center, Linesville, Pa. Tool for Adjusting Valves on Chevrolet Six I have devised a tool for adjusting valves on Chevon the adjusting screw it will nut spinner and pressed a piece of screwdriver blade in rolet Six and other overhead valves. When this tool is put not slip off. I used a 7,16 in. the hex end. It can be pressed in or spot welded.



Reworked Taper Punch Removes Stubborn Drums

Carl B. Odam, 3809 Flint Ave., Lubbeck, Texas

one-piece axle shafts the brake drum will not slip off of the shoulder. To remedy this take a taper punch, 10 in. long. Then grind a 45 degree angle set taper to the hub or axle through the small hole in the On many of the rear Grind end square to the length. to a point at the end. To use, drum which is located midway between the stud belt holes. Drive toward center of the axle and drum will loosen.

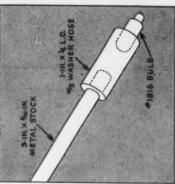


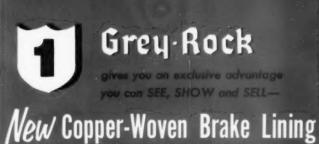
one above and one below the bulb. Then install tool over push in, turn to left, and the bulb is out. Reverse

bulb.

procedure to install new bulb.

Fool for Installing Transmission Push Button Bulb in Imperials Clyde E. Burk, Calkins Motor Sales, Inc., 510 Elmira St., Troy, Pa. transmission push button bulb in late model Imperials. The We have made a tool that we use for installing the bulb is so deeply recessed that it is hard to install with your fingers. Just remove the face plate and two push buttons,





coast to coast

Martin Agronsky

Popular news commentator Martin Agronsky will be your spokesman, selling Grey-Rock to millions of listeners five nights a week during the "hottest" brake service season of the year. Many listeners can become your customers!



salesman" out working for you

Grey-Rock

has an "advance



Chart shows relative speed at which common metals conduct heat. Of these, copper conducts it fastest-nearly twice as fast as aluminum, almost 5 times as fast as BRASS

Dissipates heat faster

Practically eliminates fade

Gives longer service life

 Tested under most severe conditions

 Biggest brake lining improvement in years

Your customers will be enthusiastic about the braking qualities of this all-new lining. It has copper wire woven through it. Because copper is an excellent heat conductor, it carries away much of the heat generated at the braking surface, down through the lining into the shoe, where it is dissipated.

Tell your customers about Grey-Rock's new Copper-Woven-Molded Balanced Braksets-you'll find they can become one of your top-dollar

Grey-Rock QUALITY ASSURES YOU

BALANCED BRAKSETS

Distinctively different - specially engineered to fit each make and model car. Different materials, including new copper-woven and molded, are combined into sets that supply balanced brake action for safe, sure stopping power and long, even wear. Quality like this can be your best salesman!

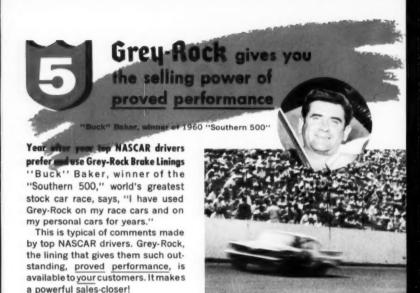




The Grey-Rock

is your highway to new brake profits!

Six powerful selling advantages that will help you do more profitable brake work than ever before!



Grey-Rock gives you a sure-fire way to uncover brake work the P-L-S® Plan

- ull a wheel
- ook at the brakes
- how the customer what's needed

Be sure you use the power of P-L-S. Survey after survey proves that dealers take in \$14 for every 10 minutes they spend on P-L-S!

That's the Grey-Rock "6-Way"-six powerful advantages that will help you increase profits! And don't forget the 1961 Grey-Rock "Salesmaker." It can help you become a brake specialistprovides an attention-getting display that includes linings, literature-including the famous Grey-Rock Brake Service Manual and the Grey-Rock sign-plus your choice of labor-saving brake tools. Here's your opportunity to build your brake service business and profits to a new high! See your Grey-Rock distributor or write Grey-Rock Division of Raybestos-Manhattan, Inc., Manheim, Pa.

Grey-Rock ____ was was was a

customer's You Can't Buy a Better Brake Lining to Save Your Life

1961 Tune Up—Alignment Specifications

		EN	GINE			TI	JNE-UP	DATA					FRONT END	ALIGNMENT	
					V	ALVES			IGN	IITION					
MAKE AND	No. of		3	Seat Chearance Tappert Operating ©											
MODEL	cylinders Bore and (In.)	Maximum Brake H.P.	Spark Plug Make and Size (num.)	Inlet (Deg.)	Exhaust (Deg.)	Inlet (In.)	Exhaust (In.)	Breaker Point Gap (Cam Angle (Deg.)	Spark Plug Gap (In.)	Spark Occurs T.C.	Sesering Axis Inclination (Deg.)	Caster (Deg.)	Camber (Deg.)	Tee-in (fn.)
MERICAN MOTORS CORP. Rambier American (Dekuse & Super) American (Custom) Classic Classic Ambassador	0-3)-(x4)-(6-3)-(x4)-(6-3)-(x4)-(8-3)-(x3)-(8-4x3)-(90 125 127 200 250	CA-14 CA-14 CA-14 CA-14 CA-14	45 45 45 30 30	45 45 45 45 45	.016C .012H .012H .012H Hyd	.018C .016H .016H: .014H Hyd	.020 .016 .016 .017 .017	30 32 32 30 30	.035 .035 .035 .035 .035	3B 8B 8B TC TC	8 8 6°11' 6°11' 6°11'	0 to 1/4P 0 to 1/4P 0 to 1/4P 0 to 1/4P 0 to 1/4P	IAN to IAP IAN to IAP IAN to IAP IAN to IAP	to to to to to to to to
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ORD MOTOR CO. Comet(Engine Option) Falcon	6-31-4x21-2 6-31-3x21-2 6-31-2x21-2 6-31-2x21-4 6-31-3x311 8-35-4x311	85 101 85 101 135 175	Ch-18 Ch-18 Ch-18 Ch-18 Ch-18	45 45 45 45 45 45	45 45 45 45 45 45	.018H .018H .018H .018H .019H	.018H .018H .018H .018H .019H	.025 .025 .025 .025 .025 .025	37 37 37 37 37 37 27	.034 .034 .034 .034 .034	6B 6B 6B 6B 4B 3B	7 7 7 7 6% 6%	1P to 114P 1P to 114P 115P to 2P 115P to 2P 12N to 12P 12N to 12P	14P to 34P 34P to 34P 34P to 114P 34P to 114P 14P to 1P	to t
Fairlane, Fairlane 500, Galaxie (Engine Option)	8-4x314	220	Ch-18	45	45	Hyd	Hyd	.015	27	.034	38	654	34N to 34P	3/P to 1P -	Si to 3
Fairlane, Fairlane 500, Galaxie (Engine Option) Lincoln Continental. Meteor 600, 800 Meteor 500, 800; Monterey Moteor 600, 800; Monterey (Engine Option)	8-4 \ x3 8-4 \ x3 6-3 \ x3 8-3 \ x3	300 300 135 175	Ch-18 Ch-18 Ch-18 Ch-18	45 45 45 45	45 45 45 45	Hyd Hyd .019H .018H	Hyd Hyd .019H .018H	.018 .015 .026 .015	27 27 37 27	.034 .034 .034 .034	3B 6B 4B 3B	694 7 694 694	14N to 14P 0 to 114N 14N to 14P 14N to 14P	34P to 1P 0 to 134P 34P to 1P 34P to 1P	1/4 to 1 1/4 to 1 1/4 to 1 1/4 to 1
	8-4x3\/2 8-4\ x3\ 8-4\ x3\	220 300 300	Ch-18 Ch-18 Ch-18	45 45 45	45 45 45	Hyd Hyd Hyd	Hyd Hyd Hyd	.015 .015 .015	27 27 27	.034 .034 .034	3B 3B 6B	694 694	14N to 14P 34N to 14P 34N in 114N	4P to 1P 4P to 1P 0 to 1P	1/4 to 1 1/4 to 1
GENERAL MOTORS CORP. Buick	8-31-x211 8-41-x311 8-41-x311 8-4x37- 6-37-x311 6-37-x311	166 250 325 325 135 135	AC-14 AC-14 AC-14 AC-14 AC-14 AC-14	45 45 45 44 31 31	45 45 45 44 46 46	Hyd Hyd Hyd Hyd Hyd	Hyd Hyd Hyd Hyd Hyd	.016 .016 .016 .016 .019	30 30 30 30 30 32 32	.033 .033 .033 .035 .036	73-58 128 128 128 58 58 58	716 9°52' 9°52' 6 7°11' 7°11'	34 N to 134 N 35N to 135N 35N to 135N 35N to 135N 35N to 35P 35N to 35P	34N to 34P 0 to 34P 0 to 34P 0 to 1P 0 to 1P	10 to 1 10 to 1 10 to 1 10 to 1 10 to 1 10 to 1
Biscayne, Biscayne Fleetmaster, Bel Air, Impala Biscayne, Biscayne Fleetmaster, Bel Air,	8-33-5x3	170	AC-14	46	45	Hyd	Hyd	.019	30	.036	68	7°11′	3/2N to 3/2P	0 to 1P	1 to 5
Impala (Engine Option) Biacavne, Biacavne Fleetmaster, Bel Air.	8-41/4x31/4	250	AC-14	46	46	Hyd	Hyd	.019	30	.036	78	7011'	34N to 34P	0 to 1P	1 to 3
Corvair Impala (Engine Option) Corvette	8-4 x3 x2 x2 x3 x3 x3 x3 x3 x2 x2 x3 x4 x4 x4 x3 x4	300 80 230 155 250 325 215 235 110 155	AC-14 AC-14 AC-14 AC-14 AC-14 AC-14 AC-14 AC-14 AC-14	46 45 46 45 45 45 30 30 30 46	46 45 46 45 45 45 45 45 45 46	OSH Hyd Hyd Hyd Hyd Hyd Hyd Hyd Hyd Hyd Hy	.018H Hyd Hyd Hyd Hyd Hyd Hyd Hyd Hyd Hyd	.019 .019 .016 .016 .016 .016 .016 .016	30 33 30 30 30 30 30 30 30 30	.036 .035 .036 .040 .030 .030 .036 .036 .036	12B 7B 4B 5B 5B 5B 6B 6B 6B	7°11′ 7 4 7½ 10 10 4°50′ 4°50′ 6°50′ 6°50′	3/2N to 3/2P 3/P to 3/3/P 13/P to 2/3/P 3/2N to 1/3/N 0 to 1/N 0 to 1/N 1/N to 2/N 1/N to 1/3/N 3/4 N to 1/3/N	0 to 1P 0 to 1P 1 N to 1P 0 to 1P 1 N to 1P 1 N to 1P 1 N to 1P 1 N to 1P 1 P to 11P	1 to 3 to
STUDEBAKER-PACKARD CORP. StudebakerLark-8 Lark-8 Hawk	6-3x4 8-3-5x3½ 8-3-5x3½	112 180 210	Ch-14 Ch-14 Ch-14	45 45 45	45 45 45	.024H .024H .824H	.024H .024H .024H	.820 .816 .816	39 30 30	.036 .036 .036	28 48 48	6 6	34 N to 34 P 34 N to 34 P 1N to 21/2N	0 to 1P 0 to 1P 0 to 1P	to !

ABBREVIATIONS

5—Left side only: right side, 0 to 1/2P.

1—Aluminum bleck engines have hydraulic valve lifters

5—Left side only: right side, 3/2P to 3/2N.

4C—A.C. Spark Plug Div.

C—A.—Autolite.

B—Before top center.

C—Cold.

C—A—Champion or Autolite.

C—Cold.

H—Het.

Hyd—Hydraulic valve lifters.
N—Negative.
P—Positive.
TC—Top center.

CURRENT PASSENGER CAR PRICE, WEIGHT AND BODY TABLE

Following are prices at factory for cars with standard equipment as of January 19, 1961

State or local taxes, transportation and finance charges and optional equipment are extra.

MODEL.	List Price at Factory without Federal Taxes	Federal Taxes and Handling Charges	Suggested Price at Factory including Federal Taxes	Shipping Weight	BODY MAKE AND MODEL	List Price at Factory without Federal Taxes	Federal Taxes and Handling Charges	Suggested Price at Factory including Federal Taxes	Shipping Weight	BODY MAKE AND MODEL	List Price at Factory without Federal Taxes	Federal Taxes and Handling Charges	Suggested Price at Factory including Federal Taxes	Shipping Weight	BODY MAKE AND MODEL	List Price at Factory without Federal Taxes	Federal Taxes and Handling Charges	Suggested Price at Factory including Federal Taxes	Shipping Weight
AMERICAN M	OTOR	co	RP.		CHRYSLER CO	RP., c	ont'c	2737	3520	FORD MOTOR	co.	con	t'd		GENERAL MO	TORS,	con	'd	
American-6 DeLuxe Sedan, 2d	1684	161	1845	2504	Hardtop, 4d Convertible	2558 2736	238 252	2796 2988	3555 3580	Hardtep Convertible	3426 3860	329 362	3755 4222	3799 3897	cont'd Sta. Wag., Sp	2835	264	3099	393
Sedan, 4d Sta. Wagon, 2d. Sta. Wagon, 4d. Super-6	1730 1902 1948	164 178 181	1894 2080 2129	2541 2552 2595	Polara-V8 Sedan, 4d Hardtop, 2d	2706 2767	280 265	2966 3032	3700 3690	Continental Sedan, 4d Convertible	5565 6166	502 547	6067 6713	4927 5215	CORVAIR 500 Coupe Sedan, 4d	1800	170 174	1920 1974	232 235
Sedan, 2d Sedan, 4d Sta. Wagon, 2d. Sta. Wagon, 4d.	1763 1809 1961 2027	167 170 184 187	1930 1979 2165 2214	2506 2544 2554 2620	Hardtop, 4d Convertible Sta. Wagon, 6p Sta. Wagon, 9p	2840 2972 3011 3118	270 280 283 291	3110 3252 3294 3409	3740 3785 4115 4125	MERCURY Muteer-6 600			2447	2540	Sta. Wag 700 Coupe Sedan, 4d	1810 1880	175 179	1985 2039	25 23 23
Custon-6 Sedan, 2d Sedan, 4d	1884 1929	176 180	2060 2109	2557 2594	IMPERIAL Custom	****	440	4000	4745	Sedan, 2d	2251	216 220	2417 2471	3549 3616	900 Coupe	2135	196	2331	25
Sta. Wag., 2d Sta. Wag., 4d Convertible Classic-6	2102 2148 2170	193 196 199	2295 2344 2369	2612 2671	Southampt., 2d Southampt., 4d Crown Southampt., 2d	4481 4654 4928	442 455 475	4923 5109 5403	4715 4740 4790	Sedan, 2d Sedan, 4d Hardtop, 2d Hardtop, 4d	2417 2423 2483	228 232 233 238	2595 2649 2656 2721	3582 3684 3596 3682	95 Spts. Wag CORVETTE	2433	218	2851	
DeLuxe Sedan, 4d Sta. Wag., 4d, 2s.	1918 2233	180 204	2098 2437	2915 3047	Southampt., 4d Convertible Le Baron	5155 5273	492 501	5647 5774	4855 4865	Sta. Wag Meteor-8 600	2562	244	2806	2047	Sportscar	3619	315	3934	29
Super Sedan, 4d Sta. Wag., 4d, 2s. Sta. Wag., 4d, 3s.	2071 2354 2473	197 218 224	2268 2572 2697	2933 3066 3121	Southampt., 4d LANCER 170	5870	556	6426	4875	Sedan, 2d Sedan, 4d 800 Sedan, 2d		224 228 236	2533 2587 2711	3647 3714 3680	F-85 Sedan, 4d Del. Sed., 4d	2175 2300 2425	209 219 229	2384 2519 2654	25 25 27
Custom Sedan, 4d Sta. Wag., 4d, 2s.	2206 2489	207 228	2413 2717	2863 2989	Sedan, 2d Sedan, 4d Wagon, 6p	1832 1889 2179	175 180 203	2007 2069 2382	2585 2595 2760	Sedan, 4d Hardtop, 2d Hardtop, 4d	2525 2531	240 241 246	2765 2772 2837	3762 3694 3780	Sta. Wag., 2s Del. Sta. Wag Series 88 Sedan, 2d	2574	239	2789 2835	39
Sta. Wag., 5d, 3s. Classic-V8 Super Sedan, 4d	2191	234	2842	3048	770 Sedan, 4d Hardtop, 2d Wagon, 6p	1968 1993 2257	186 188 209	2154 2181 2466	2805 2595 2775	Monterey Sedan, 4d Hardtop, 2d Hardtop, 4d	2628 2688	247 248 253	2869 2876 2941	3777 3709 3795	Celeb. Sedan Hol. Coupe Hol. Spt. Sed Convertible	2991	266 269 275 293	2900 2956 3034 3284	40 39 40 40
Sta. Wag., 4d, 2s. Sta. Wag., 5d, 3s. Custom Sedan, 4d	2474 2593 2298	227 233 214	2701 2826 2512	3376 3430 3262	PLYMOUTH†† Savoy-V8 Sedan, 2d	2170	209	2379	3440	Convertible Sta. Wag. Commuter Colony Park	2860	266 252 266	3126 2022 3118	3872 4115 4131	Fiesta, 2s Fiesta, 3s Super 88 Celeb, Sedan	3065	298 306 295	3363 3471 3176	44
Sta. Wag., 4d, 2s. Sta. Wag., 5d, 3s. AmbasV8	2581	235 241	2816 2941	3378 3437	Belvedere-V8 Sedan, 2d	2217 2290 2337	213 218 222	2430 2508 2559	3465 3450 3470	GENERAL MC					Hol. Coupe Hol. Spt. Sed Convertible	3020 3092	305 310 324 329	3325 3402 3592 3665	41 41 41
Super Sedan, 4d Sta. Wag., 4d, 2s. Sta. Wag., 5d, 3s.	2606	214 235 241	2537 2841 2968	3361 3493 3553	Sedan, 4d Hardtop, 4d Fury-V8 Sedan, 4d	2357 2463	223	2580 2694	3460 3515	Special Sedan, 4d Sta. Wag., 4d	2450	209 231	2384 2681	2610 2775	Fiesta, 2s Fiesta, 3s Series 98 Celeb. Sedan	3436	337	3773	4:
Custom Sedan, 4d Sta. Wag., 4d, 2s. Sta. Wag., 5d, 3s.	2741	224 245 251	2682 2986 3111	3380 3495 3561	Hardtop, 2d Hardtop, 4d Convertible Suburban-V8	2485 2538 2717	233 237 250	2718 2775 2967	3520 3555 3535	Del. Sed., 4d Del. Wag., 4d Le Sabre Sedan, 2d	2300 2575 2720	219 241 273	2519 2816 2993	2632 2794 4033	Hol. Sedan Hol. Coupe Hol. Spt. Sed Convertible	3658 3715 3786 3975	363 368 373 387	4021 4083 4159 4362	42 41 43 42
HECKER MO					DeLuxe, 2d, 6p DeLuxe, 4d, 6p Custom, 4d, 6p	2488 2550 2636	233 238 244	2721 2788 2880	3845 3885 3885	Hardtop, 2d Hardtop, 4d	2826 2867 2938	281 285 290	3107 3152 3228	4102 4054 4129	PONTIAC Tempest				
Superba Sedan, 4d Sta. Wag., 4d Marathon			2542 2896	3320 3570	Custom, 4d, 9p Sport, 4d, 6p Sport, 4d, 9p	2738 2770 2872	252 254 262	2990 3024 3134	3985 3890 3995	Est. Wagon, 2s Est. Wagon, 3s Invicta	3082 3306 3406	300 317 324	3382 3623 3730	4186 4450 4483	Sedan, 4d	1975 2225 2390	192 213 241	2167 2438 2631	21 21
		:::	2650 3004	3345 3615	VALIANT V-100 Sedan, 2d	1782	171	1953	****	Hardtop, 2d Hardtop, 4d Convertible	3192	318 323 330	3447 3515 3620	4090 4179 4206	Sedan, 4d Spt. Coupe Vista Sed., 4d	. 2456 2515 2586	246 251 256	2702 2766 2842	31
HRYSLER CO	RP.	1	1	1	Sedan, 4d Sta. Wag., 2s V-200 Sedan, 4d	2128	176 199 183	2014 2327 2110		Electra Hardtop, 2d Sedan, 4d Hardtop, 4d	3460 3466 3566	365 352 366	3825 3818 3932	4260 4296 4333	Convertible Sta. Wagon, 6p Sta. Wagon, 9p Ventura	2805 2825 2925	273 274 282	3078 3099 3207	4
Sedan, 4d Hardtop, 2d Hardtop, 4d	2693 2750 2824 3137	271 275 280 305	2964 3025 3104 3442	3710 3690 3730 3760	Hardtop, 2d Sta. Wag., 2s	1952	185 206	2137 2423		Electra 225 Convertible Riveria, 4d	3795	397 408	4192 4350	4441 4417	Spt. Coupe Sedan, 4d Star Chief	2706 2777 2736	265 270 267	2971 3047 3003	31
Convertible Sta. Wag., 2s Sta. Wag., 3s Windsor	3230 3305	311	3541 3622	4070 4155	COMET Sedan, 2d		168	1998	2399	CADILLAC Series 62 Coupe	4475	417	4892	4560	Sedan, 4d Vista Sed., 4d Bonneville Spt. Coupe		277	3136 3255	31
Sedan, 4d Hardtop, 2d Hardtop, 4d	2920 2999 3059	296 304 308	3218 3303 3367	3730 3710 3765	Sedan, 4d Sta. Wag., 2d Sta. Wag., 4d	1880	173	2053 2310	2432 2548 2581	Sedan, 6w Cpe. deVille, 4w. Convertible Sed. deVille, 4w	4850 4810 5000	430 442 455 458	5080 5252 5455 5498	4680 4595 4720 4715	Vista Sed., 4d Convertible Sta. Wagen	. 3040 . 3175	291 301 305	3331 3476 3530	31
New Yorker Sedan, 4d Hardtop, 2d Hardtop, 4d	3752 3800 3880	371 875 381	4123 4175 4261	4055 4065 4100	Tudor	1746 1803	166 171	1912 1974	2259 2288	80 Special	5950	527 533	6477	4805	STUDE-PACKA STUDEBAKER Lark-8	ARD C	ORP.	1	1
Convertible Sta. Wag., 2s Sta. Wag., 3s	4188 4348 4448	404 416 423	4592 4764	4070 4425 4456	Forder	2036 2074	189 194	2225 2268		Series 75 Sedan Limousine	8750	783 798	9533 9748	5390 5420	DeLuxe Sedan, 2d	1922	178 183 204	1935 2005 2290	20 20 20
300-G Hardtop, 2d Convertible	4952 5352	459 489		4280 4315	Fairlane-V8 Tudor Sedan Forder Sedan	2163 2213	214 218	2377 2431	3585 3883	Sedan, 2d	2156	213	2389	3425	Sta. Wagon, 2d. Sta. Wagon, 4d. Regal Sedan, 4d	2160	210	2370	2
E SOTO Hardtop, 2d Hardtop, 4d	2827 2888	275 279	3102 3167		Fairlane 500-V8 Tudor Sedan Fordor Sedan Gataxie-V8		222 226	2492 2546	3600 3691	Sedan, 4d Sta. Wag., 4d, 6	2206 2519 2615	217 241 248	2423 2760 2863	2506 3845 3895	Hardtop, 2d Sta. Wagon, 4d. Convertible Lark-V8	. 2043	200	2243 2554	2
Seneca-V8 Sedan, 2d Sedan, 4d	2187 2235	210 214	2449	3470 3515	Tudor Sedan Forder Sedan Club Vict Town Vict	2476 2536	232 236 237 242	2652 2706 2713 2778	3586 3668 3643 3686	Sedan, 2d Sedan, 4d Hardtop, 2d Hardtop, 4d	. 2270 . 2320 . 2368 . 2428	221 225 228 233	2491 2545 2596 2661	3435 3520 3480 3555	DeLuxe Sedan, 2d Sedan, 4d Sta. Wagen, 2d.	. 1940	195 200 221	2070 2140 2425	2
Sta. Wag., 4d, 6; Pioneer-V8 Sedan, 2d Sedan, 4d	2310	240 220 223	2530 2578	3920 3480 3510	Sunliner	2708 2465	237 255 237	2713 2963 2702	3615 3792 3914	Sta. Wag., 4d, 9 Impala Sedan, 2d	2412	247 254 231	2854 2957 2643	3860 3910 3440	Sta. Wagon, 4d. Regal Sedan, 4d Hardtop, 2d	. 2278 . 2079 . 2161	227	2505	2
Hardtop, 2d Sta. Wag., 4d, 6r Sta. Wag., 4d, 9r Phoenix-V8	2382	225 246 253	2607 2906	3500 3940 4005 3535	Forder Ranch Ctry. Sed., 4d, 8r Ctry. Sed., 4d, 9r Ctry. Squire, 6p.	2530 2619 2717	242 248 255 262	2772 2868 2972	4009 4032 4060	Sedan, 4d Hardtop, 2d	2462	235 236 241	2697 2704 2769 2954	3525 3480 3570 3800	Sta. Wagon, 4d. Convertible Cruiser, 4d		240 219 233	2689 2458 2650	3 3

[†] For 6 cyl, models deduct \$105 from List Price and \$113 from Suggested Delivered Price at Factory, †† For 6 cyl, models deduct \$111 from List Price at Factory and \$119 from Suggested Delivered Price at Factory. ‡ For 6 cyl, models deduct \$111 from List Price and \$119 from Delivered Price at Factory.

[▲]For 6 cyl. models deduct \$100 from List Price and \$107 from Suggested Delivered Price at Factory.

Brake Service Continued from page 49

assemblies are removed. In some instances the inner bearing and grease retainer will stay on the spindle shaft when the brake drum and hub assembly are removed. Should this occur, then a bearing puller will have to be used to extract the bearing assembly from the spindle.

These bearings are caged ball bearings assembled as a complete unit and should be replaced with the markings or word "Thrust" on each of the bearings facing each other and the center of the hub spacer. Always renew the grease seals when reinstalling brake drums. The spindle nut on the left hand side has a left hand thread and you are cautioned to turn the wrench in the proper direction.

The rear wheels are fitted to a multi-splined shaft. Remove the hub cap, extract the cotter pin and remove the castelated nut. After removing nut, grasp the wheel firmly in both hands and pull firmly away from the axle shaft. If the wheel doesn't come free immediately a slight tap on the end of the shaft with a brass or soft hammer will result in the wheel coming free of the splines and the split tapered collar.

Check Brake Drums

Check the brake drums for scoring and if required they can be turned on a conventional American brakedrum turning machine. Remember not to exceed a cut of 0.30" inches, that is not to exceed sixty thousandth in diameter.

Each shoe on the front wheel is operated by a separate wheel cylinder and thus provides two leading shoes. The rear wheel brakes are operated by a single wheel cylinder which floats in the backing plate (it is not secured to the backing plate by cap screws in any way.) The rear wheel cylinder is operated both hydraulically and mechanically.

It is designed this way so that the rear wheels are provided with one leading and one trailing shoe to provide efficient braking in reverse. All of the brake shoes have nonadjustable floating anchors; in that each shoe utilizes the closed end of the other shoes wheel cylinder as an anchor. The two rear wheel shoes are both sharing a common anchor.

The hand brake is arranged to operate the rear brakes mechanically thru a linkage operating on the piston of the rear wheel cylinder. This piston is constructed

in two halves with the operating lever sandwiched between the two. The outer half of the piston applies the leading shoe when operated by the pivot level.

The trailing shoe is applied by the movement of the cylinder body which slides on the brake plate as a result of the reaction of the mechanically operated lever on its pivot. When the rear brakes are operated hydraulically, the inner

Continued on page 76

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half of the piston is forced outwards, carrying with it the outer half, thus applying the leading shoe.

The trailing shoe is applied by the floating cylinder body as a result of the reaction of fluid pressure against the wheel cylinder

Brake linings, wheel cylinder cups, oil seals, and bearings can, in most instances be obtained thru your local foreign car dealer, or thru your domestic parts jobber. Brake lining, wheel cylinder cups, oil seals, bearings and other components of domestic manufacture are available thru most jobbers.

The early Morris Minors used aluminum brake cylinders with whitworth threads, whereas the more recent models have been using cast iron wheel cylinders with Unified threads. In the event wheel cylinders are required they will more than likely have to be purchased thru your local imported car dealer, or thru an imported car **Brake Shoe Removal**

Brake shoes can easily be extracted from the backing plates. simply by inserting a screw driver between the anchor of the wheel cylinder and brake shoe. Pry the brake shoe down and away from the wheel cylinder anchor as shown in our illustration and the brake shoe assemblies will come free very easily. After installing new brake lining and riveting it in place correctly check the "Micram" adjusters.

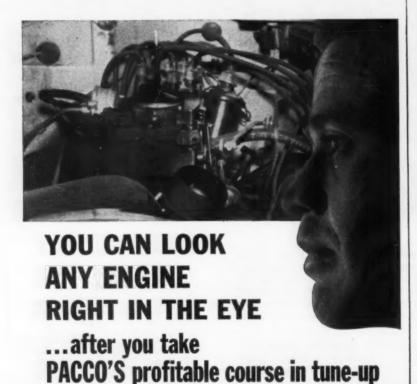
The Micram adjusters are located on the working side of the wheel cylinders and they are nothing more than an eccentric ratchet assembly. Clean them thoroughly and apply some light lubrication to their pivot points. Clean off the backing plate area thoroughly and apply a small amount of lubrication to the steady rest spots on the backing plate.

You will notice from our illustrations that two heavy retractor springs are utilized on the front shoes and one heavy retractor spring is used on the rear shoes. A light retractor spring is placed in a position nearest to the fixed anchor of the rear shoes.

All springs are placed on the brake shoes so that the springs will be between backing plate and the brake shoes. The rear shoes have coil spring shoe retainers, or anti-rattle springs, fronts do not. The wheel cylinders, should they require replacement, are removed in the conventional manner. The fronts are held in position by two cap screws into the aluminum body. The rear wheel cylinders, however, are mounted entirely different. As stated previously the rear wheel cylinder floats in the rear backing plate.

It can be extracted very simply by disconnecting the pipe line on the rear of the wheel cylinder. Disconnect the emergency brake clevis pin and cable from the lever. Remove the rubber boot on the back of the wheel cylinder, then lifting the lever up to free the wheel cylinder on the backing plate it can be extracted very easily.

The oblong hole from which the Continued on page 98



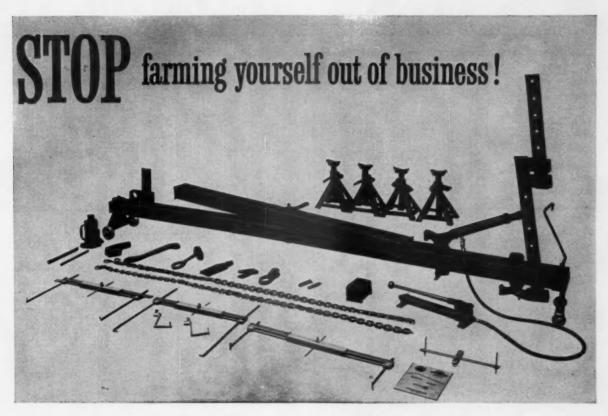
Spend three hours with an expert from PACCO . . . a top maker of carburetor tune-up kits.

You get: Expert tune-up instructions illustrated with slides . Answers to all your technical questions · Pacco instruction manual with ample space to file your specification sheets · A diploma to show your customers that you are a tune-up expert on fuel systems, ignition systems and carburetors · More business.

You pay: Nothing-it's free.

Call your Pacco Supplier today or write Pacco, Dept. 2-L, for full details.

PRECISION AUTOMOTIVE COMPONENTS COMPANY Manchester, Missouri



Keep all your service profits with a new

John BEAN BODY-FRAME ALIGNER

Unless you can handle body-frame repair on unitized-construction care, you're farming important profit dollars right down the street to your competitors.

Get Smart! Keep that business right in your shop with the new John Bean Portable Body-Frame Aligner. This is the *only* compact, mobile, economical unit which pushes and pulls . . . works over the top, underneath, inside and outside . . . gives squeezing, spreading, stretching action in horizontal or vertical planes. Tools and power units anchor anywhere on exclusive dual tubular main beam or lateral twist beam to give body pushes or pulls at heights up to 75 inches!

These are musts for fewer and faster hook-ups and complete versatility needed for profitable unitized and conventional body-frame work. Regardless of your space, budget or manpower limitations, you can modernize your present facilities with a John Bean Portable Body-Frame Aligner. There is a wide selection of models and groups, tools and gauges to bring any shop up-to-date.

models from

\$48100

f.o.b. Lansing

Includes installation and training in use of equipment.

FREE CATALOG

Contact your John Bean jobber or write for free Catalog L-1722.



DIVISION OF

FOOD MACHINERY AND CHEMICAL CORPORATION

LANSING, MICHIGAN



1960 New Passenger Car Registrations*

STATE		Buick	Cadi- liac	Chev- rolet	Chrys- ler	Comet	De- Soto	Dodge	Ford	lm- perial	Lin- coin	Mer- cury	Olds- mobile	Plym- outh	Pon- tiac	Ram- bler	Stude- baker	Others	Totals
Alabama	Nov.	228	116	1693	54 748	192 1725	18	216 3381	1437 17516	29	11	123 1587	280 3862	290 3978	286 4184	241 4005	53 915	588 6580	581 7768
Maska	11 Mos. Nov.	3128	1249	24253 59	11	20	233	11	31	180	14	8	9	66	13	22	5	62 871	34
rizona	11 Mos. Nov.	82 161	100	1010 864	73 27	91 163	18	98 166	926 784	37	7	73 98	195	576 185	169	253 225	81 53	215	459 341
rkansas	11 Mos. Nov.	1187 163	1051	9839 1136	303 24	1045	102	1929 158	8531 1052	102	198	1068	1885 256	2614 174	2398 238	3150 152	684 43	3871 146	3975 383
alifornia	11 Mos. Nov.	1470 2352	714 1644	12065 13803	288 634	798 2738	144 79	1850 2799	10530 13985	212	101	1053 1537	2382 3294	2149 3669	2520 2896	2010 3725	557 793	2273 4706	4097 5904
olorado	11 Mos. Nov.	16547 271	16122 120	130505 1554	5562 91	16975 176	1330	28834 208	130962 1377	1679	2161	13114 162	24433	40965 286 3487	28894	39919	9502 84	67093 283	57429 561
onnecticut	11 Mos.	2051 398	1109	15686 1896	683 115	1210 373	181 25	2881 519	12948 1872	138	196 20	1590 210	307 2899 508	3487 745	3316 521	373 4200 707	1109	3970 903	5764 924
	11 Mos.	2572 86	2113	20776	1386 32	2682	341	5231 112	18275 429	216	248	2162 61	4341 135	8173	4918 138	7815 101	2097	11347	9467
Delaware	Nov. 11 Mos.	604	489	539 5488	216	334	95	1146	3625	34	49	416	975	1440	1188 124	979	264 29	1841	1914
District of Columbia	Nov. 11 Mos.	72 592	86 763	497 6464	439	97 524	76	140 1403	487 4723	89	127	440	1414	171 2480 1048	1531	130 1864 1344	962 237	3171	225 2684
lorida	Nov. 11 Mos.	837 6803	733 6251	5364 50394	206 1810	789 4779	50 585 12	7409	4360 43049	92 650	938	327 3407	1156 9199	12453	1531 964 9640	11385	2814	2381 31129	2064 20267
leorgia	Nov. 11 Mos.	333 3914	164 1847	2299 31667	74 938	282 1891	12 325	291 4456	2189 27343	111	270	136 1877	359 4848	484 8861	494 7909	314 4925	95 1455	802 12196	818 11269
ławaii	Nov. 11 Mos.	58 388	29 250	367 4126	23 195	41 284	17	43 752	384 3412	3 28	17	13	71 453	230 2486	35 380	42 880	254	235 3154	155
daho	Nov.	117	37	376	29	67	2	93 1253	276 3604	9	7 68	51 509	80 1058	80 1151	123	130	32 411	93	158 1926
llinois	11 Mos. Nov.	924 2226	476 878	4352 9211	242 407	437 914	77 59	1315	6945	74 88	86	806	2221	1675	1380 2467	1824 1880	434	1440 1385	3295
ndiana	11 Mos. Nov.	20182 805	10201 314	113308 3145	4963 150	9111 343	1262 34	21673 615	77785 3073	993 38	1009	9457 244	24558 1071	23067 689 9741	31358 881	25023 672	6551 374	19969 549	1302
owa	11 Mos. Nov.	8257 478	3304 · 128	44882 2040	1703 115	3158 214	766 14	9462 389	34442 1830	382 14	498	3913 221	11302 467	453	11473 389	9741 448	5193 129	7467 175	16568 751
(ansas	11 Mos. Nov.	3595 386	1220 114	22630 1723	943 78	1678 169	278	4459 272	18369 1503	117	130 15	2119 172	4390 411	5162 363	4498 392	5479 324	1231 88	3033 262	7933 627
Centucky	11 Mos. Nov.	3518 352	1263 95	21828 1633	787 58	1351	226 13	4058 213	18146 1295	146 13	212	1784 144	4145 376	4486 348	4619 354	4915 332	1299 70	4107 285	7681 572
	11 Mos.	2928	956 161	18941 2054	511 39	1356 230	240 16	3233 236	15198 1926	100	116	1511 172	3924 458	4509 270	4205 456	3983 240	870 81	3772	663
	Nov 11 Mes.	297 3056	1488	25418	740	1725	257	3044	20824	186	183	1680	4956	3587	5952 133	3570	920	341 6944 188	8433
Maine	Nov. 11 Mos.	932	43 460	801 8113	27 276	696	128	133 1436	536 6335	35	55	714	1009	147 2099	1502	169 2573	52 701	2991	3008
Maryland	Nov. 11 Mos.	431 3557	187 1838	2579 30981	174	302 2189	25 473	582 6985	2283 23344	21 239	27	187 1967	487 4640	744 9712	453 5689	617 7231	110 1580	558 9000	11120
Aassachusetts	Nov. 11 Mos.	696 5800	368 3419	3341 37373	173 2078	405 3495	52	688 9455	3487 33844	53 387	25 527	325 3552	932 8818	1121 12676	650 7737	1117 15083	219 2644	1103 14584	16214
Aichigan	Nov. 11 Mos.	3090 20511	1332 9163	9548 104441	494 3820	1398 12720	690 73 1395	1625 24461	8812 97303	96 861	120 1341	1516 13129	2752 23788	2412 27241	2913 29184	1546 19086	295 3654	1005 17313	390: 4094
Ainnewta	Nov.	613	219	2895	157	301 2350	25 468	568 6643	2647 25548	29 239	7 298	317 3020	758 7469	882 9128	620 7388	675	172 2437	417 5897	1131
Mississippi	Nov.	5535 148	2152 56	31042 1023	1481	55	8	103	794	4	9	66	193	172	203	8090 129	41	140	317
Minspuri		1804 569	544 184	11874 3045	342 98	546 280	119 26	1406 572	8733 2940	49 18	75 10	713 235	2411 682	2178 687	2425 650	1657 609	562 81	2503 471	3794 1113
Montana	11 Mos. Nov.	5317 105	2520 43	41686 388	1253	2347 44	468	8743 83	32198 326	256	271	2528 48	7170 115	8760 86	8335 66	8641 100	1506	7298 88	13929
Nebraska	11 Mos. Nov.	1051	459 83	5278 1131	215 46	438 95	77	1381 233	4491 1142	68 18	52	687 118	1193 250	1306 263	1080 250	1547 239	414	1386 125	2112 429
Nevada	11 Mos.	1863 18	905 18	13827 118	532	739 34	152	3137	11882 151	113	76	1217 25	2613 21	2898 33	2684 36	3252	659 14	1971	4852
	11 Mos.	222	300	1840	135	286	31	483	1813	38	112	417	439	644	690	654	182	1436	972
New Hampshire	Nov. 11 Mos.	112 731	39 350	629 6121	25 205	89 596	61	139 1337	594 5005	37	66	638	125 842	129 1434	126 981	216 2191	63	292 2958	2424
New Jersey	Nov. 11 Mos.	1376 9536	877 7857	5772 60769	538 5075	741 6017	83 1275	1229 16102	5224 47653	128 980	99 1007	567 5288	1601 13217	1982 20279	1451 15221	1501 18178	340 4182	1577 20487	2506 25310
New Mexico	Nov.	129 894	66 593	729 7043	34 329	61 508	81 81	106 983	586 5789	77	6 58	651	1431	183 1741	146 1487	154 1663	507	147 1984	261 2581
New York	Nov.	2778 21854	1752 17029	11166 128336	1149	1646 13707	107 2381	2886 38372	10848 106105	221 1885	93 1835	1213 12032	4164 34508	3981 47527	3108 33882	3363 41823	912 10770	3411 51491	5257 57202
North Carolina		540 4812	190 1805	2532 29867	130 1121	350 2374	19 317	430 4529	3120 29574	18 161	18 194	225 2030	510 4984	564 6922	610 6409	427 4878	144	9055	1026
North Dakota	Nov.	112	27	532	46 355	73 454	6 91	107 1205	575 4718	9 58	39	77 705	143	128	92 941	102 1159	18 277	60 635	193
Ohio	11 Mos. Nov.	725 2293	287 876	5109 8085	413	1167	54	1677	7511	287	60	103	2380 21683	1444 1933 27070	2408 26135	1583 21343	399 5539	1501 20472	335 3868
Oklahoma	Nov.	17547 296	7187 97	98364 1771	3949 54	12311	1490	25889 216	85336 1615	816 15	911	10793	435	248	410	340	63	183	60
Oregon	111 Mos.	2636 131	1248	19875 722	553 29	1276	173	2765 169	16047 760	112	132	1349 56	4097 187	3240 277	4163 181	3937 321	742 70	2963 365	653 34
Pennsylvania	11 Mos.	1950 1577	937 955	13864	499 575	1357 926	153 122	2693 2038	11680 6140	123 135	203 42	1291 624	2521 1939	4040 2423	3307 1696	6001 1922	1758 810	7021 2027	593 307
	11 Mos.	14153	8396	87185	6001	8416	2370	29736	87754	995	940	8226	17363	31048	19829	27594	7969 44	23832	3618
Rhode Island	Nov. 11 Mos.	800	65 617	490 5631	20 373	85 582	91	1378	580 6361	70	77	42 476	127 1056	191 2445	1040	200 2582	446	3058	270
South Carolina	Nov. 11 Mos.		68 762	1141 14738	46 464	202 1143	150	185 2128	1422 14216	71	60	81	150 2119	3494	230 2866	184 2825	28 500	172 4895	530
South Dakota	Nov. 11 Mos.	102 889	28 304 137	508 5774	31 256 56	32 321	78	82 1088	456 5142	7 52 18	1 39 14	55 668	90 1202	122 1314	1123	100 1426	25 375	63 887	209
Tennesias	Nov. 11 Mos.	404	1503	2183 26065 7344	655	1807	331	337 4064 713	2064 20658	148	252	968 209 1759	404 4841 1544	455 4999	416 5448	374 4920	100 1283	274 5938	77 882
Texas		1172	583 6305	7344 89186	245 2458	626 4939	62 729	713 10911	5898 88026	83 738	62 720	4192	1544 18011	1077 15135	1380 18060	930 13031	238 3576	1403 23936	237 2920
Utah		63	41 507	383 5375	29 324	92 710	7	66	469 5113	8 74	5 88	52	94 1331	1696	119 1647	108	11	137 2179	243
Vermont	Nov.	51	12	252	21	49	2	42	257 3263	2	2	766 22	41	62 1130	41	62 978	308 28 405	104	10
Virginia	Nov.	490	188 207	3633 2654	211 143	284 382	46 32	511	2811	24 25	28 19	317 243	395 534	768	569 562	577	168	1147	112
Washington	11 Mos.	4522 312	1986 139	31364 1523	1365		531	8057 308	27720 1833	239 23	307	2580 175	5382 379	9345 390	6827 413	6040 574	1910 138	14250 756	1231
	11 Mes.	2260	1117	13826 853	522	1671	208	3117	15077	23 124 14 96 31	175	1547	2653 280	4192	3884 200	5865 213	1345 52	8589 153	861
West Virginia	11 Mos	225	703	11321	62 567	907	176	2466	9111	96	96	1234	2433	278 3740	2558	2794	819	2531	43
Wiscensin		952	265 2616	3370 34916	149	338 2640	36 431	661 8309	2969 28716	264	348	373	955 8877	594 6894	905	1399 15510	191 2175	560 6070	138
Wyeming	Nov.	82 668	33 282	274 3369	13	35	61	38	223 2286	5 36	5 37	31 357	742	73 924	87 784	61 921	14 233	1167	121
TotalNover	nber, 1900	29147	14205	134815	7353	17920	1194	25272	124848	1733	1175	13293	34361	34105	31904	31341 29415	7537	32839	543
TotalNover	nber, 1951	18610	7952	73504	5403	***	2457	26388	116406	2050	2971	14251	21226	30042	22271		10838	80421	428
otal11 Mo	mbles 1996	240311	135297	1551818	71953	141978	21937	334277	1300829	14848	17928	137269	321352	415318	363441	390390	98911	474515	6032

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Sealed Power Stainless Steel Oil Ring THIS OIL RING PROTECTS YOUR SHOP'S REPUTATION



Since its introduction in 1957 engines, Sealed Power's Stainless Steel oil ring has won engine builder acceptance faster than any by far.

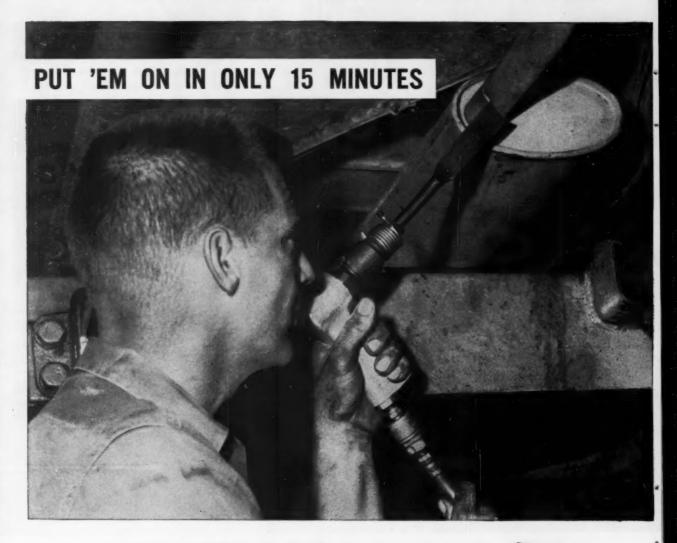
New car engineers, tests, and millions of miles of actual on-the-road operation, proved this ring out for you. No ring yet controls oil as well. Take Sealed Power's Stainless Steel oil ring—your ability to turn out a good overhaul—and you have an unbeatable combination.

The Stainless Steel oil ring side-seals, holds its fit, retains its tension, resists sludging and corroding, is easy to install. Sealed Power Corporation, Muskegon, Michigan.

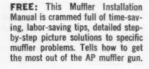
Sealed Tower Stainless Steel piston rings stop oil pumping

VISIT OUR BOOTH NO. 2456-7-8-9 AT THE I.A.S.I. SHOW IN LOS ANGELES, FEBRUARY 17-18, 1961

NOW PT TRUMPS ITS OWN ACE AN EVEN BETTER DEAL...









FREE: These exclusive chisels and the pneumatic gun enable you to lick any muffler-removal problem. And with the handy metal case you can lick the problem of "Where did I nut them?"



FREE: This huge, colorful wall or window banner. It's made of weather-resistant paper and measures 60 x 36 inches. Excellent visibility. Along with your A-board, this will give your station strong identification.



Your prospects are pre-sold on the AP name through 45,000 A-boards and 4-color advertising in the Saturday Evening Post. Be sure you have an A-board. It will increase your muffler sales by 200-700%.

WITH THE A-61 PROFIT-PAK... AND AT A LOWER PRICE TO YOU

Now you buy just 4 popular AP Mufflers at list price

YOU GET HEAVY DUTY MUFFLER GUN AND 3 EXCLUSIVE CHISELS



Here's What You Get:

2	Chevrolet 54-61 (at \$13.75)	\$27.50
1	Ford 55-56	14.20
1	Plymouth 49-59	12.25
1	Installation Manual	FREE
1	15-Minute Installation Banner	FREE
	Heavy Duty Gun	FREE
	3 Chisels	FREE
	Metal Case	1.00

*Subject to change without notice.

Last year, over 40,000 dealers bought 5 mufflers—invested \$68.15—to get the AP muffler gun. Now you buy just four mufflers—invest only \$54.95—and get the gun and chisels plus the installation manual, a huge

15-minute installation banner and metal case.

Nothing you do makes so much profit, so fast, so often. Why let this business go down the street? With this setup you can meet any competition and start building a steady trade that will net you more than any other single service you offer.

Do any job in minutes. Easy ones, tough ones, you can do them all when you have AP know-how (see free Installation Manual) and the AP muffler gun. You'll quickly learn how to do a muffler job in minutes, so you can add this extra, high-profit service without neglecting your other services.

Everything in the A-61 Profit-Pak comes to you neatly packaged in one carton. It's your "muffler shop in a box." THE AP PARTS CORPORATION, 3-O-AP BUILDING, TOLEDO 1. OHIO.



BELL 15-MINUTE INSTALLATION...

\$54.95*

THE PROFIT PART OF YOUR BUSINESS



WORLD'S LARGEST MANUFACTURER
OF REPLACEMENT MUFFLERS

THE AP PARTS CORPORATION 3-O AP BUILDING, TOLEDO 1, OHIO

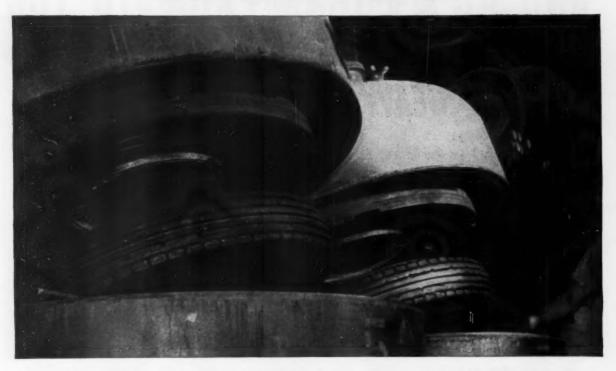
Please send me without obligation more information on the AP A-61 Profit-Pak deal and 15-minute installation story.

My business is Repair Shop Service Station

Car Dealer Other (specify)

My automotive wholesaler is

THE U.S. TREASURY SALUTES THE RUBBER INDUSTRY



and its people who buy Savings Bonds and strengthen America's Peace Power

Americans who work in the rubber industry are proud of the rapid strides being made in their field, both in volume and in variety. Automotive rubber products and molded and mechanical rubber goods show constant gains in quality and quantity. Further, the rubber industry has done pioneer work in such novel applications as moving sidewalks and collapsible tanks for liquid storage.

People who work in this 7 billion dollar industry are proud of another thing, too: the help so many thousands of them are giving to America's Peace Power through the purchase of U. S. Savings Bonds. By regular purchases of Shares in America, these patriotic and forward looking people are reinforcing their own security after retirement. By this means they establish reserves for emergencies as well as for long range family projects, like education and home building.

If your company has not, thus far, set up a Payroll Savings Plan, you can start immediately. Just telephone your State Savings Bonds Director and accept the help he is anxious to give you. Or write to Savings Bonds Division, U. S. Treasury Department, Washington, D. C.



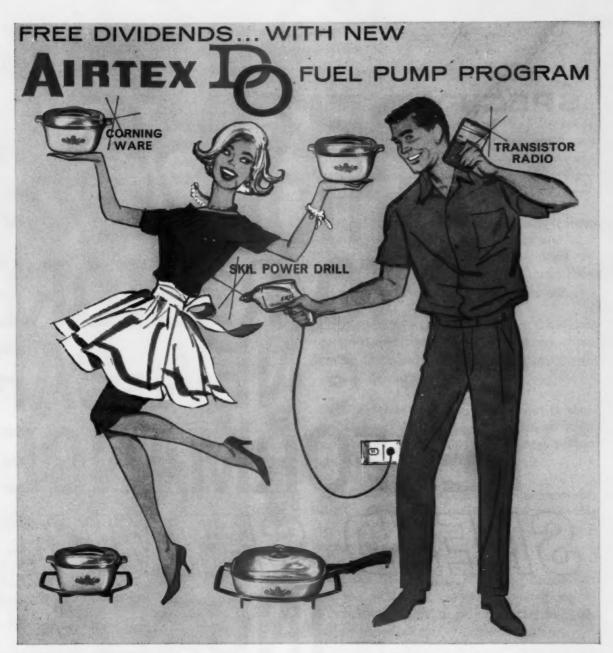
Harold E. Kalb is shown here at his work in one of the great manufacturing plants of the rubber industry. Like many thousands of his fellow craftsmen, Mr. Kalb is using his company Payroll Savings Plan to contribute regularly to the Peace Power of his country.



MOTOR AGE



THE U. S. GOVERNMENT DOES NOT PAY FOR THIS ADVERTISEMENT. THE TREASURY DEPARTMENT THANKS, FOR THEIR PATRIOTISM, THE ADVERTISING COUNCIL AND THE BONDR ABOVE.



Here's The Greatest Fuel Pump Sales Pageant Yet

Feast your eyes on these AIRTEX Dividends...Sparkling... Valuable... Honest to goodness values. How do you get them? Simple. Order the AIRTEX DO PAKage of eight fuel pumps; the stock that you need. Each assortment is a normal 8 week stock which you probably will use in less time... this proves DO stands for Dividends with Opportunities. With the DO assortment you'll receive your choice of these handsome, nationally advertised Dividends. Choose the Corning Ware Royal Family Set or the 5-Transistor Radio or the ½" Skil Power Drill. You pay lowest price for 7 pumps and special

promotional price for the extra pump, plus Dividend; when you sell the extra pump, the Dividend is yours free.

The DO PAKage contains the finest fuel pumps available to assure you of top sales OPPORTUNITIES. Exclusive AIRTEX features are built into every AIRTEX Fuel Pump to give your customers long-lasting, care-free performance.

FOR BEST PERFORMANCE TROUBLE FREE VALUE INSTALL A NEW FUEL PUMP INSTALL

AIRTEX AUTOMOTIVE DIVISION

FUEL PUMPS . WATER PUMPS

DELCO-REMY **IGNITION PARTS** TO RESTORE **NEW-CAR** PERFORMANCE,

SPEED SERVICE,

INCREASE PROFITS!



Here's opportunity for you! A national trade magazine* survey shows that 84% of the cars on the road today need some kind of ignition work. Just take a quick look under the distributor caps of your customers' cars, and when you spot trouble, suggest a complete tune-up—replace worn ignition components with Delco-Remy parts.

Why Delco-Remy? Because they are the *quality* ignition service parts for all popular American cars and light trucks. They're ready to install, and make ignition systems perform like new. And new packages make these Delco-Remy parts easier to stock, identify and sell.

- DELCO-REMY DISTRIBUTOR CAPS are designed and built of highly dielectric, shock and heat resistant materials, and feature voltage-saving internal ribs.
- DELCO-REMY CONTACT SETS are factoryadjusted and aligned for quick, easy installation. Heat-sealed, moisture-proof packages protect contact sets against dirt and oxidation.
- DELCO-REMY ROTORS combine maximum strength with minimum weight and superior balance to assure smooth rotation at slow or turnpike speeds.
- DELCO-REMY CONDENSERS assure correct electrical capacity and resist voltage breakdown. Hermetic seal keeps out harmful moisture, oil, and vapors.

Delco-Remy electrical parts are available at car or truck dealers, or through the United Motors System.

*MOTOR-June. 1959

Delco-Remy

electrical systems

FROM THE HIGHWAY TO THE STARS



DELCO-REMY . DIVISION OF GENERAL MOTORS . ANDERSON, INDIANA

Seal Installation Kit

Simplifies removal of upper rear main seal

R. A. R. Mfg. Co.: An upper rear main seal installation kit has been developed. It is designed to simplify removal of the old upper rear main seal and installation of the new seal. According to the manufacturer, the entire operation may be performed in 1½ hours by one man using the kit. Write: R. A. R. Mfg. Co., 136B S. Broad St., Ridgewood, N.J.

Drill Set

Offers % in. drill set in steel carrying case



Ram Tool Corporation: Now being marketed is a complete 3% inch drill set in steel carrying case. In addition to the Ram Drill the kit will contain 13 drill bits, tap threading set, 4 wood power bits up to one inch. The set also includes a U/L approved extension cord, 232 page illustrated fix it book, assorted nuts, bolts, screws in a plastic see thru storage box. Write: Larry M. Stein, Assistant Sales Manager, Ram Tool Corp., 411 North Claremont Ave., Chicago 12, Ill.

De-leer

Melts frost and ice instantly

Osrow Products Co., Inc.: Developed is a chemical formula which melts frost and ice from auto windowshields and window panes, company claims. The "De-Icer" is said to prevent frost from forming overnight by prespraying windows and windshields with a light coat. To clear heavy ice formations, two spray coats are recommended. The "De-Icer" is contained in aerosol spray container with protective cap. Write: Osrow Products Co., Inc., Dept. D., Glen Cove, New York.

Brake Shoe Grinder

Modernized to allow the handling of shoes for new compacts

Ammco Tools, Inc.: Company has announced that its No. 4140 Fixed Anchor Shoe Grinding Clamp, an accessory for use with Model 2000 "Safe-Arc" Brake Shoe Grinder, has been modernized. It now allows the handling of shoes for the new compact cars including Corvair, Falcon, Valiant, Comet, and Rambler. These vehicles use the Bendix non-adjustable Anchor Brake with 9" drums, Company has also made available a No. 4020 Kit to allow present No. 4140's in the field to be modified to handle these vehicles. Write: R. D. Stevenson, Adv. Mgr., Ammco Tools, Inc., 2100 Commonwealth Ave., North Chicago, Ill., or 'phone DE 6-1101.



Handles almost all sizes of nuts, screws and bolts

Shelton Products: The new Super Socketool Set handles almost all popular sizes of nuts, screws and bolts. It is made up of a universal ratchet handle that works in either direction or locks. Into this handle either a straight or offset adapter is placed. Into these adapters a series of sockets can be fitted. A range of screwdriver bits can also be fitted into the universal ratchet handle for either slotted or recessed head screws. Write: R. P. Lavietes, Secy. & Treas., Shelton Products. Inc., Drawer 32, Shelton, Conn.

Oll Filters

Assures flow under extreme cold conditions

J. A. Baldwin Manufacturing Company: Announced are new VAC-CEL Models V-1-F and V-2-A depth type full-flow oil



filters. Oil filters feature cotton base material exploded in the elements at one stroke under 2,000 pounds pressure, company states. This process prevents channeling and setting, yet assures positive high flow even under extreme cold conditions. The V-1-F fits all Ford family cars 1957 through 1961 and all Chrysler Corporation cars 1958 through 1961, with throw-away. The V-2-A fits all General Motors cars 1959 through 1961, with throw-away, except Corvair. Write: Ted G. Baldwin, Sales, Mgr., J. A. Baldwin Manufacturing Co., Kearney, Nebraska, or 'phone Cedar 7-2289.

Continued on page 90

Stick with the Three R's for

MORE SERVICE SALES

REPLACE WITH ROCHESTER RELIABILITY

Performance keynotes the Rochester-GM Service Line . . . stronger sales performance with more service orders and sharper performance in the cars you service. You will build customer satisfaction for more repeat business, too.

Backing up this performance is an old word with a most modern General Motors meaning: Reliability. Rochester Carburetor replacements—and the entire Rochester-GM Service Line—are built to go all the way, to perform as they are supposed to perform. Stick with the Three R's for more service sales.



Rochester Reflects Reliability

GENERAL

NEW UNITS



When your customer needs a replacement carburetor, make it a new Rochester-GM Carburetor. It's number one for original equipment and features the very latest engineering advances to give GM cars up-to-the-minute performance. It's engineered, manufactured and tested to the highest standards—and easy to sell at a new low price!

SERVICE KITS



If your customer is not ready for a replacement carburetor, you can give him top service and help yourself to a better business with the fast-moving Rochester-GM Service Kits. You can perform overhauls or quick carburetor cleanouts with the Overhaul Kits, Off Kar Kits and Kleanout Kits. They all mean better carburetor performance.

ROCHESTER



America's number one original equipment carburetors

BURETORS

Presenting..

Permite Preferred Cylinder Sleeve Assembly—cylinder sleeve, piston, pin and rings.

A Complete Line of CYLINDER SLEEVE ASSEMBLIES

Unmatched in HEAVY DUTY SERVICE!

Precision-Engineered — Performance-Tested

Permite Preferred Cylinder Sleeves are centrifugally-cast and made from a special iron alloy to produce maximum hardness, with the lowest wear factor. All sleeve assemblies are equipped with individually engineered chrome piston rings.

To save time and trouble, and to insure the highest degree of performance, order the matched assembly consisting of cylinder sleeve, piston, pin and rings. A wide range for all heavy duty service, including a special line of Hy-Power sleeve assemblies for tractors, is offered in the complete line of Permite Preferred Parts. The name Permite has meant quality since 1921.



Permite Dry Sleeves
Permite Dry Sleeves are uniformly
machined for easy installation
and long life,



Permite Wet Sieeves
Permite Wet Sieeves have uniform wall thickness essential to
even heat distribution.

The Most Complete Line of Engine and Chassis Parts Available . . .

Bearings, Pistons, Cylinder Sleeve Assemblies, Valves, Water Pumps,
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by vehicle manufacturers / car and truck dealers / garage and service men / fleet operators

Visualiner Background

New background is now standard equipment

John Bean Division: An attractively redesigned and versatile Visualiner background has been introduced. The new background is now standard equipment for all Visualiner wheel alignment department installations. The new cabinet-type background is designed in red and white with black trim. A fully lighted transparent plastic section extends the entire width of the unit. Large screens for image projection and storage cabinets for tools and small equipment are built-in features of the new background. Write: Harry Schaefer, Auto Dept. Mgr., Automotive Dept., John Bean Division, Food Machinery & Chemical Corp., Lansing 4, Mich., or 'phone IV 4-9471.

Parts Display

Point of purchase for airbrake service



Velvac, Inc.: Features replacement parts for air brake service. The development of a compact "Service Center" merchandiser display which brings together a minimum assortment of most used replacement parts required for air brake service has been announced. The Service Center Display is designed particularly for truck dealers, service garages, fleet shops and truck stops. It brings together the most

needed parts for air brake replacement and repair, with every part easily identified and readily available. Diaphragms. tridges, hose assemblies, couplings, switches, hose springs, tubings and many types of fittings-more than 65 different products essential for daily servicing of air brakes-are fitted into the merchandiser display. Write: Antie Keller, Advertising, Velvac, Inc., 3534 W. Pierce St., Milwaukee 15, Wisc., or 'phone Leonard Grajek, Order Dept., EVergreen 3-1880.

Chassis Dynamometer

Permits tests to be made under simulated road driving conditions

Clayton Manufacturing Company: A new series of Clayton "CT" Chassis Dynamometers is introduced. It is stated that eight basic models of this equipment (4 single-axle and 4 twin-axle) can handle light, medium, and heavy trucks ranging in capacities from 150 to 800 road horsepower. All models include roll assemblies for 22,500 lb axle loading, roll brakes, absorption unit, and remote load control. The Chassis Dynamometer permits tests to be made under simulated road driving conditions without the vehicle ever leaving the service floor states the company. Write: Adv. Dept., Clayton Manufacturing Company, 459 N. Temple City Blvd., El Monte. California.

Auto Lamp Guide

Covers foreign car makes

Westinghouse Electric Co.: Automotive lamp guide devoted exclusively to foreign car makes. has been released. Complete information on lamp requirements for foreign made cars is given. The manual lists the correct bulb number for each application on each car. In addition, sketches of bulb bases and their proper designations as well as drawings of various types of miniature and sealed beam automotive lamps are provided. Write: Westinghouse Electric Co., Advertising & Promotion Dept., Westinghouse Lamp Division, Bloomfield, N.J., or 'phone HU 4-3000.

Specifications Handbook

Gives test specifications on starters, generators, distributors and regulators

The Automotive Electric Association: Recently announced is the issuance of the new 1960 edition of the AEA Electrical Specifications Handbook. This manual, gives the necessary adjustment and test specifications on starters, generators, distributors, and regulators. This data is listed by make and unit model number. It is particularly valuable as a reference when detached units are being repaired or tested. Includes specifications on passenger cars. trucks, tractors, marine and heavy duty units. Write: Alfred E. Krapp, Office Manager, Automotive Electric Association, 16223 Meyers Road, Detroit 35. Mich., or 'phone UN 2-6336.

Imported Car Registrations* For Month of November, 1960 1960 1959

	-		-
Volkswagen flenault Flat Mercedes Benz Volvo Triumph Opel Simca English Ford Austin Healey All Others	14,370 2,785 1,093 1,084 1,034 999 980 983 845 796 7,561	Volkswagen Renault Opel Flat English Ford Hilman Simca Vauxhall Triumph Volvo All Others	10,048 8,486 3,125 2,887 2,796 2,014 1,897 1,889 1,425 1,311
Total	32 476	Total	47 779

Eleven Months Total 1960 1959

Volkswagen	144,472	Volkswagen	104,954
Renault	60,322	Renault	82,908
Opei	24, 453	English Ford	39,000
English Ford	22,883	Opel	36,610
Fiat	19,867	Fiat	35,539
Triumph	16,775	Simca	33,084
Simca	16,273	Hillman	26,442
Austin Healey	15,570	Vauxhall	21,770
Mercedes Benz	13,230	Triumph	21,577
Volvo	13,025	Voivo	17,037
All Others	119,881	All Others	140,280
Total	468 451	Total	559 201

* Data from R. L. Pelk & Co. All rights reserved. Re-

NEW AC MARINE SPARK PLUG TWIN-PAC and DISPLAY RACK



THE FASTEST WAY TO MORE MARINE SALES and PROFITS

This year over six million owners of outboards will be in the market for spark plugs. AC's exclusive new Twin-Pac will help you get a bigger share of this tremendous market.

AC's waterproof Twin-Pac contains two AC Marine Spark Plugs covered with individual, tough plastic shells. It's the practical way to buy—because most outboard engines require at least two spark plugs! It's the profitable way for you to sell—because the easy storing Twin-Pac invites the purchase of a spare set!

With AC's new Twin-Pac Display Rack, customers sell themselves! The rack holds up to 40 fast-selling Twin-Pacs. There's a handy specification sheet under the Twin-Pac Display Rack "header" for customers to find the correct spark plug for their outboard engine.



Get an early start on the boating season. Order AC's new SPM-85 Marine Spark Plug Promotion Package. It includes 24 Twin-Pacs of AC Marine Spark Plugs, the new Twin-Pac Display Rack and colorful promotion banner. AC spark plug types included cover 86% of all outboards. Order now from your AC supplier.

AC SPARK PLUG AT THE ELECTRONICS DIVISION OF GENERAL MOTORS

MORE POINT-OF-SALE PROMOTION FOR YOU FROM



READER'S CLEARING . HOUSE

MOTOR AGE CLINIC for troubleshooting

BY JACK MONTGOMERY, TECHNICAL EDITOR

Willys Station Wagon Blows Head Gasket Between Three and Four Cylinder

We have a 1956 Willys 6 (L Head engine) station wagon that has been giving us trouble. It is blowing the head gasket out between 3-4 cylinder. The head was planed down 2 times and we used different head gaskets torqued to book specs. However, when we installed the last gasket a Willys mechanic suggested torquing the head bolts 60 lbs .so I did this. Do you think this was advisable? What suggestions do you have covering this trouble?

> Edward Lewis Idaho Falls, Idaho

I SUALLY when you have a condition like this it is due to a warped head or block. If the block is warped it would involve a major operation to correct it. Planing the head to sixty (60) lbs. is all right-but if it blows again, try using some nonhardening cement on the gasket. Then torque the head after engine has been run a few days.

Hard Starting Problem With Olds And Pontiac

I am writing to you about hard starting Olds and Pontiac's. I know there are lots of things that could cause a car to be very hard starting. But suppose you have good compression and ignition and plenty fuel in proper proportions. What else could

make these cars to be hard to start after setting for a short time? I have had several of these cars, both Olds and Pontiacs lately, and some start very easy no matter how long they set, then others just seem to not want to start until after cranking for quite a few minutes. I would like to hear from you on this subject as soon as possible.

Samuel H. Schaffer (Sam's Garage) Spokane 17, Washington

TSUALLY when you run into this problem it is due to the carburetor bleeding vapors into the manifold. I would suggest you check the float level and the needle valve and seat. Make sure the heat damper valve is operating properly.



'sweet little service manager!'

Tips On Testing The New Alternators

POLARITY of hook-up while testing new alternators is of utmost importance. Don't short between terminals nor attempt to ground wires by shorting with a screwdriver. Never ground field circuit. Remember, battery voltage exists at every terminal of the alternator if Silicon rectified and at the selenium rectifier terminals on earlier models. Double check polarity when hooking-up battery cables. Double check polarity when using jumper cables. Keep connections clean and tight at all times. Slipping belts are the biggest trouble makers, check em! When removing wires from regulator and alternator always disconnect battery ground cable.

1957 Mercury Has Electrical Problems

We have a 1957 Mercury Turnpike cruiser that has a serious fluctuation in the lights. It is noticeable with only courtesy and dome lamps on with the engine at absolutely steady throttle of 800 or 900 engine r.p.m. The fluctuation is about the speed of a person blinking his eyes. It increases with engine speed. At high speed it is too fast to see. The car was tested for generator output, for resistance on the insulated side of charging circuit, for ground accessory test and for voltage and current setting of

Continued on page 96

Don't miss POLISHING PROFITS!



Polishing is profitable! It's nice work and you can get it. Hang a colorful Sioux-Venir streamer that tells the world you're in the polishing business! Order Sioux Auto Polish. You can pay more, but you can't buy better. It cleans fast and restores brilliant original lustre. Sioux-Venir wax for machine and hand veneering seals the finish under a hard glaze of lasting beauty.

The Sioux H. D. No. 1200 Polisher is shown in action. Polish jobs turn out better and take less time with proven equipment like this. This is a favorite in shops and service stations from coast to coast. It has the balance, the touch, the power. Famed Sioux dependability delivers the extra margin of trouble-free tool life. It's the best buy in the long run!





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Factory branch: 575 Connecticut Ave., Norwalk, Conn.
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Sold through distributors in U.S., Canada, and Overseas

Consult the yellow pages under "Tools Electric" for U.S. Distributors

A AIR & ELECTRIC IMPACT WRENCHES → DRILLS → SCREWDRIVERS → NUT
RUNNERS → SANDERS → GRINDERS & ELECTRIC POLISHERS → FLEXIBLE SHAFTS
→ PORTABLE SAWS → VALVE GRINDING MACHINES A ABRASIVE DISCS



says the customer

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When you consider the vital job brakes must do the brake parts you use for replacement became mighty important. They must combine the seasoning of experience with advanced engineering and their performance must leave nothing to chance.

These qualities are characteristic of EIS — The Brake Parts Line. Now, add informative packaging, quick-reference catalogs and wall charts, point-of-sale merchandising cabinets plus immediate availability from 39 strategically located warehouses. The result is a profit-producing Line that gets top position on most every order form.







BOOTHS 2554-5, 2619-20 at the IASI Show in Los Angeles EIS AUTOMOTIVE CORP

Middletown, Conn.

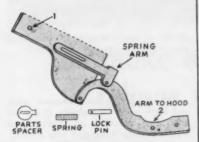
BODY SHOP TIPS

Using Masking Tape On Sandpaper Saves Fingers

Sanding paper works better when folded in 1/3's or 1/4's. But somehow the gritty side always seems to come up so it rubs the fingertips raw after much use. The next time, with the shears, cut a small piece of old, used sandpaper 1/2 inch smaller all around. Turn the gritty side down and using 2 short strips of masking tape, tape it in the center of the folded sandpaper pad. This only takes a couple of minutes and will give you a smooth surface to press on. G. D. Lynch, George's Garage, 70 Woodfin Ave., Asheville, N.C.

Replacing Hood Springs On 1957-58 Fords

This is how to replace hood springs on 1957-58 Fords off the cars. Insert spring on spring



arm. Lay bracer on top of spring. Place pin through No. 1 hole

BODY SHOP TIPS

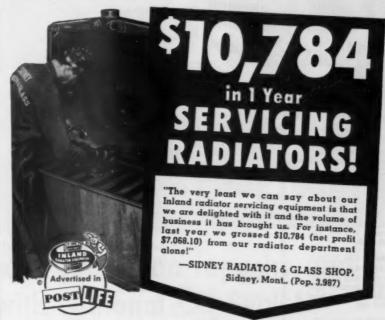
\$7.50

If you've developed an Idea that has helped you to do body and fender work or painting better or faster, it may be worth money. Jot down the idea and, if necessary, make a rough sketch. Sometimes a snapshot will help. Just make the description of your BODY SHOP TIP clear, and if it is used, you'll receive a check for \$7.50.

half way. Put slight pressure on arm No. 2 on the ground. Let pin touch the extension of bracer while applying pressure when hole in spring arm lines up with hole No. 1. Tap lock pin in place. Then replace copper pin. B & I Body & Fender Repairs, 723 Van Sinderen Ave., Brooklyn 7, N.Y.

How To Make Screws Hold In Oversize Holes

Here is a tip I find very handy to cure enlarged and over-size screw holes. Particularly those behind the door and windshield garnish mouldings. Insert a name plate speed nut into the oversize hole. The screw will enter and hold. J. G. Matlock, 308 West 6th St., Colville, Washington.



Why send radiator jobs away? Add an extra \$8,000, \$10,000, \$12,000 or \$15,000-a-year with Inland's factory-method radiator servicing.

JUST CONSIDER: (1) There is an ever-growing number of autos, trucks and tractors in your area, (2) Modern cooling-system pressures have been increased to the point where radiators require far more frequent servicing.

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PLUG SOCKET. Replaces three tools.
Makes possible torquing of plugs in acces-

FILLER PLUG WRENCH. Speeds, eases removal of Ford and Mercury differential hex filler plug.

sory-packed cars.

IMPROVED HOSE CLAMP PLIER. Features special finger tip position lock that frees both hands.

TWO-IN-ONE SOCKET. Step-down opening services both stop light and oil pressure light switches. Will not break switch saal.

CHRYSLER EMERGEN-CY BRAKE ADJUST-MENT WRENCH. Only tool needed for internal emergency brake adjustment on all Chrysier-make cars.

BENDIX BRAKE TOOL. Both ends designed to adjust all type Bendix brakes. Extra long!

SHOCK ABSORBER TOOL. Three tools in one. Insures quick installation-removal of shocks on all General Motors, Ford and Chrysler-make cars.

See us at the I.A.S.I. Show booths 2364-65.



Clearing House Continued from page 92

regulator. All are within specs. The generator has been removed. The commutator has been turned and new springs and brushes installed and bench tested. The output again is with specs. The regulator has been replaced with a new one. Still the same condition exists. The battery is a genuine replacement one year in service and tests OK. This condition does not occur immediately upon starting the car. But it happens after about 1 minute or so of running at charging speed, depending on how much the battery was discharged in starting.

Robert L. Myers Lancaster, Pa.

A SSUMING everything is in order that you mentioned, I would suspect that you have a poor ground somewhere along the line. I would suggest running a new ground from the engine to the body. Also make sure the headlights are grounded to the fenders. The same condition could cause the indicator light to show faintly.

Hard Starting Condition In A 1954 Plymouth

We have been unable to correct a hard starting condition in a 1954 Plymouth equipped with Powerflite transmission. The engine starts promptly when the car is cold, generally on the first turn. The trouble develops after the car has been run up to a normal operating temperature and stopped for about 10 minutes. After the engine has stood about 10 minutes it takes an awful lot of grinding to get it started. Once it is started you can stop it and get it started again promptly if not allowed to stand more than a minute or two. We have checked the distributor, installed new points and condenser and new coil. We have tried another carburetor. None of these things seem to help. The car runs perfectly and never gives any starting trouble unless it has been run a few miles to be thoroughly warmed up. Stop it for 10 minutes and you can hardly get it started. If it stands for 30 minutes it will start OK. Any suggestions you may give us to help will be appreciated.

Robert Preusse, Shop Foreman H. J. Prichard & Son Falls City, Nebraska.

ASSUME you mean that the starter spins the engine, but it just won't start. If the starter is OK, then I would suggest checking for vapor lock. This could be caused by a stuck exhaust manifold heat valve, causing the carburetor to boil the gas and bleed into the manifold while parked. I would suggest after parking the car, raise the hood and remove the air cleaner. Looking into the carburetor should show if carburetor is bleeding into the manifold.

The oncoming car weaved back and forth over the highway. It slowed and then speeded up and slowed again. Finally it banged into another car crumpling the fender.

"Oh, I'm so sorry" cooed the woman driver as she surveyed the damage. "I'm afraid I'm just learning to drive"

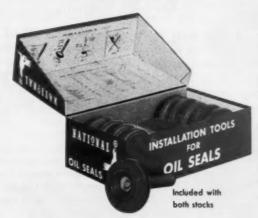
ing to drive."
"It's really my fault" ruefully sighed the man whose car had been hit. "You see, I saw you coming in plenty of time to get off the road!"



Better products, faster, from your National Seal jobber:



You make extra profits on repacks and relines with National Oil Seals!



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Build up your reputation and customer confidence—always use new National Oil Seals on repacks or relines. You turn out a top job, make extra profit, and everyone is happy! New National Oil Seals hold fresh grease in the bearing where it belongs, prevent bearings from running dry and wearing out, and keep dirt out.

Take a tip from the experts. Whenever you remove an old seal, replace with National. You'll find the most needed seals in the Safety Cabinet and your National Seal jobber will keep the stock in line for you! Call him today.

NATIONAL OIL SEALS

FEDERAL-MOGUL SERVICE

DIVISION OF FEDERAL-MOGUL-BOWER BEARINGS, INC. . DETROIT 13, MICHIGAN



Brake Service Continued from page 76

rear wheel cylinder was removed should be thoroughly cleaned and a graphite lubricant applied liberally on the area. Lubricate the anchors and the steady rest posts. When reinstalling the rear wheel cylinder after rebuilding or replacing it as shown in the illustration, lift the lever up and insert the rear cylinder into the oblong slot of the backing plate.

Then release the lever which will then lock the cylinder to the backing plate. The wheel cylinder should be free to move up and down in the oblong slot. Next slip the rubber boot over the lever assembly and connect the brake line tube fitting to the wheel cylinder. Do not connect the brake cable clevis at this time.

When assembling brake shoes

make sure that the micram adjusters are backed off to their fully released position. Then assemble brake shoes on the floor or bench with the springs and micram adjusters in their proper position as shown in our illustration. Then with both hands hold the brake shoes in proper position and lower them onto the backing plate. Then with a screw driver, pry the lower shoe onto its anchor.

After installing the rear shoes don't forget the small anti-rattle springs, or holddown springs, and remember to back off the adjustment all the way as illustrated. With a new grease seal on the front brake drum assembly, install it on the spindle. Remember that the wheel bearing and seals are all assembled into the brake drum and then the complete assembly is forced onto the spindle. Normally, a straight firm push of the brake drum and hub assembly should seat it on the spindle. Apply the keyed flat washer and the castellated nut and secure firmly with about 55 foot pounds of Torque on the castellated nut, then install the cotter pin. Caution. Don't back off on nut. On the rear wheels, slip the multi splined rear brake drum hub onto the axle shaft, align the spline and force the drum on firmly with both hands.

Apply the flat washer with the relieved center hole of the flat washer facing the axle shaft, then apply the castellated nut and secure firmly. Then install cotter pin.

Brake Adjustment

To adjust the brake shoes, make sure that before installing wheels to drums that the brake adjusting hole in the drum is aligned with the brake adjusting hole in the wheel.

For the front wheels, there are two adjustments, one for each of the two wheel cylinders and on the rear wheel there is only one adjustment for the one wheel cylinder. Using a flash light, or a drop light rotate the front wheel until the adjusting hole is just opposite the front wheel cylinder micram adjustment. Insert a screw driver and turn clockwise until the wheel locks, then turn counter-

Continued on page 100

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P&D and your wholesaler developed this P&D-ize ignition tune-up program together, solely to help you get more business and keep it—at a profit! The slogan is "P&D-ize At Least Once A Year."

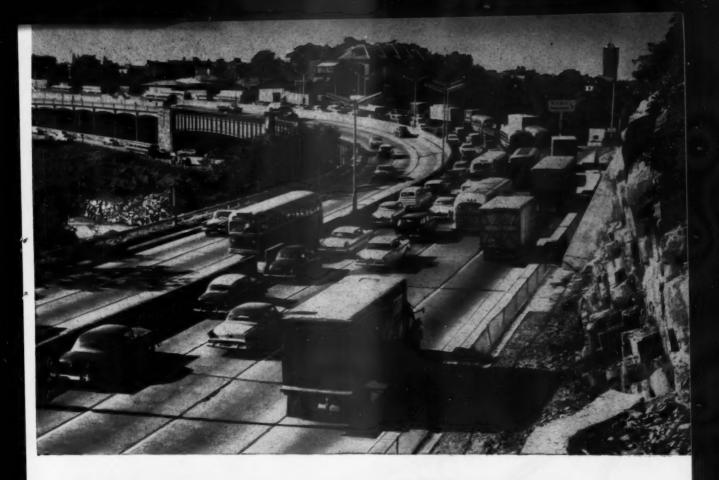
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B&D Valve Refacers get 'em back on the road faster and keep 'em there!

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Brake Service Continued from page 98

clockwise one click on the micram adjuster.

Repeat this procedure for the rear cylinder of the front wheel, then proceed to the other front wheel and repeat the same operation, remembering to turn off counter-clockwise one click of the adjuster. On the rear the same thing applies. Insert the screw driver, turn it clockwise to tighten until the wheel locks, then counterclockwise one click which should free the wheel.

To adjust the hand brake, release the two adjusting nuts on the handbrake cable right behind the hand brake lever located between the bucket seats. Rotate the brass adjusting nuts on the cable until there is adequate slack in both cables, then install the emergency brake cable clevis pin at each of the rear wheel cylinder actuating levers.

Then apply the hand brake lever so that it will have reached the fifth notch on the ratchet. (The rear brakes must have new lining and be fully adjusted before attempting to set the handbrake.) Next, adjust the two brass cable adjusting nuts until each rear wheel can be turned equally under heavy pressure.

Make sure that each rear wheel offers equal resistance turning to get the best and most efficient braking effect. Then return the hand brake lever to the off position and double check that the rear wheels are free. If one brake hangs more than the other, check that wheel for a weak retractor springs, or a bind where the rear wheel cylinder slides in the backing

After this adjustment no further adjustment should ever be attempted on the nuts again until after a reline. Any further adjustment to the handbrake setting is done automatically when the rear wheels are set by the micram adjusters. In bleeding the brakes the conventional foot method is most acceptable.

1961 Events Calendar

Feb. 14-15-Automotive Service Industry Assn. national convention, Biltmore Hotel, Los Angeles, Calif.

16-19-Pacific Automotive Show presents ASI Show, Sports Arena, Los Angeles Memorial Coliseum, Los Angeles, Calif.

Feb. 18-26-Chicago Auto Show, Chicago Exposition Center, Chicago. Feb. 22-26-11th Annual National Autorama, Connecticut State Armory, Hartford, Conn.

March 13-14-Louisiana Automobile Dealers Assn., Roosevelt Hotel, New Orleans.

March 20-22-Motor Vehicle Maintenance Conference, University of Washington, Seattle, Wash.

March 26-28-lowa Automobile Dealers Assn. Meeting, Hotel Fort Des Moines, Des Moines, Iowa.

April 13-15-43rd Anniversary Na-tional Truck, Trailer & Equipment Show, Great Western Exhibit Center, Los Angeles, Calif.

April 23-25—Automotive Trade Assn. of Virginia, John Marshall Hotel, Richmond, Va.

April 27-29-Upper Midwest Automotive Trade Show's Service Clinic, Minneapolis Auditorium, Minn.

April 30-May 2-Michigan Automotive Wholesalers Assn. Meeting, Pantlind Hotel, Grand Rapids, Mich.

May 11-13-Pennsylvania Automotive Assn. Meeting, Hilton Hotel, Pittsburgh, Pa.



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ADDISON QUALITY

Valve and

Clutch Spring

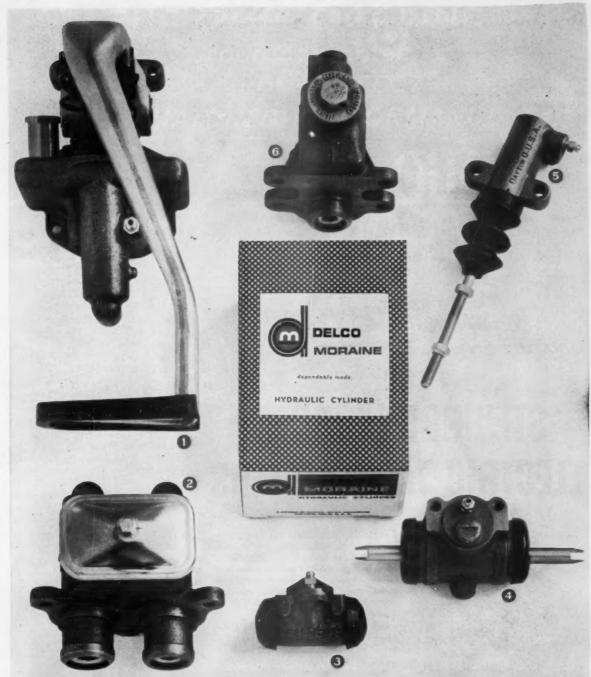
Tester Test new as

well as used

springs. Match sets of valve

springs for top engine per-

formance. Check clutch springs to prolong clutch life.



How Delco Moraine Simplifies Brake Service

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- O Clutch-Brake Master Cylinder
- Mheel Cylinder: Cars
- Wheel Cylinder:
 Trucks
- O Clutch Cylinder
- Master Cylinder: Cars, Light Trucks

Delco Moraine meets brake service needs with parts and full assemblies that can immediately be used to replace original equipment units. All are made to original equipment specifications; all are protection-packaged for easy stocking, quick identification. A quarter-century of experience in the manufacture and maintenance of brake systems is your assurance of satisfaction. Delco Moraine original equipment brake parts are used in more than 31 million vehicles on the road today. All Delco Moraine brake products are readily available through General Motors car and truck dealers and the United Motors System.

DEPENDABLY MADE Division of General Motors, Dayton, Ohio

Joe says: "That no matter how good a mechanic is, if he doesn't have the best in tools and equipment, he is at a disadvantage in turning out a good job." All work turned out at Joe Chandler's is guaranteed 100 percent and up to a year in many cases. According to Joe, if a customer comes in and wants a patch work job, Joe politely tells him to go elsewhere.

He will not guarantee or turn out a half done job. "Happy customers are satisfied customers" Joe says. "When I turn a car out of my place I know that it will not let my customer down. I insist in checking the car over thoroughly first and then do the needed repairs. All cars are repaired as close to factory specifications as is humanly possible."

The auto and truck repair shop of Joe Chandler's is located on a well traveled highway and has a wide apron to the street for easy access. Total frontage of the shop and parking area is 75 feet. It has a depth of 265 feet. The cinder block building is 34 × 50 feet. It contains an office, washroom and the service department.

It is well lighted and heated. There is a large overhead door in front and an exit at the side to keep traffic flow rolling smoothly. A wellstocked parts department with fast moving parts is located on the second floor above the office.

Joe's two employees are trained on the job. As an incentive to keep the men at his place, he offers to buy a tool for each tool a mechanic purchases. If they remain with him four years he gives the tools that he has purchased to the mechanic. Other incentives are good working hours, pleasant surroundings, paid vacations and sick leaves.

Another indication of Joe Chandler's fame is the fact that when a customer of Joe's sells his car the used car dealer usually puts a sign on it stating "Serviced by Joe Chandler." The car is always snapped up the first time it is offered for sale. Customers come to Joe Chandler's place for service as far as 100 miles away. "That's really loyalty," Joe says proudly.

And well he might be proud of his repair work. Joe has an exceptionally well equipped garage. Being a machinist by trade also made him aware of the necessity of having the best and most up-to-date equipment on hand for all types of work and emergencies.

Among Joe's equipment are: an oscilloscope, wheel balancer, tire changer, lathe, brake religner, valve face grinder, hydraulic service tools, front and rear end lift, front wheel alignment equipment, brake drum lathe, strobescope, spark plug cleaner, headlight aligner, battery charger and a slow charger, air compressor and a welder.

Meet today's demand for top engine performance with

STEWART-WARNER ELECTRIC TACHOMETERS



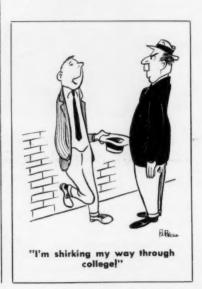
Every day more and more of your customers are becoming performance minded. They know that engine "revs" are important. And the best, most profitable way for you to satisfy them is to install the finest tachometer made—a Stewart-Warner "100" Series Electric Tachometer.

All the care and precision of a fine timepiece has gone into the making of these superb easy-to-install instruments. A "tuned" circuit provides absolute accuracy without indicator-needle flutter from idle to maximum r.p.m.

Stewart-Warner Electric Tachometers are available for all 4, 6 or 8 cylinder engines with 6 or 12 volt distributor ignition systems. Dials read to 5,000, 6,000, 8,000 r.p.m. Top-of-dash, throughdash or steering-post mounting.

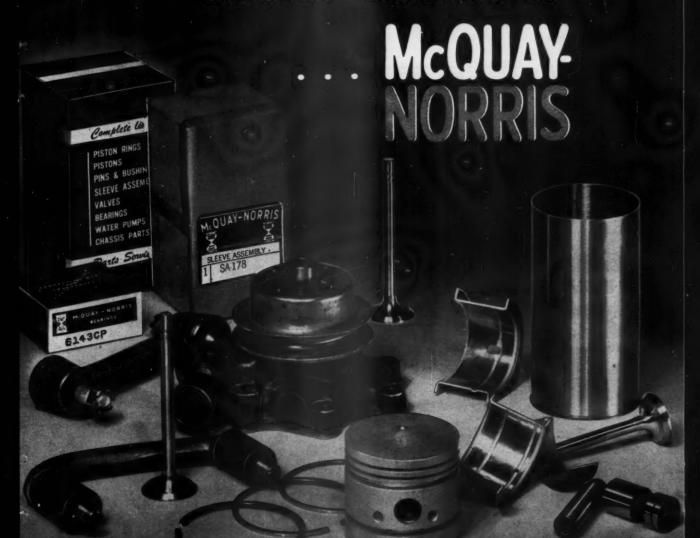
Dept. AD-21, 1840 Diversey Parkway, Chicago 14, III.





THE Blue Box LINE

...Your Guarantee of PERFECT MATCHED-PERFORMANCE



Rings, pistons, pins, bearings, valve train parts, water pumps, chassis parts? All parts in the McQuay-Norris line—designed and manufactured to the same high standards of quality and precision—are known for uniform performance and

longer service. Your McQuay-Norris Wholesaler is "replacement parts headquarters" to mechanics all over the country who have experienced the satisfaction of working with the McQuay-Norris line. Use them on your next job.



McQUAY-NORRIS MANUFACTURING CO., ST. LOUIS . TORONTO

6 1961 MCQUAY-NORRIS MANUFACTURING CO.

Training Mechanics Continued from page 57

year, which will permit more courses and more men trained."

In addition to the gratifying response from dealers, fleet operators have taken an interest in the AMC program. Fleet operators doing their own maintenance work have asked their men to sit in on classes whenever the mobile unit comes into their area. Unlike component training courses for dealers, fleet opera-

tors are usually given a special "Product Training" course. It covers the entire vehicle.

If the fleet operator finds his mechanics need more training on a particular component, he is then set up on a regular schedule by AMC. AMC will invite him to the course whenever it returns to the fleet operator's area. Fleet operators taking advantage of the AMC courses

have included cab companies, car rental agencies, light and power companies, insurance firms, city and county municipalities and government agencies.

"The fleet boys are very enthusiastic about our program," Buck explains. "Many have asked us to come back with specific subjects. We're going to work with our fleets very closely."

AMC did not jump into this program haphazardly. One of the first things it did before it launched the mobile training program was to find out what subjects dealer mechanics desired to be taught. Then it laid out a well-formulated program for each of the most popular subjects. It covered every phase of a component which required up-to-date information by the men in the field.

When the trailer rolls into a town it is prepared with all the essential teaching aids to take care of a specific course that had been requested by a majority of the dealer mechanics in the area. Not much time is wasted on preliminaries. Instructors get right into the heart of the matter-theory, actual application of the component itself, disassembly and assembly. When necessary an actual automobile is brought on the scene, and a full day is devoted to studying its components as related to one another. In case of bad weather a portable carport is set up at the back of the trailer and training goes on.

"We have worked into our schools all possible aids and information which we could translate to the mechanic to make his job simpler," points out Buck.

Each trailer unit is manned by one instructor. It's his "baby." In addition to teaching the classes, it's his responsibility to keep the trailer and equipment in working order at all times. He drives the unit to the designated area. He maintains it himself. Occasionally a local factory service representative may be asked to assist him when the load becomes too great.

Each of the mobile units is deployed in a strategic area, depending on dealer population and geography. From that point it moves around in a continuous circuit which covers several states. The five units in operation now quartered in San

Continued on page 106



THEYRE MADE FOR EACH OTHER.



KITS
OF FITTINGS
NUTS, BOLTS

to install motor mounts



FOR QUICK EASY INSTALLATION BETTER BUY BOTH

A perfect combination to make motor mount installations less time consuming has just been created for YOU! Next time you buy replacement motor mounts be sure to ask for the handy "time-saver" installation kits. This is a separate box containing all the nuts, bolts, fittings, etc. to make your job easier, faster. Don't buy one without the other. You won't have to worry about shearing a bolt when removing a stubborn mount. Call your favorite jobber. He stocks a complete line of Motor Mounts and Matching Installation Kits.

TIME IS MONEY

BUY MOTOR MOUNTS AND INSTALLATION KITS IN COMBINATION



ANCHOR RUBBER PRODUCTS

A DIVISION OF ANCHOR INDUSTRIES, INC.

1725 LONDON ROAD . CLEVELAND 12, OHIO



At a recent meeting of the Independent Garage Owners of Metropolitan Denver, Congressman Byron Rogers (standing) of the 1st Congressional District of Denver was guest speaker. Seated at table, from left to right: Gerald Davis, vice president; Ross Gentzler, treasurer; Jimmy Kientz, secretary; Dick Jones, president; and Bill Kenz, program committee chairman.



Ask your tool supplier for this new time-saver. It makes shock work so easy you can't afford to turn away the profit.

K-D TOOLS Make Hard Jobs Easy
K-D MANUFACTURING COMPANY

Lancaster, Pa.

Training Mechanics..

Continued from page 104
Francisco, Kansas City, Detroit,
New Jersey and Atlanta.

At the end of each training session, there's a questionnaire for the students to answer. Such queries as how they like the school, whether they have any ideas for improving it, type of subjects they would like in the future and how often they would like to have the mobile units return. "The response to these has been highly encouraging," says Buck. "We have been computing the results and it's interesting to see the subjects they most desire. We keep track of them here and then offer the subjects at a later date."

"For instance, in our Atlanta zone we found that the subject of most interest seems to be air conditioning. Our mechanics there want more training on this particular component. So the next time we hit that area, we will concentrate mainly on air conditioning."

How about the cost to the dealer? Practically nil. Most training courses offered by the auto industry have been expensive to the dealer. In most cases, the service technician has to travel anywhere from 100 to 1000 miles to attend a training school sponsored by the factory. He may be gone for a week's time.

The American Motors' courses are free to the dealer. "There isn't any charge to our dealers," says Buck, "except to furnish us the men—and possibly pay for their lunch."



Robert Hankinson, above, will retire from Ross Roy—B.S.F. & D. (Detroit) on March I. He served as technical editor of "Motor Age" from 1935 to 1942 when he joined Ross Roy as copy editor of Operation and Maintenance Manuals prepared for the Armed Forces during World War II.

Sauroum auroune /

You, however, will be our life-long friend. Reason? Nifty little box shown above. Introduces a delightful new method of stocking replacement coils. Buy just one counter-sized box, you've got solid coverage of more than 1500 different automotive, marine, industrial and farm applications. How easy can it get?

What's the secret? New Autolite Universal Ignition Coils. Three coils are all it takes for coverage. What kind SERVICE PARTS DIVISION . TOLEDO I, OHIO order several. They won't last too long.

of coils are they? Genuine oil-filled ones. All fully guaranteed. The kind of coils you can sell with confidence.

So that you can have a complete coil inventory on the counter, we pack the coils four to a display box. Two of the six-volt type, two different 12-volt types in each. Packed complete with application

data. Better order a box. Come to think of it, while you're at it, better

FOR BEST RESULTS..... on vehicle whenever



You're always right with the Quality Line

Wagner Lockheed

the best known - and most trusted name in brake service products

LOCKHIED BRAKE PARTS, FLUID, BRAKE LINING and LINED BRAKE SHOES . AIR HORNS . AIR BRAKES . TACHOGRAPHS

check all wheel cylinders worn brakes are relined!

When replacements are needed, use

Wagner Lockheed BRAKE PARTS

unsurpassed for restoring original braking efficiency

Why let your customers be only half-safe? Just because a car owner says "Reline the brakes"—why do only that? Spend a little time making a safety-check.

It may disclose that other parts, such as cylinders, need to be replaced to make a job safe—instead of only "half-safe."

Your customers place their safety in your hands when they come to you for brake service. They depend upon your choice of brand of products needed for service.

For safety's sake - standardize on Wagner Lockheed. You're always right with this quality line.

Wagner® Lockheed® Brake Parts Fit Right—and function correctly. This is possible because they are manufactured by the same machinery—to the same specifications—as Wagner parts used for O. E. M. (Original Equipment Manufacturer) needs.

Line is Most Complete on the market... includes master and wheel cylinders, repair kits, pistons, springs, washers, cups, hose and all related items for every make and model vehicle.

Quickly Available from your Wagner Distributor who also supplies Wagner Lockheed Brake Fluid, Brake Lining and Lined Brake Shoe Sets.

BECOME A FRANCHISED DEALER

of Wagner Lockheed Products... gain special advantages. Learn how easily you can qualify...ask your Wagner Distributor, or write us.





FREE... Request a copy of Catalog AU-500. It covers complete Wagner Lockheed line of brake parts, fluid, and lining. This offer holds good until our supply of catalogs becomes exhausted... better act NOW!

Wa	dne	Elec	Bric	Co	тро	ratio	n
6498	PLYMO	UTH AVEN	IUE, ST.	LOUIS	33, MO	., U.S.A.	
(Bre	unches le	n principa	cities i	n U.S.	and in	Conada)	

Please mail us a FREE copy of Catalog AU-500 on the Wagner line of Hydraulic Brake Products.

NAME

FIRM NAME

ADDRESS

CITY & STATE

WP61-

ERREING MOTORS . INVOSTATION . INDUSTRIBE BRUNES

Detroit Report...

Ford's Cardinal To Use V-4

The various engines reported as under development for Ford's compact-compact have been sorted out. Final choice is the narrow-angle V-4. It has a displacement of 108 cubic inches and puts out about 65 horses. It's water-cooled and has a castiron block.

Initially, this engine was made without a fan and the driveshaft extended forward, driving the front wheels. It persisted in overheating. however, and front - wheel drive proved to be either too expensive or too troublesome. To bypass these difficulties, Ford engineers went back to a more conventional design. They switched the engine end for end and added a normal cooling fan run off the driveshaft. (Earlier prototype engines had both electrically driven fans and weird arrangements in which the camshaft was extended with a fan bolted to its end.) The V-4, still hiding under a Saab hood for test purposes, will drive the rear wheels on the 96-inch-wheelbase Cardinal when it has been hatched.

Ford's offer to buy complete control of Ford of England indicates that the Cardinal is to be a real international project.

Basic engineering of the automobile is being done right in Dearborn, but ultimate production will be scattered across the U.S., England, and the continent—the deciding factor as to which components will be produced where will be cost. Sales will be on a similar international basis; the car will be sold in this country, but all of Ford's eggs won't be in the domestic basket.

When will the fledgling leave the nest? Probably not before the 1962 new car season, and it looks now as if the introduction might be even later. Too many loose ends are still hanging for the Cardinal to be nudged out in anything less than six months.

Pretty Plugs Don't Count!

Almost everyone agrees, Autolite doesn't make the prettiest spark plugs in town. The new shiny kind are much more attractive. Obviously, there is a reason why these plugs are blue. The color itself doesn't make any difference. But it does tell you a lot about the way the spark plug is made. Example: the way the shell is sealed to the insulator. This seal guards against loss of compression, sluggish performance, poor fuel economy. In building its blue plugs, Autolite seals the shell to the insulator under tremendous heat and pressure. No plated shell could stand this treatment; it would crack, peel, discolor. Plated spark plugs are usually caulked with powder and the shell crimped to the insulator. This difference in sealing methods is really important.

50% More Tire Mileage

New Firestone Transport-100 truck tire, after 100 million miles of fleet tests, delivered 50% more tread mileage than regular original equipment Firestone truck tires. New tire, a result of five years of research, features recently developed torque - toughened Firestone Rubber-X compound. Deep grooves are buttressed for added strength and new tread design equalizes load distribution, reduces Company claims that even at halfworn point, Transport-100 will deliver more drive-wheel traction than other tires when new. Tire has been "noise-treated" for quieter running, and is available in Nylon or Tyrex cord-tubeless or tubed. Most obvious advantage is substantial saving for fleet owners in tire maintenance and replacement costs: but additional safety is provided by Firestone's longer lasting traction.

Bigger Wheels for Small Buick

You can't leave customers hanging, so Buick recently announced its compact Special with 15-inch wheels instead of the standard 13-inches. The optional bigger wheels give customers in rural areas a bit over half an inch more ground clearance for rutted roads.

Improve Engine Performance

The Stewart-Warner Electric Fuel Pump promises quick starts in all weather. No more hotweather vapor lock or hard starting even when the temperature's way down.



The quality - engineered Model 240-A features an automatic pres-

Gus Wilson's

This month it's Stan Hicks, Gus's right-hand man, who finds himself tangled up with a quartet of mysterious strangers, whose ancient sedan has broken down on the road. Stan's offer to help is rudely refused.

They could be hunters, of course, but they look more like gangsters—and the radio has just announced a bank robbery in nearby Evansville. Then Stan's worst fears are confirmed when

A REGULAR MONTHLY

POPULAR SCIENCE READERS

sure regulator. It automatically maintains desired pressure at carburetor from 1 psi to 8 psi, delivers up to 60 gallons per hour. A built-in fuel filter eliminates need for any other filter in the fuel system.

The popular Model 220 finds wide use where delivery requirements do not exceed 20 gallons per hour and pressure requirements are not critical.

4.0 Rating

Tempest, Pontiac's entry in the '61 compact sweepstakes, introduces some revolutionary concepts in auto

from Popular Science

355 Lexington Avenue, New York 17, New York Monthly

design and engineering. Car's 4 cylinder power plant delivers up to 155 horsepower. There's independent suspension on all 4 wheels. Tempest is available in either 4 door sedan or station wagon, and 4-barrel carburetor and automatic transmission are optional. Trophy 4 engine is up front-but don't look for the transmission in the same area. You'll find it in the rear on the Tempest. Distributing engine and transmission weight, cuts weight in front, improves traction and braking, adds to tire life, and makes for easier steering. All this in addition to eliminating that annoying declined steadily since 1955—the year when tubeless tires became standard equipment on almost all of the new cars.

Like A Built-In Service Station

New automatic lubrication system produced by Walker Mfg. Co., of Racine, Wisconsin, provides full time protection for auto's vital parts. Easily installed, it dispenses lubricant to the chassis each time the car is started. Similar to system found in some new luxury cars, Walker's inexpensive "personal grease monkey" helps prevent damage often caused by failure to have auto lubricated at proper intervals.

Dusenbergs, Ruxtons, and Pierce Arrows

Quite a few years have elapsed since the last of these famous cars came off the assembly line, but many of motordom's classics are making a comeback today. Classic car clubs have sprung up throughout the country and thousands of men are spending most of their leisure time keeping cars like 1930 Packard Roadsters in mint condition. Not only do many of these cars sparkle like new, their engines purr the way they did some 30 years ago. Quality products like Quaker State Motor Oil are protecting these beauties from the ravages of time and wear and tear. In fact, its often difficult to believe that some of the gleaming classics didn't come out of Detroit a few months ago. Quaker State is refined from 100% pure Pennsylvania crude oil, the finest crude oil in the world. Many classic car owners keep both their '29 Model T's and '61 T-Birds in top shape by using Quaker State Motor Oil on both.

ALUMINUM SIXES? Mum's The Word

Chrysler isn't saying much about it, but one of every ten 1961 slantsix engines will have a die-cast aluminum block. They look like, and have the same specifications as, those cast from gray iron. But they're more than 100 pounds lighter.

Model & Garage &

one of the men turns up at the Model Garage and apparently kidnaps Gus to make him fix the old car.

Stan gets a stunning surprise when he learns what it's really all about. And so will you when you read "Gus Looks into a Trunkful of Trouble"—in February Popular Science.

FEATURE OF POPULAR SCIENCE

ARE YOUR BEST CUSTOMERS

big floor hump that's standard with front transmissions.



As they say in the Navy, this adds up to 4.0 rating for Tempest. 4.0 is Tops.

Flats At All-Time Low

Flat tires cause fewer breakdowns today than ever, reports the American Automobile Association. Significantly, says AAA, tire failure has

Leading Automotive Advertisers Appearing in February POPULAR SCIENCE

Firestone Truck Tires

Quaker State Motor Oil

Pontiac Tempest Compact

> AC Spark Spark Plugs

Stewart-Warner Fuel Pump

Walker Manufacturing Lubricating System

Electric Auto Lite Spark Plugs

> Federal-Mogul Engine Bearings

> > Champion Spark Plugs

Electric Storage Battery E.S.B. Activerter

Midget Motors Corp.

Midget Car

Warn Manufacturing Co. Warn Hub-4-Wheel Drive

AMERICA'S FOREMOST AUTOMOTIVE MARKET



ON SALE — AT YOUR NEWSSTAND repairs and twenty-four hour towing service.

Debonaventura moved into his new shop about two years ago. He had been in the body service business for approximately 13 years. Because of the facilities available to him for his activities, plus the large parking area adjacent to his shop, he felt that being located on

the far West side of the city was secondary to his primary requirements. Nevertheless, he wanted to make his location more identifiable to motorists. He did this by erecting a 78 foot tower. On the top has been placed a colorful neon sign. This can be seen from great distances.

Once a month, the shop runs a

special which has enjoyed unusual reception by motorists. This may feature a paint job, wheel alignment or brake special or a "package" special."

Monthly Specials

Each of the monthly specials are featured in the shop's general advertising program. Posters are located on the back of the taxicabs. Also signs are painted on the rear of the buses. A space has been left available on these signs which permit the addition of the monthly special. An arrow on each of these signs points to the monthly special. Then the particular item is placed

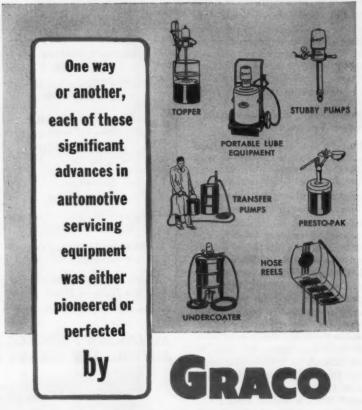
As an additional advertising feature, the four service cars and tow truck employed by John's Body Shop are continually sporting new paint jobs. This attracts attention to them as they move through the city. The colors of these cars usually tie in with seasonal occasions and holidays which make them more specific.

During other periods of the year, they are painted other bright colors. Debonaventura considers them "mobile billboards" with the name, address and location of his shop well identified on them.

Prior to St. Patrick's Day, the vehicles are painted a bright green and, for Easter, they are painted a bright pink. For the Fourth of July. they are painted in red, white and blue stripes and in other colors throughout the remainder of the year. Debonaventura estimates that he paints his four vehicles four to six times each year and that it more than pays him to invest the time and effort necessary to do this

"One of our most unusual advertisements has been a car with two front ends," points out Debonaventura. "We took two old coupes, of the same year, style, etc., and welded them together back to back -minus the portions located behind the front seat. Actually, the car operates in the usual way. Except it gives the appearance of two cars joined back to back."

"When driven through the streets or parked, it attracts considerable attention. Our name, address and location in bright printing on either side helps to identify our shop."



"There is hardly anything in the world that some man cannot make a little worse and sell a little cheaper and the people who consider price only are this man's lawful prey."

PUSKIN

ENGINEERS AND MANUFACTURERS

GRAY COMPANY, INC.

275 Graco Squere Minneapolis 13, Minnesota



Customers drive over the 240 Scuff Testers when they enter the Bennett Shop. They are "sold" before they reach the Bear Alinement Racks and Telaliners.

Dave Bennett on the left, Chuck Bennett on the right and a brother-in-law, Huey Duncan in the center, wear white uniforms to match the clean, bright shop. Bright, spacious shop with modern Bear Racks and TV-like Telaliner Units attract new business to the shop. Two Off-the-Car Bear Balancers increase brake business.

from "scratch" to \$45,000 gross in 10 months Without previous experience!

*HERE'S THE STORY:

Dave and Chuck Bennett of Bossier City, Louisiana, are living proof that the Bear Success Formula works! LOOK at what they have accomplished in less than a year:

- * Netted 50.53% PROFIT-or \$22,600 in 10 months!
- * Grew from a 3-man crew to 6-man crew!
- * Doubled the size of their original shop!
- * Opened a separate heavy-duty truck shop!
- * Added a third Bear Rack and Telaliner Service!
- Added a Bear Heavy-Duty Rack, a Truck Wheel Balancer and Heavy-Duty Drive-Over Tester!
- * Both attended the Bear School in Rock Island!
- * Do all work by appointment only!
- Get all their business from Bear Signs and two Bear Drive-Over Testers!
- * Figure their expansion program will increase gross profit by one half, or \$6,700 per month!

THE BEAR SUCCESS FORMULA WILL WORK FOR YOU, TOO!

Equipment is only part of the Bear Success Formula...included with every Bear Service is training for your mechanics in the proper use of Equipment - organized working procedures business promoting signs and advertising materials and a unique system for expanding your services as your business grows. In Bear's "Success Formula" file are thousands of typical cases showing how shops of all sizes are making big money. These "Success Formula" stories contain countless profit-making and business-building ideas that you can put to use in your own shop. Bear will be glad to send you copies of these "Success Formula" Stories. Simply check the subjects in the coupon below in which you are interested, and mail TODAY.

MAIL THIS COUPON FOR LIVING PROOF THAT WHEN YOU OD BEAR YOU OD RIGHT!

BEAR MFG. CO., Dept. M-10, Rock Island, Illinois

- Without cost or obligation, send me the actual Stories covering the following subjects:
- ☐ Wheel Alinement Services ☐ Frame and Body Straightening ☐ Heavy-Duty Truck Servicing

☐ Wheel Balancing Services ☐ Also include the new Bear Catalog

ADDRESS

ZONE

_STATE

See us at the I.A.S.I. Show Booths No. 142-148

Merchandising Ideas Continued from page 61

ment on the market. Just ask them about a tool or a piece of equipment. They will volunteer the information.

This new equipment can be made to produce new service income and speed up repair jobs. It will more than pay for itself. An investment in new equipment will also attract better servicemen to your shop or dealership.

Here's another way to increase

profits and improve working conditions. Check the arrangement of the testing equipment and other equipment used in the service department. New arrangements of equipment may eliminate bottlenecks in the shop and save in time and labor costs. Whenever it is necessary to move one repair job to another location, time is lost. Time is valuable. Try not to lose it in a poorly planned service department. Check-

ing over the total shop layout will reveal some changes that if carried out would increase efficiency. Each job should move through the department in a smooth and orderly fashion.

Be sure to offer your customers maximum repair services. Keep abreast of the times. Add new services where necessary to stay ahead of the competition. Your competitor moves in fast when you become self-satisfied with your shop's service. Remember that "extras" build service volume that will keep you ahead of the competition.

Does your shop or dealership have a continuing public relation program to attract new customers? Unless your improvements and extra services are brought to the attention of the people in your community they will not be producing to their maximum. Try drawing new customers in via newspaper, radio and TV advertising. The re
Continued on page 116

"I like a mink market better than a

Stripped Threads . . .

bull or a bear!"

Continued from page 114

shows this tang that must be removed.

With tang removed, cylinder head is then ready for regrinding or to be put back into service.

Thread insert coils have become so widely accepted that they are now being recommended by some of the car manufacturers. Because of the many varied sizes available, shops can now accept those profitable non-automotive jobs and increase their revenue.



NEW! Cordomatic Reels HANDLE TOWING

... FOR ALL AUTOMOTIVE APPLICATIONS REQUIRING A LIGHT AND POWER SOURCE

All Cordomatic reels lock at any desired length
. . retract automatically . . end hazardous cord conditions, promote safety, convenience. Cords are eil and grease
resistent . . heavy duty spring
moters are dust-proof and lifetime lubricated . pullproof gravity action locking
mechanisms.

Cordomatic Reel For Every Job

NEW GARAGE LITE REEL "600W"-20-foot cord with shatter proof phenolic pistol-grip handle; power outlet in handle; built-in strain relief; swing open guard for easy bulb changing; heavy duty steel reflector; one piece hanger hook. Ceiling mounted for 360 rotation—wall mounted for 180° free swivel.

NEW PORTABLE JOB LITE REEL "600JL"-20-foot cord swivel permits complete lighting in any direction. Ideal for transmission work, lube jobs, body repairs, spot painting, brake work, engine work, etc. Built-in power outlet for power tools and appliances; snap open light guard for quick bulb changing—accommodates 150 watt flood, spot light or incandescent bulb. Hook on back of case permits wall mounting.

NEW PORTABLE OUTLET REEL "600PO"—take 3 electric outlets to your work area. 15-foot cord. Operates several power tools or electrical equipment. Use it under car, sit it on the fender, hang it on the wall—it can be placed anywhere.

WRITE FOR FREE LITERATURE describing other Cordomatic reel models for every use in all sizes and lengths. Cordomatic reels are used in garages, stock rooms, loading platforms, construction jobs, service stations, warehouses, etc.



ALL CORDOMATIC PRODUCTS ARE UNCON-DITIONALLY GUARANTEED, UL APPROVED.

America's Leading Manufacturers of Automatic Cord Reels for Industry Since 1929

NOW... A New TIRE CHANGER

with MORE POWER at LESS COST



* Air Power WHEEL CHUCK holds wheel securely between plate and top cone. Stays locked until you release it.



Handles 12-171/2" wheels, operates from a regular air chuck. Bead breaker positioner, plated air cylinder, heavy steel floor base, built-on tool holder for Bishman Mount-Demount Bar that makes easy work of mounting and demounting the stiffest tires. BISHMAN NO. 881-AB Compact Tire Changer.

> Ask your automotive equipment distributor for details, or write direct.



mak MANUFACTURING CO. ROUTE 2, OSSEO, MINN.

JOBS SAFER!

with a GADDIS Wrecker...Sling...or Dolly



The GADDIS
WRECKER is
designed to mount
in pickup trucks and
has 3 settings to
accommodate 1/2,
3/4 or 1 ton pickups.
It can be mounted
and in operation in
less than 2 hours... less than 2 hours...
equipped with an
electric driven winch,
(5000 lb capacity),
optional 6 or 12 volts.
The battery in your
truck drives the
winch forward or in

Lighter...Easy to Handle



A rear view of the GADDIS WRECKER with the booms over the cab permitting the truck to be used as an ordinary pick-up. Less than 2 up. Less than 2 minutes are required to put it in operation by 1 man and no tools are needed.

The GADDIS CAR SLING, constructed of a special nylon fabric, has a break strength of approxi-mately seven tons. Using the adjustable quick hook-up with a ball hitch speeds up your towing for there are no pins, bolts or nuts to put in place. Strong safety cable instead of old style chain make the GADDIS CAR SLING



Speeds up Jobs...Safely

Increased profits are yours by using GADDIS CAR DOLLYS as you have only 1 torsion tube to install in place of 2 tubes. Wheels are set out further than competitive models which permits carrying cars with flat tires or bent wheels without bent wheels without burning out dolly tires or denting fenders. High speed tires and 1½" axles in place of competitive 1" axles insure longer life.



Dealerships available in some areas. For further details and name of dealer nearest you . . . write

GADDIS MACHINERY COMPANY

6th Street Road S.W.

Dept. MA

Cedar Rapids, Iowa

Merchandising Ideas Continued from page 114

turns will more than justify the outlay. Ads must be well written and presented. Be sure that your ad tells the reader about an item or service that you know he needs and wants. He'll not only go on to read the whole ad itself, but will follow its suggestions.

You will want your reader to identify goods and services with your shop, dealership or service station. Do your best to present the ad on a personal level. This means that if you don't already have a unique trade mark or slogan, now is the time to create them.

You should also have a personalized name plate of your own. Its cost is reasonable compared with the benefits that will be derived from its use. It guarantees that your name will always appear in exactly the same type on all advertising copy. You should duplicate it on business literature, flyers, service trucks and any other advertising media that you use from time to time.

What is being done to hold the regular customers? Keep a file on all customers. File should tell when the last repair job was performed. Make a monthly check of these customers by 'phone or card if they have not stopped in for services. If they have any complaints or are dissatisfied with the work done persuade them to return and give your shop another chance to make good. By keeping in touch with your customers you keep them from drifting away to your competitors.

Classified Advertisements

SALES REPRESENTATIVE: National,

SALES REPRESENTATIVE: National, top-rated auto parts manufacturer and distributor is expanding business and needs capable traveling salesmen, age 25-46, to sell industry's most out-standing line of over 5,000 fast-moving replacement parts, assortments and kits. Earnings 85,000 to \$10,000 first year, increasing every year. Paid vacation. Complete, in-the-field training program at company expense. All supervisory positions filled from within. No investment required. Write today giving full work history and background. Box 8, c/o Motor Age, 3601 Chestnut St., Philadelphia 39, Pa.

new CAMPBELL-HAUSFELD PAINT SPRAY GUNS

Here's the truly complete line . . . bleeder and non-bleeder types . . internal and external mix . . pressure and siphon feed!

- · Rugged lightweight alloy construction
- · Balanced-comfort pistol grip handles
- Easy adjusting turn controls
- Adjustable spray width controls
- · Simple cleaning and servicing

Offer 9 precision models ranging from Home Workshop type to Professional and Hi-Production Models. Write today for Bulletin SG 200!

The Campbell-Hausfeld Co., 207-B Railroad Ave., Harrison, Ohio



BUY

U. S. SAVINGS BONDS

STOP PAYING FOR

DAMAGED BUMPERS Use a **LEE** Front End Lift

Lifts all cars by center plate between the A-frame or any stable cross member. Small ... easy to handle. About 4' long . . . stores in 29 sq. inches.

- 1. Raises all four wheels with aid of two rocker-head stands.
- 2. No special adapters required.
- 3. By rocking front end down, rear is easily accessible.

AUTOMOTIVE EQUIPMENT MFG. CO. Lynwood, California

CAMPBELL-HAUSFELD

Flows freely even at -40°

The Lubricant that Penetrates

- Greater Lubricating Power.
- Quickly loosens gummed up sludge, prevents sticky
- Penetrates the tightest joints, bearings, fittings.
 Added to crankcase oil it insures smoother performance,
 quicker starting in cold weather. Send for samples and prices.

SAMUEL CABOT INC. 294 South Terminal Trust Bldg., Boston 10, Mass.

Comes in pints, quarts

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This Advertisers' Index is published as a convenience, and not as part of the advertising contract. Every care will be taken to index correctly. No allowance will be made for errors or failure to insert.

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THE LAST



LAFF



Free loading customer: "Mac, can you help a man in trouble?"

Mac: Sure. What kind of trouble do you want to get in?"

Success is relative—the more success, the more relatives.

When the fellow answered his telephone one evening a woman asked him if he had his television set turned on.

"Yes," came the answer.

"Is anyone else with you in the room?"

"Well, my wife is here with me."

"What are you listening to?" pursued the caller.

"My wife," came back the answer.

Many husbands are second story men—their wives seldom believe the first one.

Then there's the one about the physician whose medical skill was far superior to the clearness of his handwriting. One day this physician sent out a written invitation to a patient asking him to spend an evening at cards and watching TV.

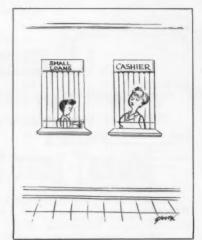
The friend did not show up on the day appointed. Nor was any explanation forthcoming of his absence.

A week later they ran into each other and the physician inquired whether he had gotten the note. "Yes, indeed" was the answer. I

"Yes, indeed" was the answer. I took it to the druggist and had it filled—I feel loads better!"

Boss: "This is the end. You're fired!"

Worker: "Fired? I allus thought slaves were sold!"





"I have one of those dual carburetors and I think it is suffering from a split personality."

No one can deny that a yawn may be bad manners—but at least it's an honest opinion.

A modern mother took her young son to the supermarket on a shopping tour. Trying to be helpful, the youngster picked up a package from the aisle and put it in the shopping

"No, no, dear!" cried the mother.
"Take it back where you found it.
You have to cook what's in that
package."

Perhaps the reason that the grass on the other side of the fence looks greener is that they take better care of it.



"Fact is, the extra load today's accessories put on fan belts makes it a 'must' to check this item on every car. With coverage of practically every car provided by the Gates Line, plus the Dial Finder

how, so it costs us nothing to look at the underside of the belts.

and Display Rack to speed getting the right belt, we find it's only a matter of minutes to make the sale and install the belt.

> "That's why I say that Gates Belt profits are pure gravy in my operation. Just by checking GLAZED every belt we make 60 to 70 belt sales every month. That means, last year we banked an extra \$1,024 from belt sales alone. Gates Radiator Hose gives us gravy profits too — it's another good source of extra income."

PEELING

Replace belts

that are . . .

GREASY SPLIT

CRACKED

"Go" Gates for Profit ... Call your Gates Jobber today!

Your call will bring a factory-trained Gates Representative who will install attractive belt and hose displays, clean up your belt and hose stocks, and supply you with a complete set of Gates garage-tested sales aids. He'll also help you get your stock in shape for maximum profits without losing one penny on present stock.

The Gates Rubber Company, Denver, Colorado.



Gates Vulco V-Belts & Hose

VULCO



but <u>not</u> SHOCK **ABSORBER**

Whether in shaving lather or shock absorber fluid, foam is light and fluffy, practically without density. Yet, all shock absorbers rely on a

out density. Yet, all shock absorbers rely on a piston working against a special fluid to cushion road bumps. When that fluid turns to foam, control turns to mush. Hop, skip and jump result.

Only new improved Columbus shock absorbers* fight foam full-time with patented revolutionary design. Check these few points of superiority. Then get the full story from your Columbus wholesaler and stock was default. up today.

- Triple Strength Mounts
- "No-Fade" Fluid Reserve
- King-Size Working Chamber
- Self-Cooling Single Tube
- Exclusive
- **Progressive Valving**
- Silent, Rod-**Protecting Bellows**

SEE HOW ORDINARY SHOCKS FOAM, FADE, LOSE CONTROL

BRAND A (Premium Duty)

BRAND B (Heavy Duty)

BRAND C (Regular Duty)

COLUMBUS









fight foam all ways with

FULL TIME SHOCK ABSORBERS

*as advertised in "The Saturday Evening Post" licensed by de Carbon

THE COLUMBUS PARTS CORPORATION, DEPT. 101 . 1801 Spielbusch Ave., Toledo 1, Ohio / A subsidiary of The AP Parts Corp.

